



NO. 115

DATE: 6/25/76

ITEM(S) / PRODUCT(S):2200 #2
MODEL 2200E/F INFORMATION

1. 7052 ROMS

The Preliminary SB for the 2200E/F described the ROM ICs required for an 80 x 24 CRT display. The ICs listed in the SB are now being loaded onto every 7052 PCB; however, unless a 7059 80 x 24 controller is also installed in the 2200F, the system will still initialize to 64 characters. When a 7059 80 x 24 controller is installed, the system will initialize to an 80 character line width and 24 character lines. Note that the LISTS function displays only 15 lines of text, with or without the 80 x 24 controller.

2. INTERMITTENT ERROR 18

2200E Units with serial numbers below EX1085 and 2200F units with serial numbers below EF1044 could possibly generate intermittent ERR 18. To correct this problem on those units, ECN #5658 must be incorporated. Proceed as follows:

- a) Cut *etch* at L48 pin 3.
- b) Cut *etch* at L41 pin 11.
- c) Connect jumpers between L48 pin 3, L61 pin 13, and L51 pin 1.
- d) Connect a jumper from L61 pin 12 to L51 pin 2.
- e) Connect a jumper from L51 pin 3 to L41 pin 11.
- f) Connect a 150 Ω , 1/4 W, 5% (330-2016) between L61 pin 12 and +5V.
- g) Connect a 470 pf mica capacitor (300-5005) between L51 pin 2 and \pm 0V.
- h) Change the E REV from 1 to 2.

729-0569

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3. 2200E REGULATOR

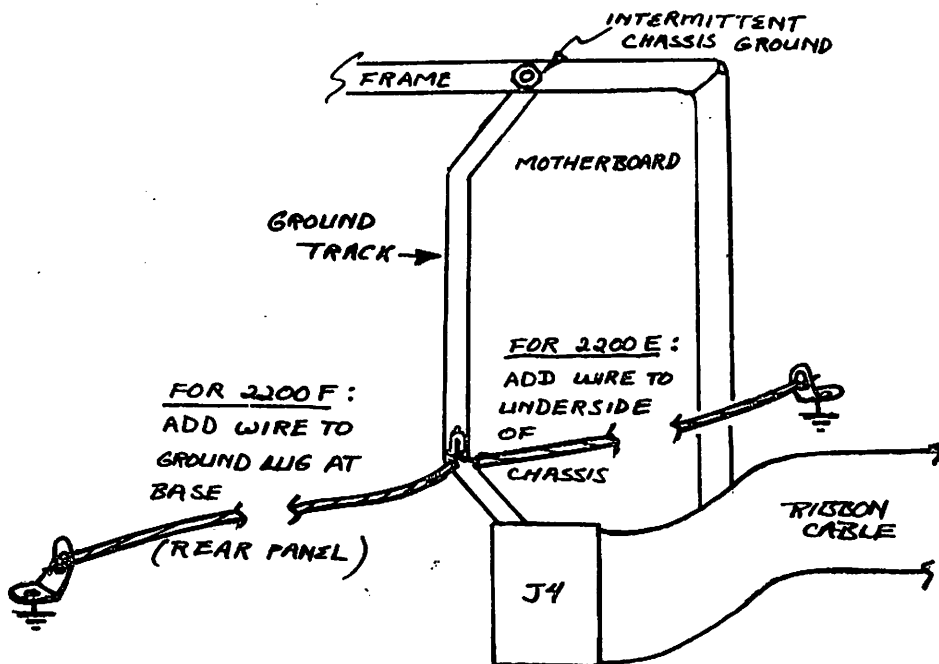
Exercise care when removing or installing the 7057 Regulator in the 2200E. The +12V Regulator potentiometer can be damaged by jamming the board against the Display Chassis frame.

4. 7051 CPU BOARD

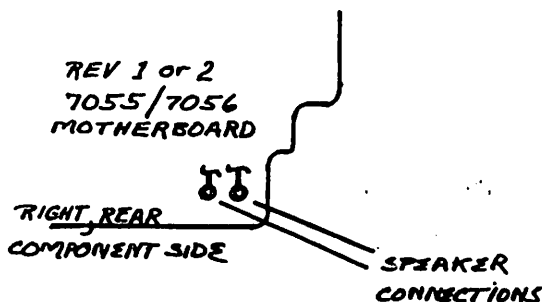
Many 7051 boards have a resistor installed incorrectly. The resistor is located near the upper left corner of the 7051 PCB at L12. On boards where the resistor is installed incorrectly, one lead is connected to pin 14 of L12. That resistor lead must be connected to L12 pin 13, not pin 14.

5a. 2200E/F MOTHERBOARDS

2200E Units with serial numbers under 1053 and 2200F units with serial numbers under 1030 have a potential problem with chassis ground. The motherboard frame does not come in constant contact with the motherboard ground track. The only symptom reported thus far which appears to be caused by this grounding problem is that the EXECUTE Key intermittently will not function. The manufacturing solution adds a #18 Ga. green/yellow ground wire from the motherboard ground track (see Figure below) to a chassis ground stud.

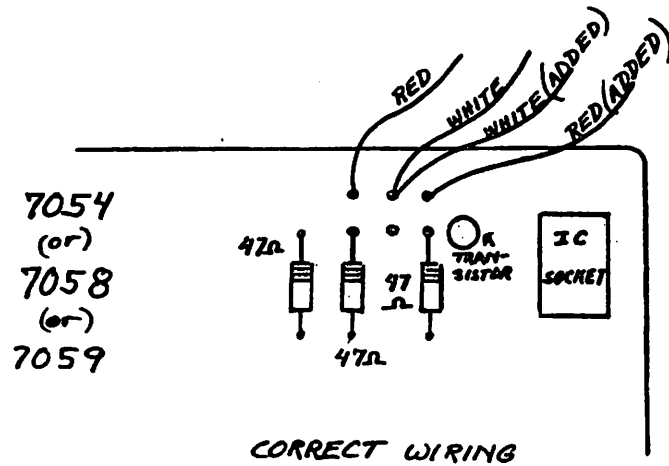


5b. In reference to installations of Option 60 (Key "clicker", Audio Alarm and Auxiliary BNC) on the same serial number units mentioned in item (5a.) above, the motherboard frame was occasionally found to be attached to the motherboard incorrectly. The result was that two eyelets (see Figure below, Rev. 1 or Rev. 2 7055/7056 motherboard only; not Rev. 0) used for the OP-60 speaker connections were covered over by the wide flange of the motherboard frame. The solution is to remove the motherboard frame and four pem nuts, reinstall the frame onto the motherboard with the narrow flange of the frame mounted on the connector side of the motherboard. Using the same screws just removed, resecure the frame with 4-40 hex nuts.



6. 7054/7058/7059 EXTERNAL CRT CONNECTIONS FOR OPTION 60

Several 2200E/Fs were shipped with Option 60 incorrectly installed on the 7054, 7058, or 7059 I/O controller. The external CRT wires should be installed as shown below. Incorrectly installed units have the wires placed in parallel.



7. 7054 CHARACTER GENERATORS

The following units have been shipped with PROMS (378-2000) in CRT Controllers 7054/7058 in lieu of the 377-0323 I.C. There is no difference in the function or loading between ROM or PROM versions. The above is intended as "information only".

2200E Serial #EX1056 to and including EX1095.

2200F Serial #EF1031 to and including EF1053.

Service Newsletter

NO. 110C

MARCH 12, 1979

2200/2600 #22C

2230 MXA/MXB HARDWARE CHANGES

This Newsletter supersedes the information contained in Service Newsletters 110, 110A and 110B.

The new set of multiplexer boards which has been phased into production will resolve the intermittent problems which were common to most previous mux boards. The new mux system is still referred to as the 2230 MXA/MXB, and it remains composed of the master and various combinations of the three slave PCB's. In addition to eliminating intermittent errors, the new boards are compatible with all 2200 systems(B/C/S/T/VP/MVP), and may be interchanged without modifications.

The new mux boards may not function properly unless all of the ECNs concerning them have been performed. Care should be taken to check the boards before updating to ensure that a particular ECN has not already been performed. Because of confusion concerning the different types of mux boards, the E-REV level stickers and the dash numbers may not reflect the actual structures of the boards. Refer to the tables on the following page to determine the relationships between the various E-REV LEVELS and DASH NUMBERS. All of the PCB's in all mux systems must be replaced or updated to conform to the DASH NUMBERS and E-REV levels listed in the table below.

2230 MXA/MXB SYSTEM PCB's

PCB	MASTER	SLAVE	E-REV
7287	MXA		7
6786-1		MXB	4
7054-2		MXB	6
7054-3		MXB 50 Hz	6
7059-2		MXB	7
7059-3		MXB 50 Hz	7

Either the 7054-2 or the 7059-2 may be used for the 2200F or PCS IIA.

Following are ECN tables, descriptions and diagrams of the circuitry changes that each ECN introduced. These will aid in determining if the ECNs were performed correctly and show the changes that must be made to incorporate those ECNs. Included at the end of this Newsletter are the latest schematics for each board.

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LABORATORIES, INC.

ONE INDUSTRIAL AVENUE, LOWELL, MASSACHUSETTS 01851, TEL. (617) 851-4111, TWX 710 343-6769, TELEX 94-7421

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13-266

Listed below are four tables, each of which summarizes the ECN development of the PCB indicated. These tables should aid in correlating the ECN and the E-REV level with the DASH numbered versions of each PCB.

ECN:	08401	08666	09010	09515	09651	09997	10266	10518
7287:	1	2	3	4	5	6	X	7
7287-1:	1	2	3	4	5	6	7	X

NOTE: This PCB was 6785, which cannot be updated to conform to the new mux.

ECN:	05319	05720	06622	08450	09256	09650	09998
6786:	1	2	X	X	X	X	*
6786-1:	X	X	0	1	2	3	4

* ECN #09998 was applied to the 6786 PC as E-REV 3 in error. The 6786 PC exists up to E-REV 2 only.

ECN:	05550	05624	05624A	05719	06624	06859	07190	07190A	07456	07456A	08448	08454	10224
7054:	1	2	3	4	X	5	6	7	8	9	10	X	X
7054-1:	1	2	3	4	X	5	6	7	8	X	9	X	X
7054-2/-3:	X	X	X	X	0	1	2	3	X	4	X	5	6

ECN:	06287	06625	06860	07113	07189	07457	07758	08449	09075	10225
7059:	1	X	2	3	4	5	6	7	8	X
7059-1:	1	X	2	3	4	5	6	X	7	X
7059-2/-3:	X	0	1	(1)	2	3	4	5	6	7

NOTE:

The 6786 must be at E REV 2 or higher before converting to a 6786-1. Reference the current Technical Procedure Manual pages 55 and 57.

ECN #6622 Rev 0

1. Remove the fifteen 47 ohm resistors R12 through R26 and replace them with jumper wires.

This ECN creates the 6786-1 from a 6786, therefore, the board should be marked with a "-1".

The E REV level after performing this ECN is Rev 0.

ECN #8450 Rev 1

1. Change L11 & L15 from 74367 to 8T97 (376-0189).
2. Insert a 7403 (376-0028) into location L9A. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +OV and pin 14 to +5V.
3. Cut the etch between connector 3₃ and L10 pin 5.
4. Cut the etch between connector A₃ and L11 pin 2.
5. Cut the etch between connector 4₃ and L13 pin 10.
6. Cut the etch coming from connector 8₃ at a point before it connects to any IC pins.
7. Isolate L2-1 from its existing etch by lifting pin 1 so that the etch remains intact.
8. NOTE: The following step is deleted by ECN #9256 and is included for reference only: Jumper L10-10 to L2-1.

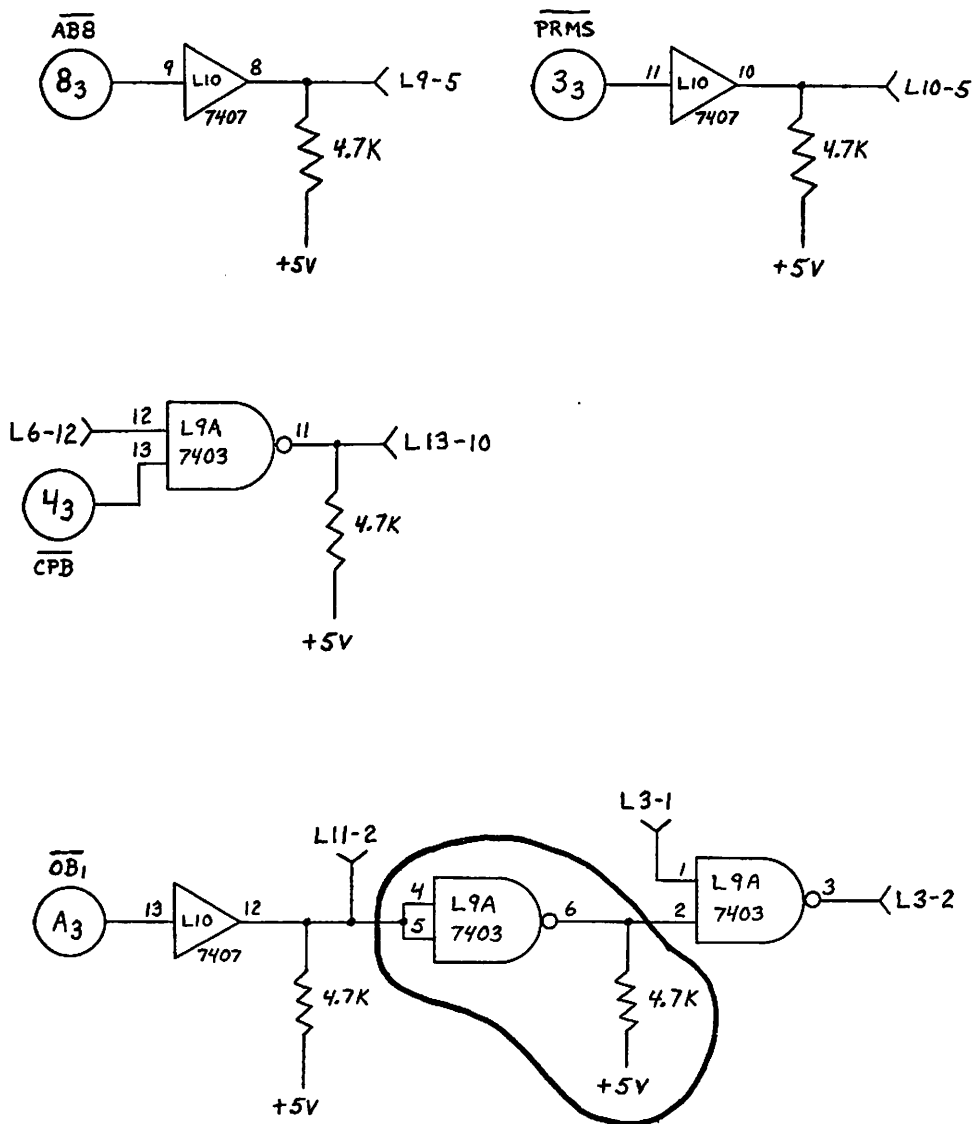
Add five 4.7K ohm resistors (330-3047).

Add the following circuitry:

NOTE:

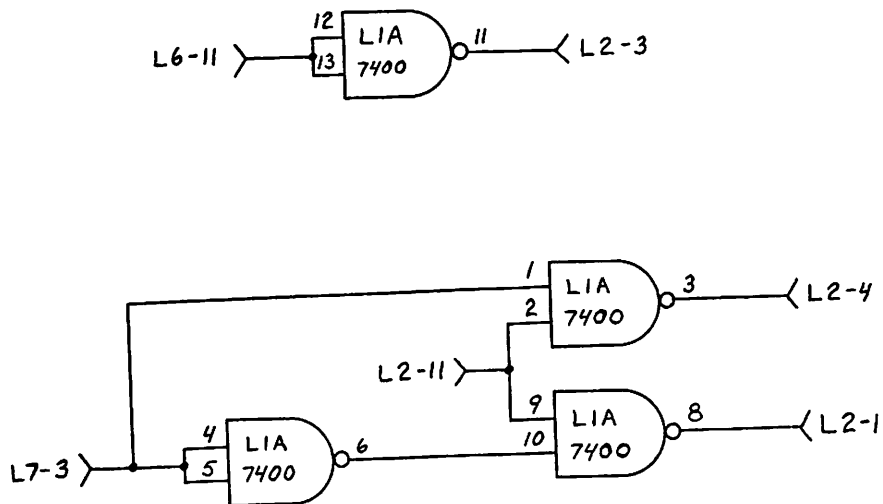
The encircled circuitry (L9A-4, 5 and the 4.7K pull up) is changed by ECN #9998 and is included in the figure for reference only!

The E REV level after performing this ECN is Rev 1.



1. Insert a 7400 (376-0002) into location L1A. CAUTION: Some boards may have this 7400 located above L6. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +0V and pin 14 to +5V.
2. Isolate pin 2 of L2 from the existing etch. Ensure that the etch is left intact to connect to all other components on that line. Do this by lifting pin 2.
3. Remove the wire connecting L10-10 to L2-1, and ensure that the 4.7K ohm pull-up resistor that is attached to this line connects to L10-10..
4. Cut the etch between L2 pin 3 and L2 pin 11.
5. Connect L2 pin 2 to +0V.

Add the following circuitry:



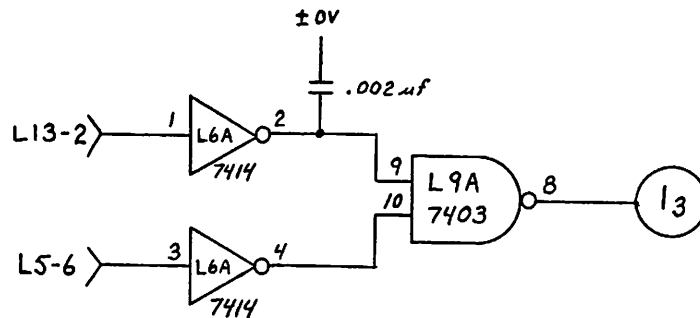
The E REV level after performing this ECN is Rev 2.

ECN #9650 Rev 3

1. Insert a 7414 (376-0139) into the location above L6 (referred to as L6A). CAUTION: Some boards may have this 7414 in location L1A. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +0V and pin 14 to +5V.
2. Cut the etch between connector L₃ and L13 pin 3.

Add one 0.002 uf cap (300-1913).

Add the following circuitry:



The E REV level after performing this ECN is Rev 3.

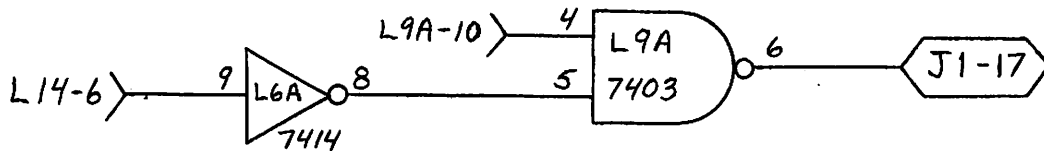
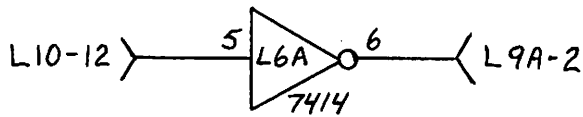
ECN #9998 Rev 4

1. Cut the etch connected to L14 pin 7 at pin 7.
2. Remove the 4.7K pull up resistor that connects to L9A pin 6.
3. On R4 boards, cut the etch between L9A pins 4 and 5. On boards with artwork R3 and below, remove the jumper wire that connects L9A pins 4 and 5.

4. On R4 boards, cut the etch connected to L9A pin 4 at pin 4. On boards with artwork R3 and below, disconnect L10 pin 12 from L9A pin 4 or 5 (pins 4 and 5 were tied together). Ensure that L10 pin 12 is still connected to L11 pin 2 and that the 4.7K pull up resistor that was tied to L10 pin 12 remains so.

5. On R4 boards, cut the etch between L9A pins 2 and 6. On boards with artwork R3 and below, remove the jumper wire connecting L9A pins 2 and 6.

Add the following circuitry:



The E REV level after performing this ECN is Rev 4.

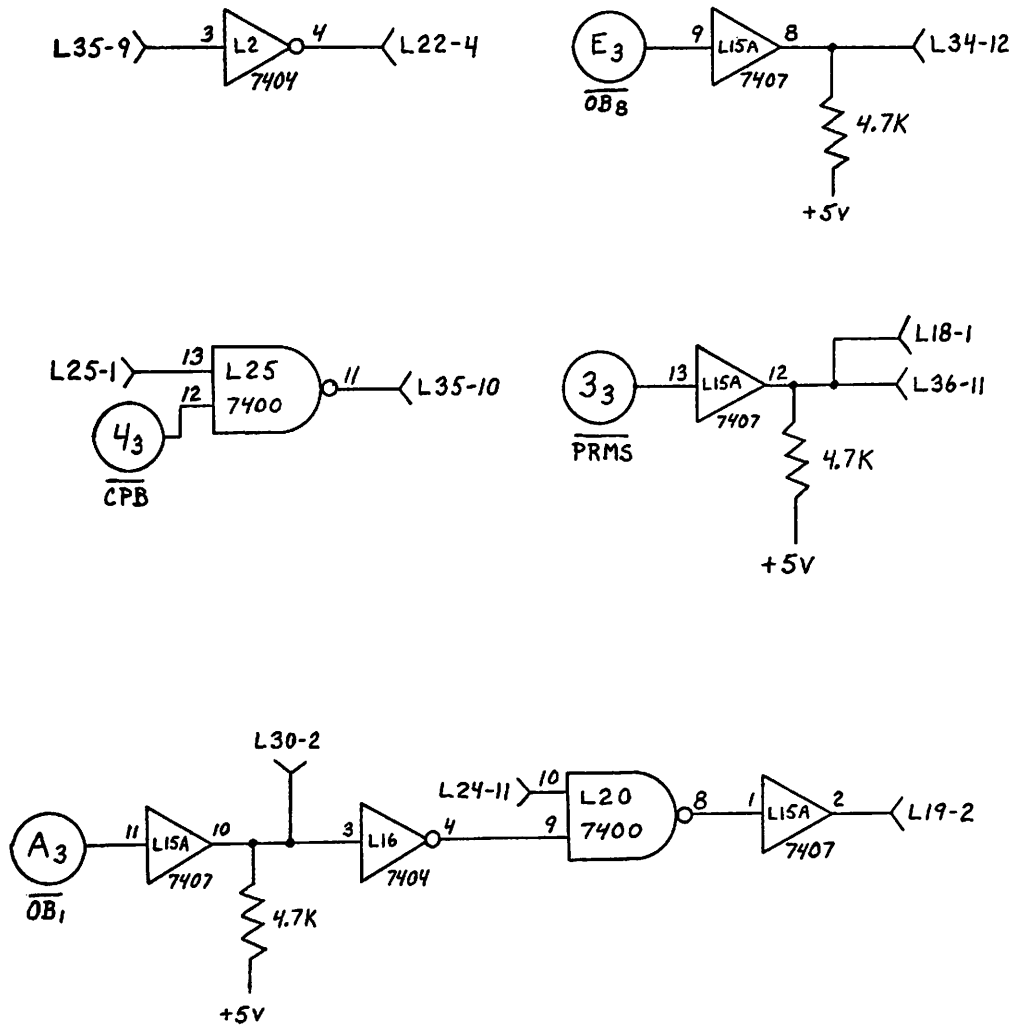
ECN #8401 Rev 1

1. Insert a 7407 (376-0056) into location L15A. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +0V and pin 14 to +5V. CAUTION: On R1 boards this 7407 was most likely placed in location L17.
2. Change C11 to 1000 pf mica (300-5006) (schematic coordinates J2).
3. Change R12 to 330 ohm (330-2033-4B) (schematic coordinates K3).
4. Change R13 to 220 ohm (330-2022-4B) (schematic coordinates K3.)
5. Change C13 to .02 uf (300-1904) (schematic coordinates I4).
6. Change L4, L30, L31, L34 and L35 from 74LS367 to 8T97 (376-0189).
7. Isolate L22 pin 4 from existing etch. Ensure etch is left intact to connect to all other components on that line. Do this by lifting pin 4.
8. Cut the etch between connector 4₃ and L35 pin 10.
9. Cut the etch coming from connector E₃ at the connector.
10. Cut the etch between connector A₃ and L30 pin 2.
11. Cut the etch between connector 3₃ and L36 pin 11.

12. Isolate L18 pin 1 from existing etch. Ensure that the etch is left intact to connect to all other components on that line. Do this by lifting pin 1.

Add three 4.7K ohm resistors (330-3047-4B).

Add the following circuitry:



The E REV level after performing this ECN is Rev. 1

ECN #8666 Rev 2

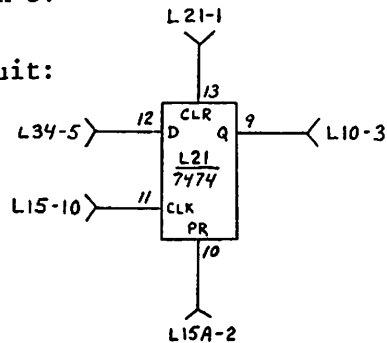
1. R15 should be 10K ohm (330-4011-4B). If it is not, change it. (schematic coordinates J3).
2. C13 should be 0.02 uf (300-1904). If it is not, change it. (schematic coordinates I4).

The E REV level after performing this ECN is Rev 2.

ECN #9010 Rev 3

1. Isolate L10 pin 3 from exiting etch. Ensure that the etch is left intact to connect to all other components on that line. Do this by lifting pin 3.

Add the following circuit:



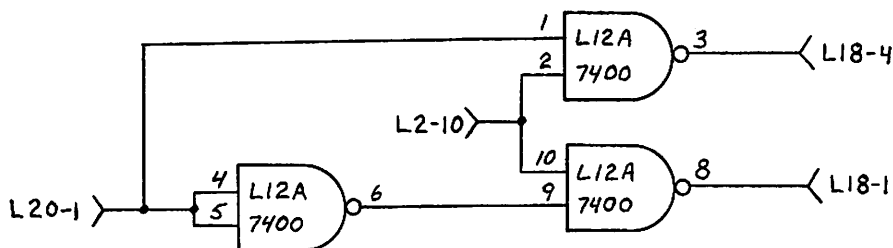
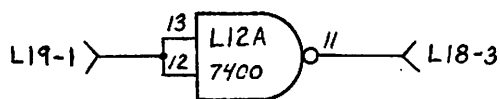
The E REV level after performing this ECN is Rev 3.

ECN #9515 Rev 4

1. Isolate L18 pins 1 and 3 from existing etches. Ensure that the etches are left intact to connect to all other components on those lines. Do this by lifting pins 1 and 3.
2. Insert a 7400 (376-0002) into location L12A. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +OV and pin 14 to +5V.
3. Change C17 to 0.1 uf (300-1901) (schematic coordinates F9).

- Change R24 to 47K (330-4047-4B) (schematic coordinates F9).

Add the following circuitry:



The E REV level after performing this ECN is Rev 4.

CAUTION: This ECN had one other change which created a 7287-2. If this change has been implemented and/or the board is marked with a "-2", the modification has to be removed.

The change was to isolate L12 pins 2 and 13 from the existing etches, and then jumper L12 pins 1, 2 and 13 together. The pins should not be jumpered and pins 2 and 13 must be reconnected to the etches that were connected to them.

ECN #9651 Rev 5

- Insert a 7403 (376-0028) into location L17 (may be referred to as L16A or L17A on some schematics. New schematics will refer to it as L17.) Pin 1 should be located toward the bottom of the board. **CAUTION:** On R1 boards, this 7403 may have to be inserted into location L15A.

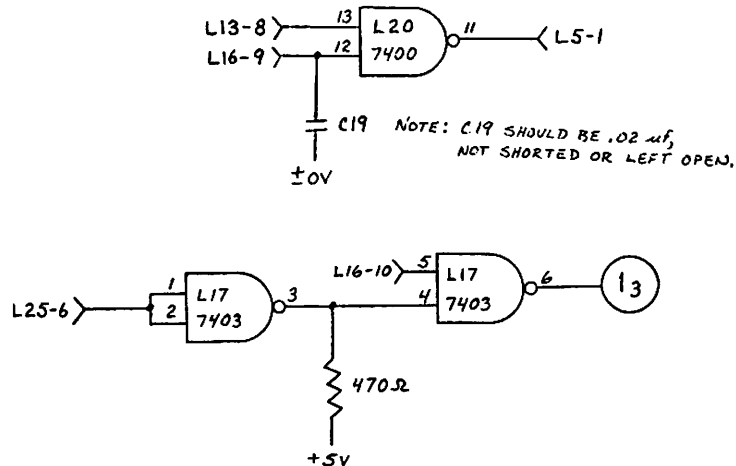
2. Change C16 to 470 pf (300-5005) (schematic coordinates F9).
3. Cut the etch between connector 1₃ and L35 pin 3 at the connector.
4. Cut the etch between L16 pin 8 and L5 pin 1.
5. Add a 0.001 uf cap (300-1906) between L14 pin 4 and +OV.
6. NOTE: The following wire is removed by ECN #9997. It is included here for reference only. This wire should not be added!

Add a jumper wire from L12 pin 1 to L14 pin 3.

7. C19 should be loaded with a 0.02 uf cap (300-1904) (schematic coordinates I9). Location C19 may be open or shorted on previous boards.

Add one 470 ohm resistor (330-2047-4B).

Add the following circuitry:



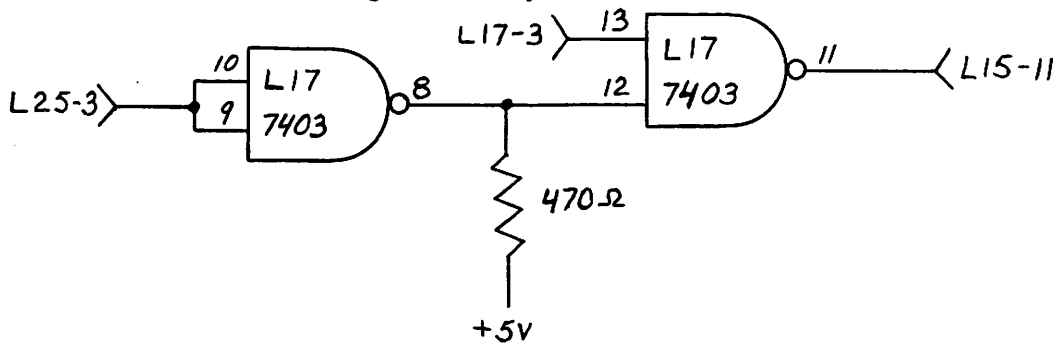
The E REV level after performing this ECN is Rev 5.

NOTE: This ECN also changes some of the wiring installed by ECN #9515 to create the 7287-2. Refer to the note on page 10 for details.

ECN #9997 Rev 6

1. Cut the etch connected to L34 pin 7 at pin 7. Add one 470 ohm resistor (330-2047-4B).
2. Remove the wire connecting L12-1 to L14-3.

Add the following circuitry:



The E REV level after performing this ECN is Rev 6.

ECN #10518 Rev. 7

1. Change C15 to 0.22 uf(schematic coordinates G11).
2. Change R20 to 47 K(schematic coordinates G11).

The E REV level after after performing this ECN is Rev 7.

NOTE:

The 7054 P.C. board must be at E REV-4 or higher before its conversion to a 7054-2. Reference Technical Procedure Manual, pages 14A, 54 and 57 if this is not so.

ECN #6624 Rev 0

1. Remove the fourteen 47 ohm resistors R5-R7, R34, R36 - R45, R62 and R63, and insert jumper wires in their places.

This ECN creates the 7054-2 from a 7054, therefore, the board should be marked with a "-2".

The E REV level after performing this ECN is Rev 0.

ECN #6859 Rev 1

See Technical Procedure Manual, page 68

ECN #7190 Rev 2

See Technical Procedure Manual, page 71

ECN #7190A Rev 3

See Technical Procedure Manual, page 71

ECN #7456A Rev 4

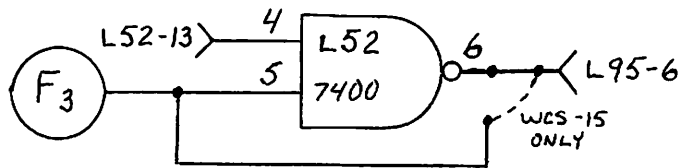
See Technical Procedure Manual, page 75.

NOTE:

ECN #7456 is the ECN that is described in the TPM, however, 7456A is the same except it applies to the 7054-2.

1. Cut the etch between connector F₃ and L95 pin 6.

Add the following circuitry:



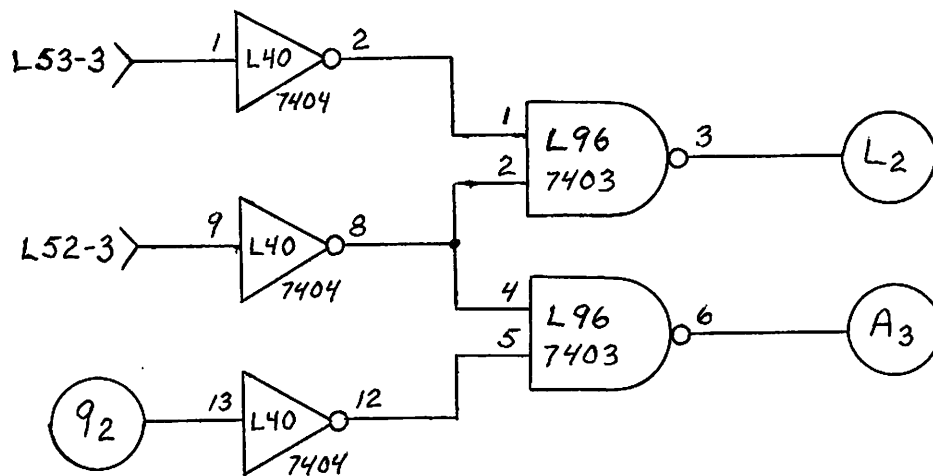
The E REV level after performing this ECN is Rev 5.

NOTE:

To allow the 7054-2 to operate in a WCS-15 configuration, remove the end of the wire that is connected to L52 pin 6 and connect it to L52 pin 5. On future boards a jumper location will be provided for this.

1. Insert a 7403 (376-0028) in location L96. Pin 1 should be located toward the bottom of the board. Connect pin 7 to +0V and pin 14 to +5V.
2. Cut the etch between connector L₂ and L95 pin 9.
3. Cut the etch between connector A₃ and L83 pin 13.

Add the following circuitry:



The E REV level after performing this ECN is Rev 6.

210-7059-2(-3) Current E REV is Rev 7

NOTE:

The 7059 must be at E REV 1 or higher before its conversion to a 7059-2. Refer to Technical procedure Manual, page 66 if this is not so.

ECN #6625 Rev 0

1. Remove the fourteen 47 ohm resistors R6, R7, R10-R17, R43, R47, R48 and R50, and insert jumper wires in their places.

This ECN creates the 7059-2 from a 7059, therefore, the board should be marked with a "-2".

The E REV level after performing this ECN is Rev 0.

ECN #6860 Rev 1

See Technical Procedure Manual, page 69.

ECN #7113 Remains at Rev 1

See Technical Procedure Manual, page 70.

ECN #7189 Rev 2

See Technical Procedure Manual, page 71.

ECN #7457 Rev 3

See Technical Procedure Manual, page 75.

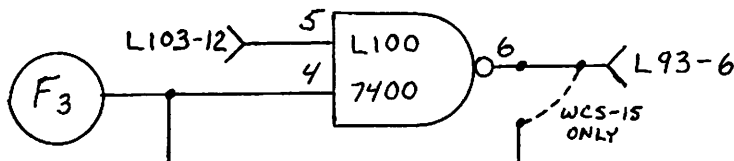
ECN #7758 Rev 4

See Technical Procedure Manual, page 77

ECN #8449 Rev 5

1. Cut the etch between connector F₃ and L93 pin 6.

Add the following circuitry:



The E REV level after performing this ECN is Rev 5.

NOTE:

To allow the 7059-2 to operate in a WCS-15 configuration, remove the end of the wire that is connected to L100 pin 6 and connect it to L100 pin 4. On future boards a jumper location will be provided.

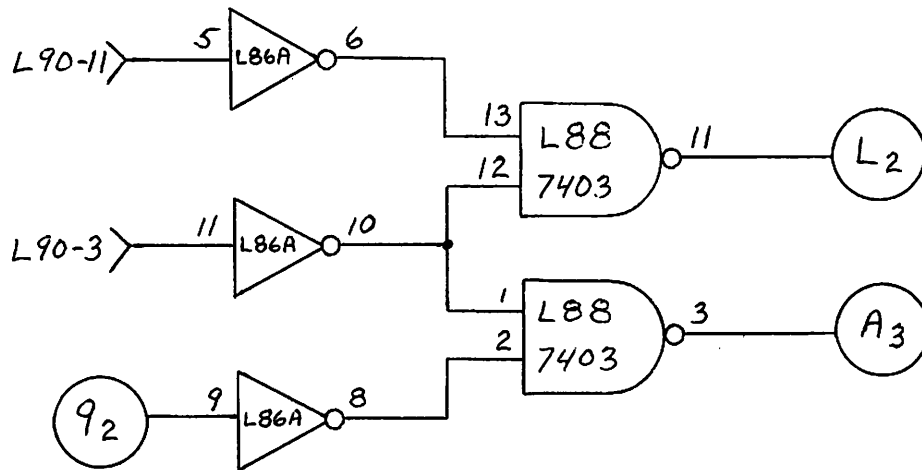
ECN #9075 Rev 6

1. Add a 390 pf cap. (300-1390) between L40 pin 1 and +5V.

The E REV level after performing this ECN is Rev 6.

1. Cut the etch between L94 pin 13 and connector A₃.
2. Cut the etch between L93 pin 9 and connector L₂.

Add the following circuitry:

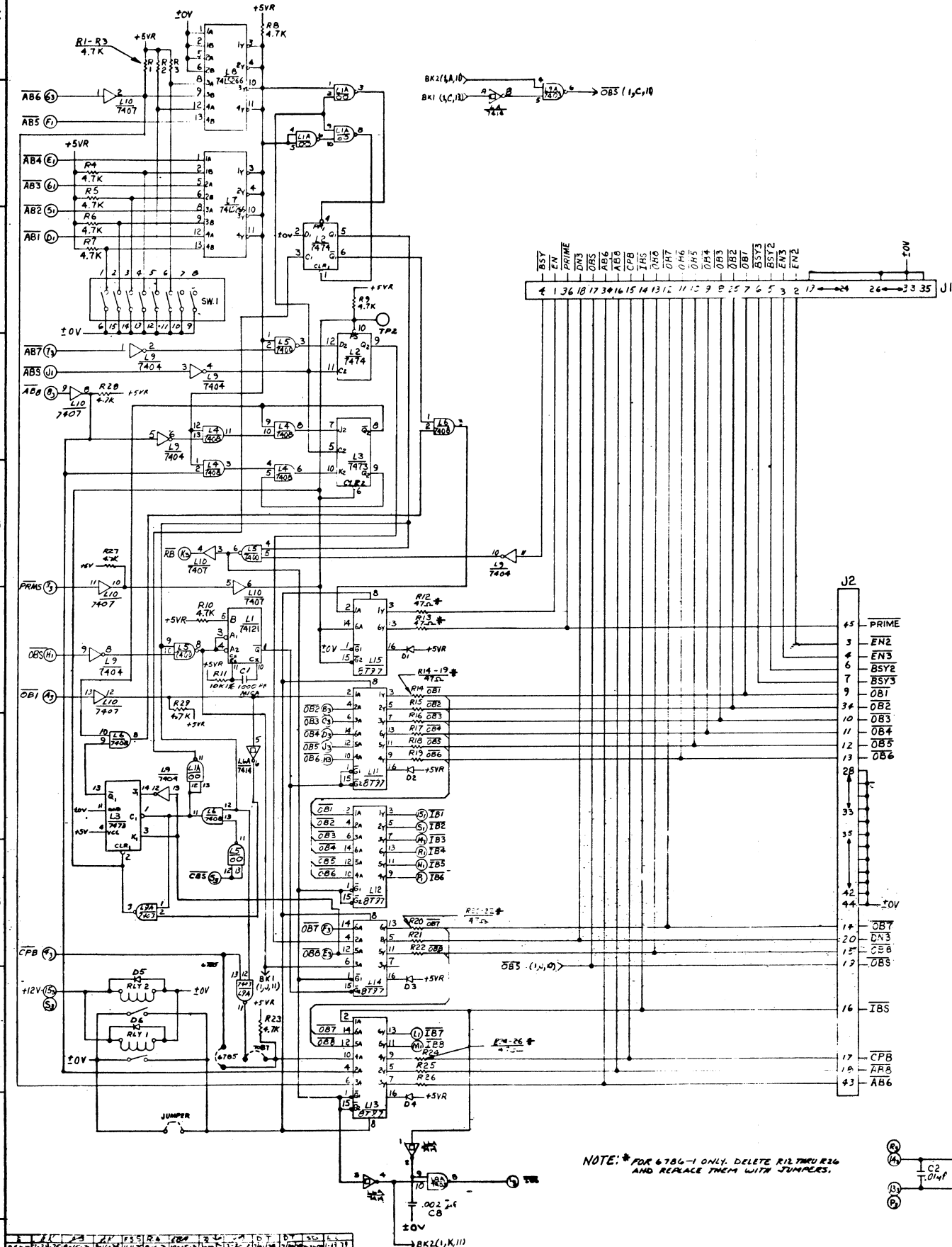


The E REV level after performing this ECN is Rev 7.

NOTES:

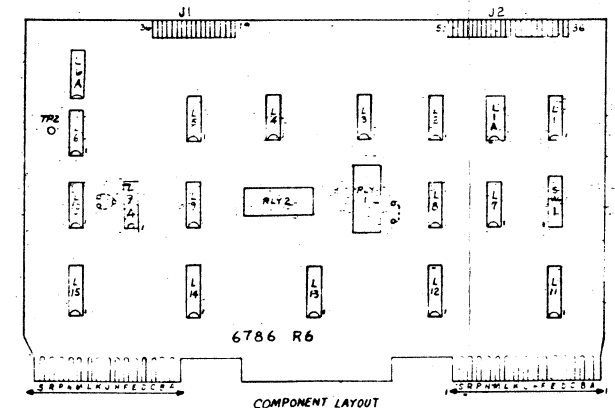
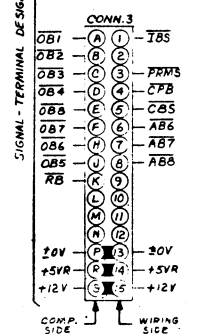
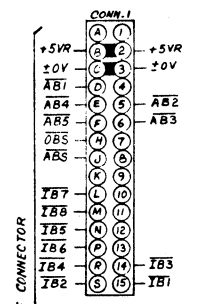
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HOLE LEGEND			
DRILL OR FINISHED HOLE	HOLE DIA.	TOL.	
Ø	.125	±.005	
Ø	.1875	±.005	
Ø	.250	±.005	
Ø	.3125	±.005	



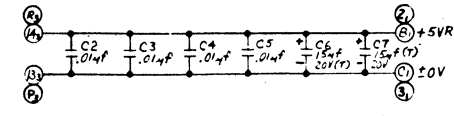
LOCATION	W.L. PART NO.	TERM. NO.	TERM. NO.
L1	376-0051	7	14
L2	376-0006	7	14
L3	376-0005	11	4
L4, L5	376-0081	7	14
L7, L8	376-0148	7	14
L9	376-0010	7	14
L10	376-0056	7	14
L11-15	376-0159	7	14
L9A	376-0028	7	14
L6A	376-0139	7	14

COMPONENT	W.L. PART NO.
SW 1	325-1503
J2	350-2097
J1	350-2096
R1-12, 23, 27-29	330-3047
R11	333-0017
R12-22, 24-26	330-1047
C1	300-5006
C2-5	300-1903
C6, 7	300-4022
C8	300-1913
D1-4	380-0000
D5, 6	380-1001
RLY 1, 2	320-0047



SPARES		
TYPE	LOC.	QTY.
7508	E6	1
7474	E6A	2

NOTE: * FOR 6786-1 ONLY, DELETE R12, R19, R26 AND REPLACE THEM WITH JUMPERS.



REV.	DATE	BY	DESCRIPTION
1			ISSUED FOR MANUFACTURE
2			REVISED PER...
3			REVISED PER...
4			REVISED PER...
5			REVISED PER...
6			REVISED PER...
7			REVISED PER...
8			REVISED PER...
9			REVISED PER...
10			REVISED PER...
11			REVISED PER...
12			REVISED PER...
13			REVISED PER...
14			REVISED PER...

W.L. PART NO.	ITEM	QTY.	NAME	MATERIAL	DISCUSSION
2230	M3D				
WANG LABORATORIES, INC. MODEL NO. 2230 M3D TITLE: DAISY CHAIN MUX SLAVE 210-6786 E 6786 11					

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MODEL LEGEND

WANG LAB	DATE	BY
REVISION	DESCRIPTION	QTY
A		

SPARES

I.C. TYPE	LOCATION	SPARES
7404	L3	1
7404	L25	1
7400	L6	1
7404	L11	4
7432	L13	2
7404	L36	2
7420	L37	1
7400	L52	2
7440	L51	1
7403	L65	1
7408	L85	1
7432	L87	1
7404	L40	3
7474	L50	1
7410	L62	1
7420	L94	1

JUMPER VARIATION CHART

	7054-60MHz	7054-150MHz	7054-260MHz	7054-350MHz
L10-2	V128	V256	V128	V256
L10-12	V64	L10-2	V64	L10-2
L10-4	V8	L10-11	V8	L10-11
L10-5	V4	L10-4	V4	L10-4
L10-6	V2	V1	V2	V1
L9-3	V32	V32	V32	V32
L9-4	V16	V16	V16	V16
L9-7	HIGH	HIGH	HIGH	HIGH
L9-12	20V	HIGH	20V	HIGH
L8-9	HIGH	20V	HIGH	20V
L8-10	20V	HIGH	20V	HIGH
L8-13	HIGH	20V	HIGH	20V
L48-9	L48-6	L48-7	L48-4	L48-7
R5,6	LOAD	LOAD	LOAD	LOAD
R36-75	47k	47k	JUMPERS	JUMPERS
R62,63	RESISTORS	RESISTORS		

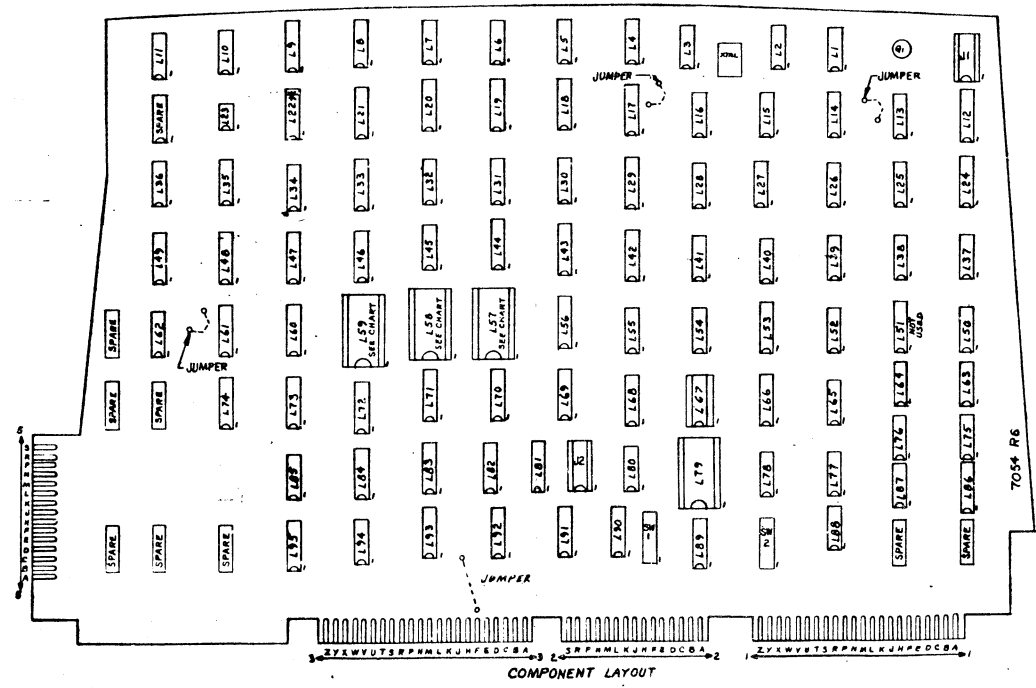
LOADING CHART

MODEL	PC BOARD	LST	L58	L59
210-7054-1A	209-7054-1	378-2044	NOT LOADED	NOT LOADED
210-7054-3B	209-7054-3	378-2024	NOT LOADED	NOT LOADED
210-7054-1C	209-7054-1	377-0323	NOT LOADED	NOT LOADED
210-7054-3C	209-7054-3	377-0323	NOT LOADED	NOT LOADED
210-7054-1A	209-7054-1	377-0323	NOT LOADED	NOT LOADED
210-7054-3A	209-7054-3	377-0323	NOT LOADED	NOT LOADED
210-7054-1A	209-7054-1	377-0323	NOT LOADED	NOT LOADED
210-7054-3A	209-7054-3	377-0323	NOT LOADED	NOT LOADED
210-7054-1A	209-7054-1	378-2044		

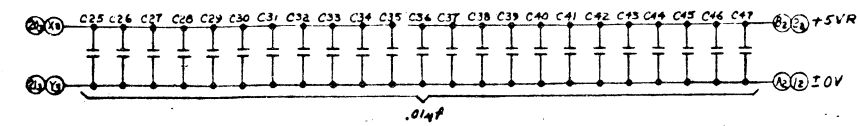
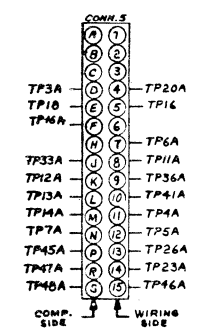
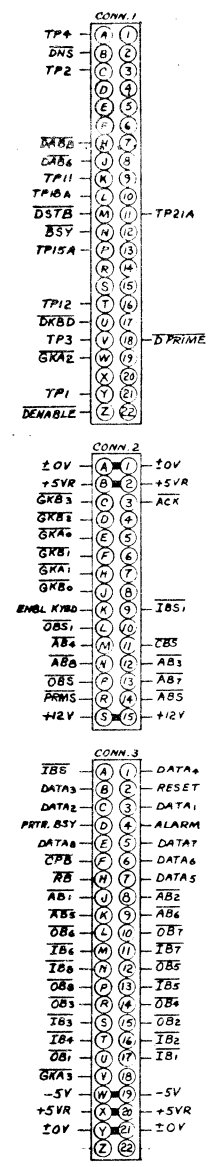
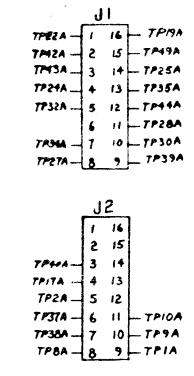
COMPONENT	W.L. PART NO.
R54	330-3010
R8,9,24	330-2047
R1-4,10,16,20,29,32,33,35,46,47,49,50,51,58,74,80,81,88,87,56	330-3022
R5,14,30,45,62,43	330-1047
R29	333-0017
R17,18	331-1047
R22	331-2047
R20,21,65	330-2022
R23	330-2010
R36,37,57	330-2039
R53,64	330-3047
R19	331-1015
R52	330-4018
R30,49	330-4033
R55	330-3082
R31	330-4047
R66	330-2015
C1,10,18	300-1470
C2,5,25-47	300-1903
C4	300-1100
C9,11,49	300-1220
C3,6,12,15	300-5006
C13	300-1906
C7,14	300-5004
C16	300-4018
C17	300-4002
C18	300-4020
C19,22,24	300-4022
C8	300-5007
C23	300-1390
SW.1,2	325-1503
SW. CAP.1,2	325-9047
XTAL	321-0019
J1,2	376-90027
Q1	375-1021
L57-59	376-9003
BNC. CONN.	350-2064

LOCATION	W.L. PART NO.	TEAM NO	TEAM NO
L1,7,15,27,35,50,75	376-0006	7	14
L2,4,6,51,52,55	376-0002	7	14
L3,11,16,25,36,40,77	376-0010	7	14
L5,14,26,47,60,85	376-0081	7	14
L8,9,47	376-0120	8	16
L10	376-0031	7	14
L12	376-0108	8	16
L13,26,87	376-0093	7	14
L17-21,49	376-0094	8	16
L23	376-0126	1	8
L24,86	376-0104	8	16
L29,33,42	376-0053	8	16
L30,31,32	376-0148	7	14
L34,45	376-0011	10	5
L38,39,88	376-0016	7	14
L37,94	376-0004	7	14
L43,44,46	376-0082	8	16
L48	376-0008	8	16
L67	376-9002		
L53	376-0051	7	14
L54	376-0056	7	14
L56,61,81,92,93	376-0119	8	16
L57,58,59	SEE CHART (SH-4)	12	24
L60	376-0105	8	16
L41,62	376-0003	7	14
L63	376-0005	11	4
L65	376-0028	7	14
L66	376-0098	8	16
L67-74	377-0069	9	10
L79	376-0090	12	24
L82,83,91,95	376-0189	8	16
L78	376-0125	7	14
L89,90	376-0069	8	16
L22(SEE NOTE 1)	376-0094	8	16

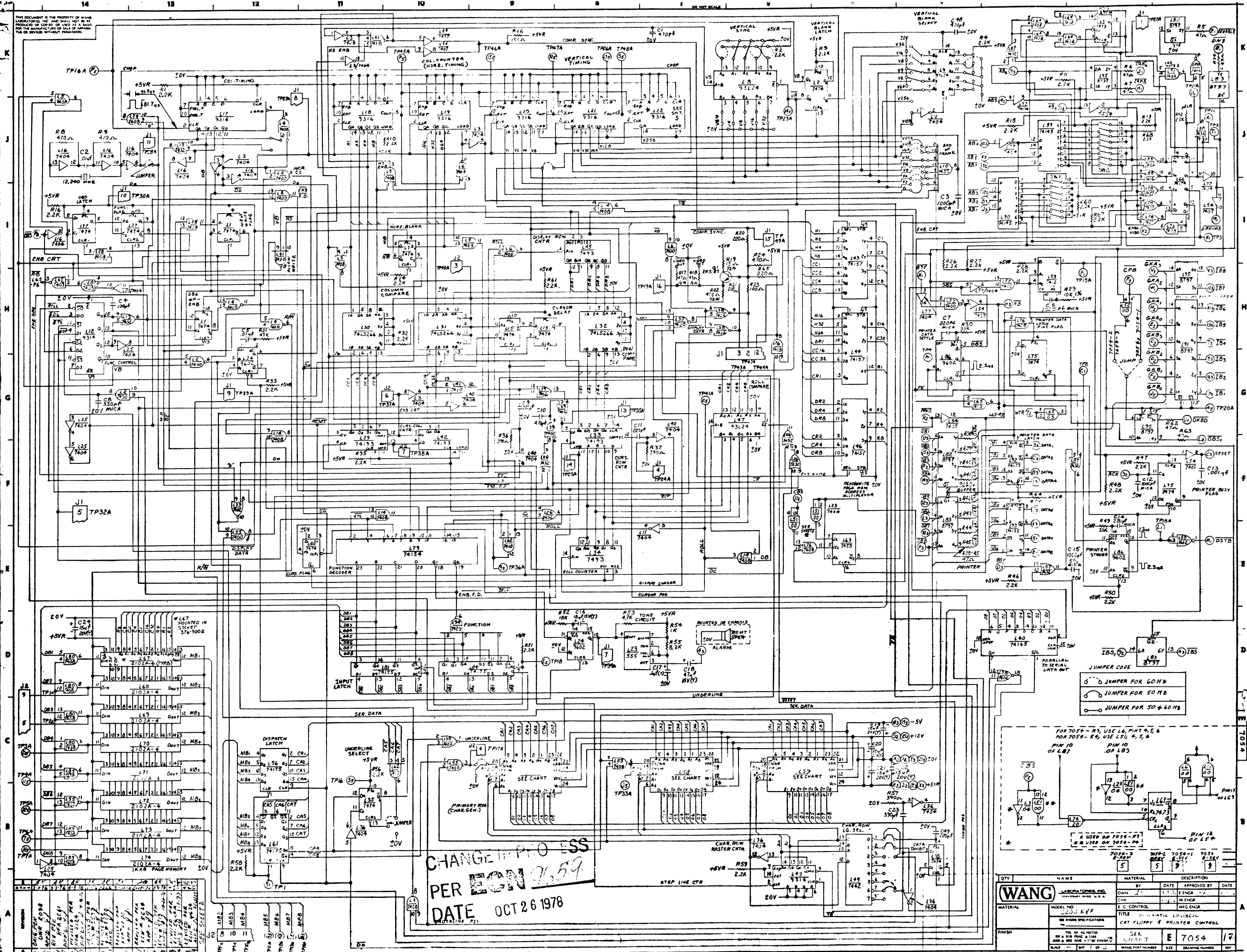
NOTE 1: L22 LOADED ON 7054-1 ONLY



CHANGE IN PROCESS
PER **ECN 9659**
DATE: **OCT 26 1978**

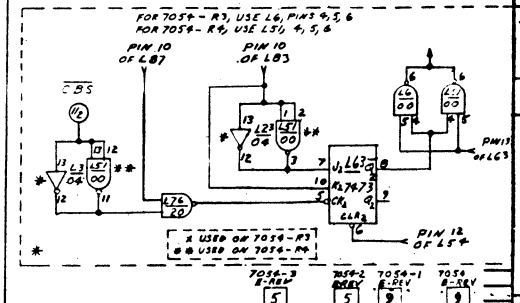


WANG PART NO.	ITEM	QTY	NAME	MATERIAL	DESCRIPTION
2200 E4F					
<p>WANG LABORATORIES, INC. MODEL NO. 2200 E4F</p> <p>CRT FLOPPY & PRINTER CONTROL</p> <p>DATE: OCT 26 1978</p> <p>BY: [Signature]</p>					

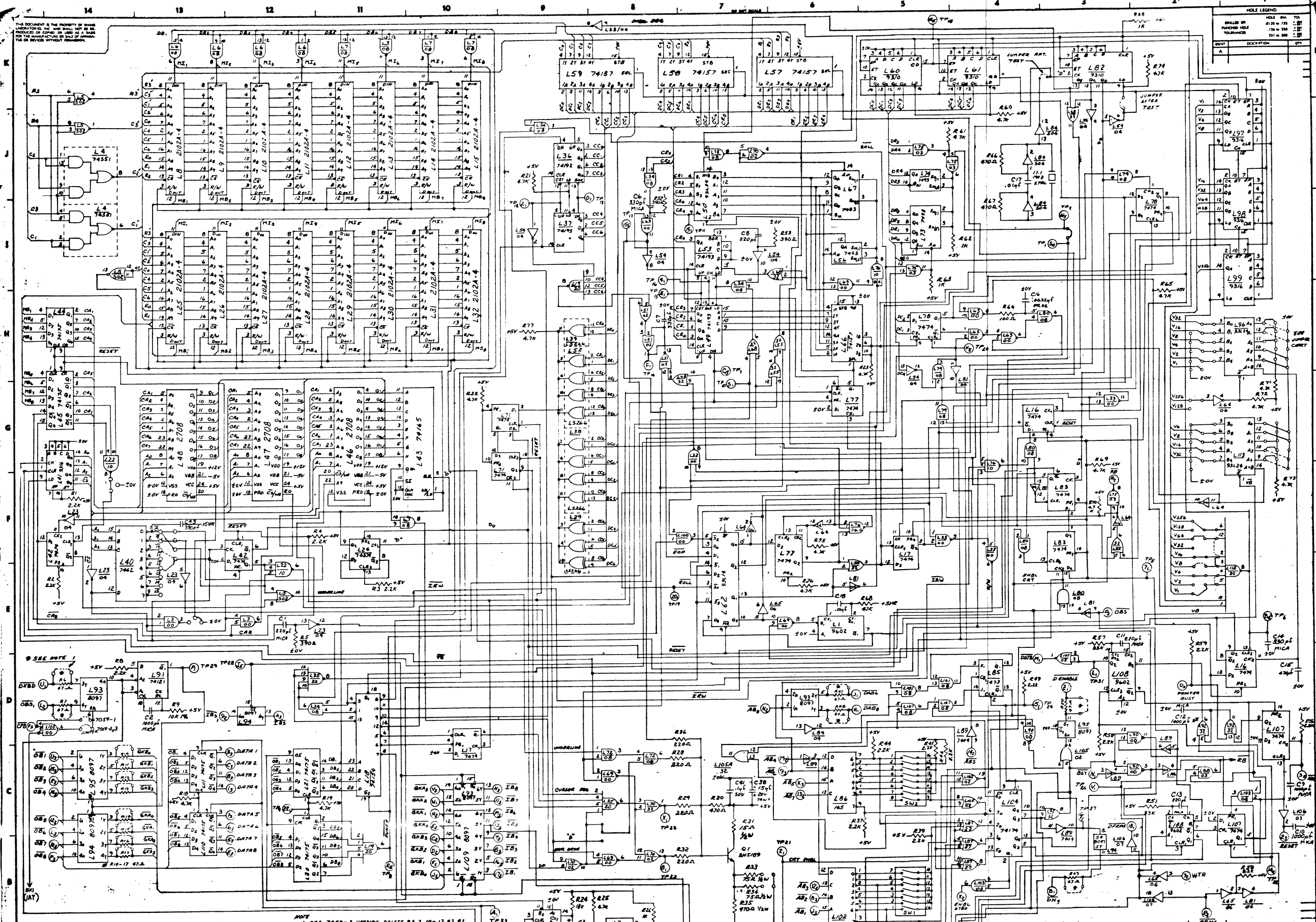


CHANGE TO PRO LESS
 PER LON 7659
 DATE OCT 26 1978

JUMPER CODE
 ○ JUMPER FOR 60 Hz
 ○ JUMPER FOR 50 Hz
 ○ JUMPER FOR 30 + 60 Hz



QTY	NAME	MATERIAL	DESCRIPTION
1	WANG	LABORATORIES, INC.	7054-1
1	WANG	LABORATORIES, INC.	7054-2
1	WANG	LABORATORIES, INC.	7054-3
1	WANG	LABORATORIES, INC.	7054-4
1	WANG	LABORATORIES, INC.	7054-5
1	WANG	LABORATORIES, INC.	7054-6
1	WANG	LABORATORIES, INC.	7054-7
1	WANG	LABORATORIES, INC.	7054-8
1	WANG	LABORATORIES, INC.	7054-9
1	WANG	LABORATORIES, INC.	7054-10
1	WANG	LABORATORIES, INC.	7054-11
1	WANG	LABORATORIES, INC.	7054-12
1	WANG	LABORATORIES, INC.	7054-13
1	WANG	LABORATORIES, INC.	7054-14
1	WANG	LABORATORIES, INC.	7054-15
1	WANG	LABORATORIES, INC.	7054-16
1	WANG	LABORATORIES, INC.	7054-17
1	WANG	LABORATORIES, INC.	7054-18
1	WANG	LABORATORIES, INC.	7054-19
1	WANG	LABORATORIES, INC.	7054-20



NOTE
 1. FOR 7059-2 VERSION DELETE R6, 7, 10-12, 43, 47 AND R8 (16 REVISED 67-A) AND REPAIR WITH JUMPER.
 2. ALL 1.5% AND 5% TOLERANCE UNLESS NOTED

WANG PART NO.	ITEM	QTY	NAME	MATERIAL	DATE	APPROVED BY	DATE
74LS00	74LS00	100	NAND GATE	74LS00	11-17-76	ENGR	11-17-76
74LS04	74LS04	100	INVERTER	74LS04	11-17-76	ENGR	11-17-76
74LS10	74LS10	100	3-INPUT NAND GATE	74LS10	11-17-76	ENGR	11-17-76
74LS163	74LS163	100	COUNTER	74LS163	11-17-76	ENGR	11-17-76
74LS164	74LS164	100	8-BIT SHIFT REGISTER	74LS164	11-17-76	ENGR	11-17-76
74LS245	74LS245	100	8-BIT TRI-STATE BUFFER	74LS245	11-17-76	ENGR	11-17-76
74LS247	74LS247	100	DECODER	74LS247	11-17-76	ENGR	11-17-76
74LS277	74LS277	100	8-BIT TRI-STATE BUFFER	74LS277	11-17-76	ENGR	11-17-76

WANG PART NO. 7059-2
 TITLE: IO, 8024 CRT, PRINTER, DISK BD
 DATE: 11-17-76
 DRAWING NUMBER: 7059-2

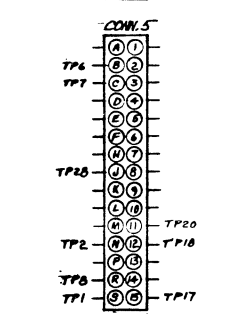
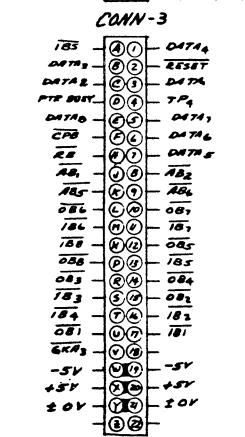
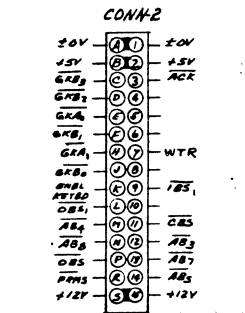
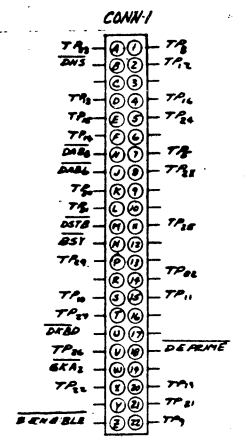
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HOLE LEGEND		
DRILLER OR FINISHER	HOLE DIA.	DRILL DEPTH
DRILLER	.118 to .120	1.25
FINISHER	.120 to .122	1.25
TOLERANCES	.01 to .005	1.25

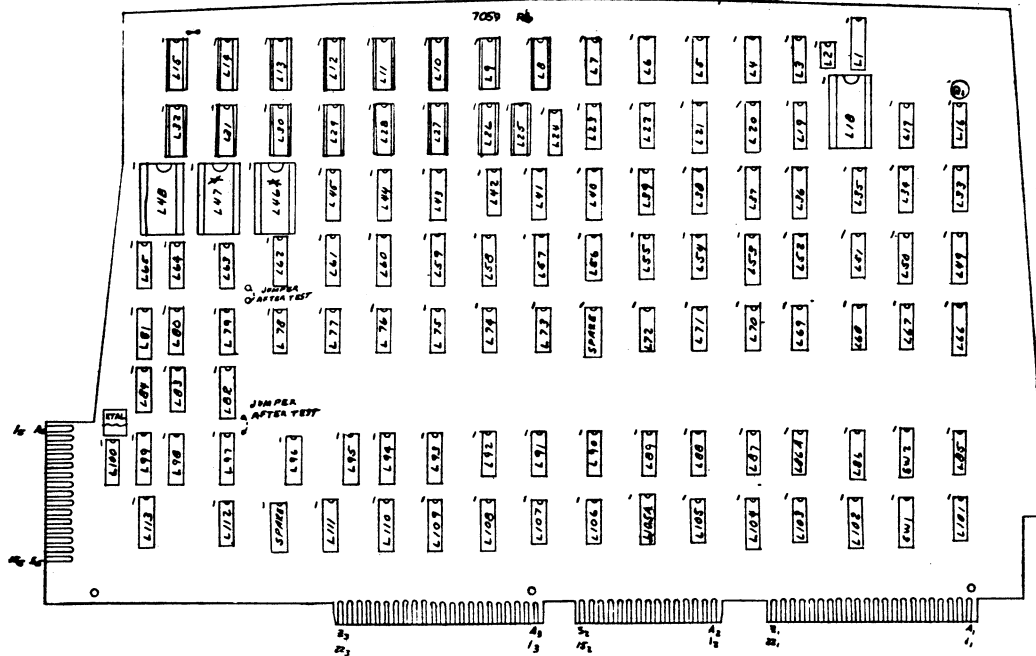
LOCATION	W.L. PT. NO.	VCC	END
L1,108	376-0104	14	8
L2	376-0126	8	1
L3,33,43,49,50,100	376-0026	14	7
L4	376-0184	14	7
L5	376-0199	14	7
L6,7,34,72,73,80,86,88	376-0081	14	7
L8-15,25-32	377-0069	10	4
L16,17,42,71,72,76,82,107	376-0006	14	7
L18	376-0090	24	12
L19,35	376-0004	14	7
L20,21,44,45,48,51	376-0119	14	8
L22,76	376-0002	14	7
L23,24,26,48,49	376-0010	14	7
L24	376-0202	14	7
L25	376-0190	14	8
L26,39,52	376-0198	14	7
L40	376-0008	14	8
L41,47,50,59	376-0094	14	8
L43	376-0105	14	8
L48	377-0223	24	12
L49,49,62	376-0053	14	8
L50,94,113	376-0110	14	8
L51,70,105	376-0016	14	7
L55,63,105A	376-0092	14	7
L56,67,73,74	376-0011	5	10
L57,58,79,64	376-0082	14	8
L60,41,82	376-0191	14	8
L62	376-0162	14	8
L64,65	376-0035	14	7
L75,88	376-0028	14	7
L84	376-0197	14	7
L85	376-0005	4	11
L86,102	376-0049	14	8
L87	376-0125	14	7
L97	376-0081	14	7
L99,99,95,109	376-0189	14	8
L104	376-0098	14	8
L106	376-0056	14	7
L112	376-0031	14	7

LOCATION	TYPE	QTY
L3	7400	1
L22	7400	1
L23	7406	1
L24	74274	1
L57	7402	1
L66	7406	1
L67	7406	2
L72	7428	1
L79	7408	1
L81	7416	1
L86	74205	2
L86A	7404	4
L88	7403	2
L90	7408	1
L92	7412	1
L100	7400	3
L103	7408	1
L106	7407	2
L105A	7432	5

COMPONENT	W.L. PT. NO.
R1,2,3,4,8,24,37,39,40,41,43,44,45,46,49,55,68,69,80	380-3022
R5,21,53	380-2039
R6,7,10-17,43,47,48,50	380-1007
R9	383-0017
R18,19,20,21,22,23,24,25,26,27,28,29,30,31,32,33,34,35,36,37,38,39,40,41,42,43,44,45,46,47,48,49,50,51,52,53,54,55,56,57,58,59,60,61,62,63,64,65,66,67,68,69,70,71,72,73,74,75,76,77,78,79,80,81,82	380-3047
R24	380-4018
R26,42,48,63	380-3010
R27	380-3082
R28,29,32,36	380-2022
R30,44,47	380-3067
R31	381-1015
R32,34,-	381-1474
R35	381-2047
R37,57	380-4033
R44	380-2010
R48	380-4047
L49	386-9003
SW1,2	325-1308
Q1	375-1021
XTAL	321-0018
CL7,7A	300-5007
C1,14,13	300-5004
CF	300-4002
C17,18	300-1903
C16	300-2033
C8	300-1220
C4	300-4020
C19,20,37,38,39,40,42,3	300-4022
6-43	300-1390
C5,9,10,12	300-5006
C15	300-1470
C41	300-1930
C81-36	300-1900

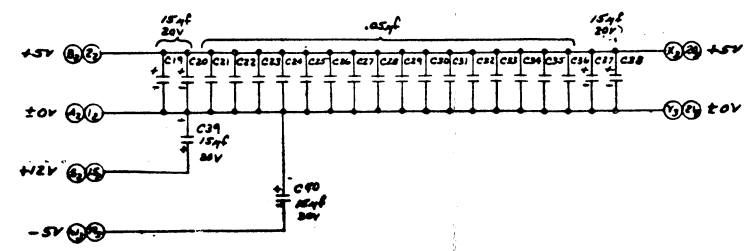


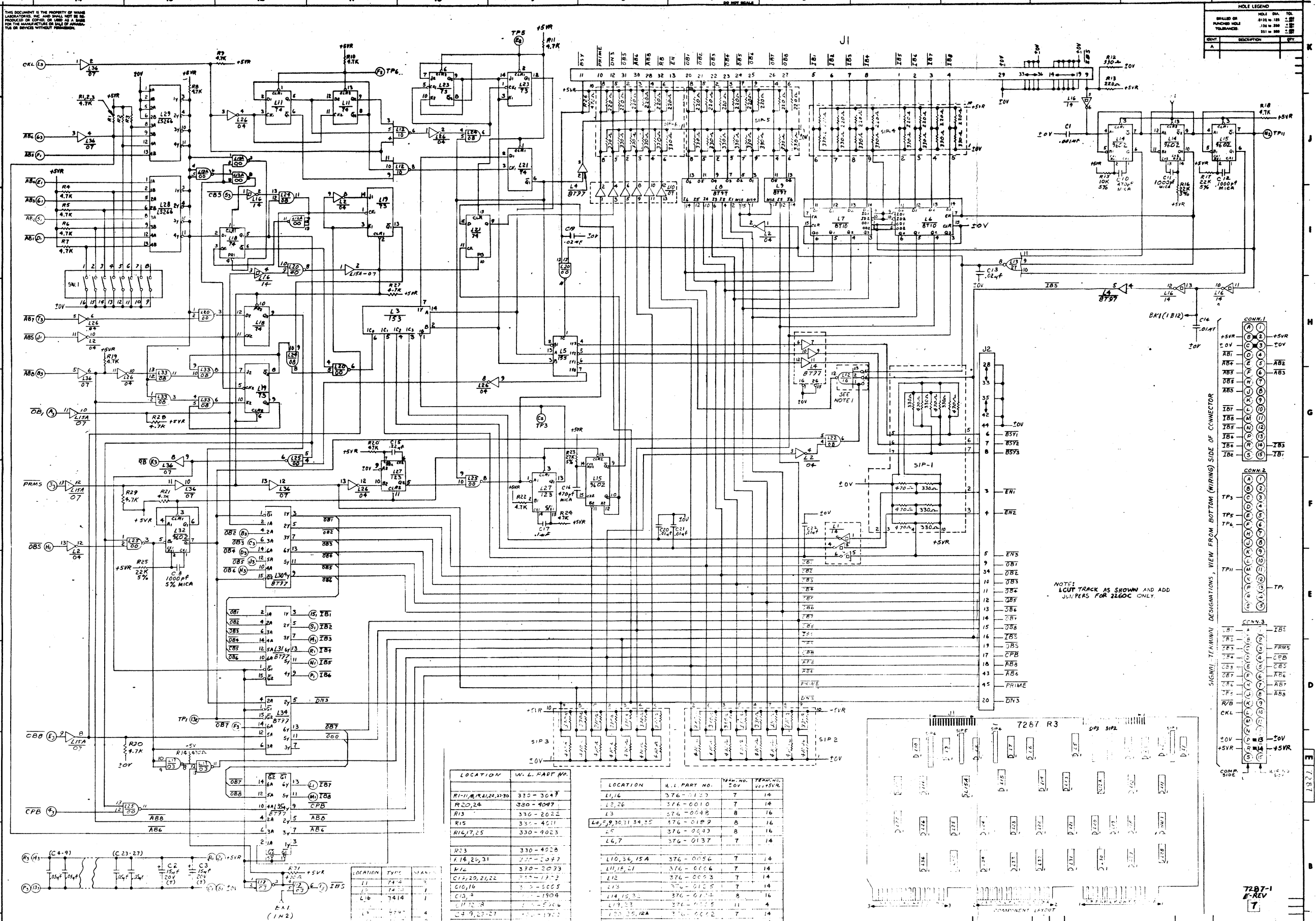
MODEL	VARIATION CHART			
	209	210	L46	L47
ASCII	7059	7059-A		377-0323
KATAKANA	7059-1	7059-1A		377-0323
CYRILLIC	7059-1	7059-1B		378-0244-R1
2200F	7059-2	7059-1C		378-2024
KATAKANA	7059-2	7059-2A		377-0323
ASCII	7059-2	7059-2B		378-2044-R1
KATAKANA	7059-3	7059-3A		377-0323
CYRILLIC	7059-3	7059-3B		378-2044-R1
HEBREW	7059-3	7059-3C		378-2024
GERMAN	7059-3	7059-3D		378-2073
GERMAN	7059-3	7059-3E		378-2231
GERMAN	7059-3	7059-3F		378-2232-R2



JUMPER	COMMON	FORM	60WB
0	0	0	0

LOADING VARIATIONS	7059	7059-1	7059-2	7059-3
ISOLATED JUMPERS	LOAD	DO NOT LOAD	LOAD	DO NOT LOAD
SHIELD JUMPERS	DO NOT LOAD	LOAD	DO NOT LOAD	LOAD
COMMON JUMPERS	LOAD	LOAD	LOAD	LOAD
KEY JUMPERS	LOAD	LOAD	LOAD	LOAD
KEY JUMPERS	LOAD	LOAD	LOAD	LOAD





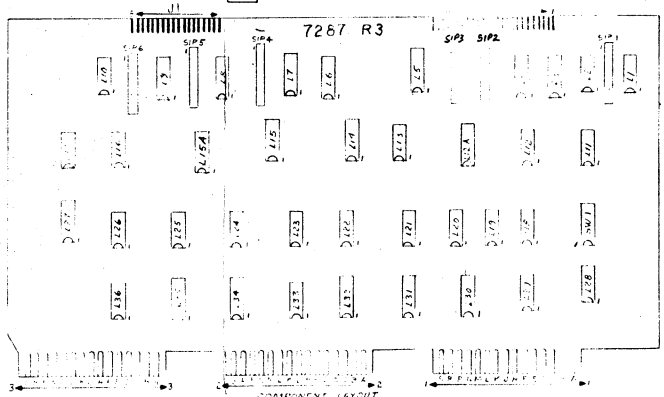
HOLE LEGEND

SIZE	NO.	TYPE
Ø.125	100	DRILL
Ø.156	100	DRILL
Ø.188	100	DRILL
Ø.250	100	DRILL
Ø.312	100	DRILL
Ø.375	100	DRILL
Ø.438	100	DRILL
Ø.500	100	DRILL
Ø.562	100	DRILL
Ø.625	100	DRILL
Ø.688	100	DRILL
Ø.750	100	DRILL
Ø.812	100	DRILL
Ø.875	100	DRILL
Ø.938	100	DRILL
Ø.1000	100	DRILL
Ø.1062	100	DRILL
Ø.1125	100	DRILL
Ø.1188	100	DRILL
Ø.1250	100	DRILL
Ø.1312	100	DRILL
Ø.1375	100	DRILL
Ø.1438	100	DRILL
Ø.1500	100	DRILL
Ø.1562	100	DRILL
Ø.1625	100	DRILL
Ø.1688	100	DRILL
Ø.1750	100	DRILL
Ø.1812	100	DRILL
Ø.1875	100	DRILL
Ø.1938	100	DRILL
Ø.2000	100	DRILL
Ø.2062	100	DRILL
Ø.2125	100	DRILL
Ø.2188	100	DRILL
Ø.2250	100	DRILL
Ø.2312	100	DRILL
Ø.2375	100	DRILL
Ø.2438	100	DRILL
Ø.2500	100	DRILL
Ø.2562	100	DRILL
Ø.2625	100	DRILL
Ø.2688	100	DRILL
Ø.2750	100	DRILL
Ø.2812	100	DRILL
Ø.2875	100	DRILL
Ø.2938	100	DRILL
Ø.3000	100	DRILL
Ø.3062	100	DRILL
Ø.3125	100	DRILL
Ø.3188	100	DRILL
Ø.3250	100	DRILL
Ø.3312	100	DRILL
Ø.3375	100	DRILL
Ø.3438	100	DRILL
Ø.3500	100	DRILL
Ø.3562	100	DRILL
Ø.3625	100	DRILL
Ø.3688	100	DRILL
Ø.3750	100	DRILL
Ø.3812	100	DRILL
Ø.3875	100	DRILL
Ø.3938	100	DRILL
Ø.4000	100	DRILL
Ø.4062	100	DRILL
Ø.4125	100	DRILL
Ø.4188	100	DRILL
Ø.4250	100	DRILL
Ø.4312	100	DRILL
Ø.4375	100	DRILL
Ø.4438	100	DRILL
Ø.4500	100	DRILL
Ø.4562	100	DRILL
Ø.4625	100	DRILL
Ø.4688	100	DRILL
Ø.4750	100	DRILL
Ø.4812	100	DRILL
Ø.4875	100	DRILL
Ø.4938	100	DRILL
Ø.5000	100	DRILL
Ø.5062	100	DRILL
Ø.5125	100	DRILL
Ø.5188	100	DRILL
Ø.5250	100	DRILL
Ø.5312	100	DRILL
Ø.5375	100	DRILL
Ø.5438	100	DRILL
Ø.5500	100	DRILL
Ø.5562	100	DRILL
Ø.5625	100	DRILL
Ø.5688	100	DRILL
Ø.5750	100	DRILL
Ø.5812	100	DRILL
Ø.5875	100	DRILL
Ø.5938	100	DRILL
Ø.6000	100	DRILL
Ø.6062	100	DRILL
Ø.6125	100	DRILL
Ø.6188	100	DRILL
Ø.6250	100	DRILL
Ø.6312	100	DRILL
Ø.6375	100	DRILL
Ø.6438	100	DRILL
Ø.6500	100	DRILL
Ø.6562	100	DRILL
Ø.6625	100	DRILL
Ø.6688	100	DRILL
Ø.6750	100	DRILL
Ø.6812	100	DRILL
Ø.6875	100	DRILL
Ø.6938	100	DRILL
Ø.7000	100	DRILL
Ø.7062	100	DRILL
Ø.7125	100	DRILL
Ø.7188	100	DRILL
Ø.7250	100	DRILL
Ø.7312	100	DRILL
Ø.7375	100	DRILL
Ø.7438	100	DRILL
Ø.7500	100	DRILL
Ø.7562	100	DRILL
Ø.7625	100	DRILL
Ø.7688	100	DRILL
Ø.7750	100	DRILL
Ø.7812	100	DRILL
Ø.7875	100	DRILL
Ø.7938	100	DRILL
Ø.8000	100	DRILL
Ø.8062	100	DRILL
Ø.8125	100	DRILL
Ø.8188	100	DRILL
Ø.8250	100	DRILL
Ø.8312	100	DRILL
Ø.8375	100	DRILL
Ø.8438	100	DRILL
Ø.8500	100	DRILL
Ø.8562	100	DRILL
Ø.8625	100	DRILL
Ø.8688	100	DRILL
Ø.8750	100	DRILL
Ø.8812	100	DRILL
Ø.8875	100	DRILL
Ø.8938	100	DRILL
Ø.9000	100	DRILL
Ø.9062	100	DRILL
Ø.9125	100	DRILL
Ø.9188	100	DRILL
Ø.9250	100	DRILL
Ø.9312	100	DRILL
Ø.9375	100	DRILL
Ø.9438	100	DRILL
Ø.9500	100	DRILL
Ø.9562	100	DRILL
Ø.9625	100	DRILL
Ø.9688	100	DRILL
Ø.9750	100	DRILL
Ø.9812	100	DRILL
Ø.9875	100	DRILL
Ø.9938	100	DRILL
Ø.10000	100	DRILL

NOTE: CUT TRACK AS SHOWN AND ADD JUMPERS FOR 2260C ONLY.

LOCATION	W. L. PART NO.
R1-11, 14, 22, 23, 25	330-3047
R20, 24	330-4047
R13	330-2022
R15	330-4011
R14, 17, 25	330-4023
R23	330-4028
R14, 20, 31	330-2077
R16	330-2077
C17, 20, 21, 22	330-17-2
C10, 16	330-1005
C13, 9	330-1904
C11, 12, 13	330-2026
C4, 9, 12, 27	330-1905
C17	330-1901
C11	330-2074
C12	330-2097
C13	330-1801
C15	330-1802
SIP-4-6	330-0807
C13	330-4020
SIP-5	330-0808
C13	330-1906

LOCATION	W. L. PART NO.	REV. NO.	REV. DATE
L1, 16	376-0127	7	14
L2, 26	376-0010	7	14
L3	376-0048	8	16
L4, 5, 9, 30, 31, 34, 35	376-0189	8	16
L5	376-0443	8	16
L6, 7	376-0137	7	14
L10, 36, 15A	376-0056	7	14
L11, 18, 11	376-0006	7	14
L12	376-0003	7	14
L13	376-0100	7	14
L14, 15, 30	376-0105	8	16
L15, 33	376-0105	11	14
L16, 35, 12A	376-0042	7	14
L17, 4, 35	376-0041	7	14
L18	376-0050	7	14
L19	376-0148	7	14
L17	376-0028	7	14



WANG PART NO.	ITEM	QTY	NAME	MATERIAL	DESCRIPTION
7287-1	1	1	MASTER DISK MUX	7287-1	10

WANG
MODEL NO. 9016A
TITLE: MASTER DISK MUX
210-7287 E 7287 10

REV. NO.	DATE	BY	DESCRIPTION
1	10/10/71	J. W. WANG	INITIAL DESIGN
2	11/10/71	J. W. WANG	REVISED FOR MANUFACTURE
3	12/10/71	J. W. WANG	REVISED FOR MANUFACTURE
4	1/10/72	J. W. WANG	REVISED FOR MANUFACTURE
5	2/10/72	J. W. WANG	REVISED FOR MANUFACTURE
6	3/10/72	J. W. WANG	REVISED FOR MANUFACTURE
7	4/10/72	J. W. WANG	REVISED FOR MANUFACTURE
8	5/10/72	J. W. WANG	REVISED FOR MANUFACTURE
9	6/10/72	J. W. WANG	REVISED FOR MANUFACTURE
10	7/10/72	J. W. WANG	REVISED FOR MANUFACTURE
11	8/10/72	J. W. WANG	REVISED FOR MANUFACTURE
12	9/10/72	J. W. WANG	REVISED FOR MANUFACTURE
13	10/10/72	J. W. WANG	REVISED FOR MANUFACTURE
14	11/10/72	J. W. WANG	REVISED FOR MANUFACTURE
15	12/10/72	J. W. WANG	REVISED FOR MANUFACTURE
16	1/10/73	J. W. WANG	REVISED FOR MANUFACTURE
17	2/10/73	J. W. WANG	REVISED FOR MANUFACTURE
18	3/10/73	J. W. WANG	REVISED FOR MANUFACTURE
19	4/10/73	J. W. WANG	REVISED FOR MANUFACTURE
20	5/10/73	J. W. WANG	REVISED FOR MANUFACTURE
21	6/10/73	J. W. WANG	REVISED FOR MANUFACTURE
22	7/10/73	J. W. WANG	REVISED FOR MANUFACTURE
23	8/10/73	J. W. WANG	REVISED FOR MANUFACTURE
24	9/10/73	J. W. WANG	REVISED FOR MANUFACTURE
25	10/10/73	J. W. WANG	REVISED FOR MANUFACTURE
26	11/10/73	J. W. WANG	REVISED FOR MANUFACTURE
27	12/10/73	J. W. WANG	REVISED FOR MANUFACTURE
28	1/10/74	J. W. WANG	REVISED FOR MANUFACTURE
29	2/10/74	J. W. WANG	REVISED FOR MANUFACTURE
30	3/10/74	J. W. WANG	REVISED FOR MANUFACTURE
31	4/10/74	J. W. WANG	REVISED FOR MANUFACTURE
32	5/10/74	J. W. WANG	REVISED FOR MANUFACTURE
33	6/10/74	J. W. WANG	REVISED FOR MANUFACTURE
34	7/10/74	J. W. WANG	REVISED FOR MANUFACTURE
35	8/10/74	J. W. WANG	REVISED FOR MANUFACTURE
36	9/10/74	J. W. WANG	REVISED FOR MANUFACTURE
37	10/10/74	J. W. WANG	REVISED FOR MANUFACTURE
38	11/10/74	J. W. WANG	REVISED FOR MANUFACTURE
39	12/10/74	J. W. WANG	REVISED FOR MANUFACTURE
40	1/10/75	J. W. WANG	REVISED FOR MANUFACTURE
41	2/10/75	J. W. WANG	REVISED FOR MANUFACTURE
42	3/10/75	J. W. WANG	REVISED FOR MANUFACTURE
43	4/10/75	J. W. WANG	REVISED FOR MANUFACTURE
44	5/10/75	J. W. WANG	REVISED FOR MANUFACTURE
45	6/10/75	J. W. WANG	REVISED FOR MANUFACTURE
46	7/10/75	J. W. WANG	REVISED FOR MANUFACTURE
47	8/10/75	J. W. WANG	REVISED FOR MANUFACTURE
48	9/10/75	J. W. WANG	REVISED FOR MANUFACTURE
49	10/10/75	J. W. WANG	REVISED FOR MANUFACTURE
50	11/10/75	J. W. WANG	REVISED FOR MANUFACTURE
51	12/10/75	J. W. WANG	REVISED FOR MANUFACTURE
52	1/10/76	J. W. WANG	REVISED FOR MANUFACTURE
53	2/10/76	J. W. WANG	REVISED FOR MANUFACTURE
54	3/10/76	J. W. WANG	REVISED FOR MANUFACTURE
55	4/10/76	J. W. WANG	REVISED FOR MANUFACTURE
56	5/10/76	J. W. WANG	REVISED FOR MANUFACTURE
57	6/10/76	J. W. WANG	REVISED FOR MANUFACTURE
58	7/10/76	J. W. WANG	REVISED FOR MANUFACTURE
59	8/10/76	J. W. WANG	REVISED FOR MANUFACTURE
60	9/10/76	J. W. WANG	REVISED FOR MANUFACTURE
61	10/10/76	J. W. WANG	REVISED FOR MANUFACTURE
62	11/10/76	J. W. WANG	REVISED FOR MANUFACTURE
63	12/10/76	J. W. WANG	REVISED FOR MANUFACTURE
64	1/10/77	J. W. WANG	REVISED FOR MANUFACTURE
65	2/10/77	J. W. WANG	REVISED FOR MANUFACTURE
66	3/10/77	J. W. WANG	REVISED FOR MANUFACTURE
67	4/10/77	J. W. WANG	REVISED FOR MANUFACTURE
68	5/10/77	J. W. WANG	REVISED FOR MANUFACTURE
69	6/10/77	J. W. WANG	REVISED FOR MANUFACTURE
70	7/10/77	J. W. WANG	REVISED FOR MANUFACTURE
71	8/10/77	J. W. WANG	REVISED FOR MANUFACTURE
72	9/10/77	J. W. WANG	REVISED FOR MANUFACTURE
73	10/10/77	J. W. WANG	REVISED FOR MANUFACTURE
74	11/10/77	J. W. WANG	REVISED FOR MANUFACTURE
75	12/10/77	J. W. WANG	REVISED FOR MANUFACTURE
76	1/10/78	J. W. WANG	REVISED FOR MANUFACTURE
77	2/10/78	J. W. WANG	REVISED FOR MANUFACTURE
78	3/10/78	J. W. WANG	REVISED FOR MANUFACTURE
79	4/10/78	J. W. WANG	REVISED FOR MANUFACTURE
80	5/10/78	J. W. WANG	REVISED FOR MANUFACTURE
81	6/10/78	J. W. WANG	REVISED FOR MANUFACTURE
82	7/10/78	J. W. WANG	REVISED FOR MANUFACTURE
83	8/10/78	J. W. WANG	REVISED FOR MANUFACTURE
84	9/10/78	J. W. WANG	REVISED FOR MANUFACTURE
85	10/10/78	J. W. WANG	REVISED FOR MANUFACTURE
86	11/10/78	J. W. WANG	REVISED FOR MANUFACTURE
87	12/10/78	J. W. WANG	REVISED FOR MANUFACTURE
88	1/10/79	J. W. WANG	REVISED FOR MANUFACTURE
89	2/10/79	J. W. WANG	REVISED FOR MANUFACTURE
90	3/10/79	J. W. WANG	REVISED FOR MANUFACTURE
91	4/10/79	J. W. WANG	REVISED FOR MANUFACTURE
92	5/10/79	J. W. WANG	REVISED FOR MANUFACTURE
93	6/10/79	J. W. WANG	REVISED FOR MANUFACTURE
94	7/10/79	J. W. WANG	REVISED FOR MANUFACTURE
95	8/10/79	J. W. WANG	REVISED FOR MANUFACTURE
96	9/10/79	J. W. WANG	REVISED FOR MANUFACTURE
97	10/10/79	J. W. WANG	REVISED FOR MANUFACTURE
98	11/10/79	J. W. WANG	REVISED FOR MANUFACTURE

Service Newsletter

NO. 110

April 4, 1978

2200/2600 #22

2230 MXA/MXB HARDWARE CHANGES

A new 2230 MXA Multiplexer will soon be phased-in to production. The new multiplexer will still be designated the 2230 MXA, but will be a 210-7287 board instead of the 210-6785 board.

The new 7287 board eliminates many of the problems associated with the 6785, such as intermittent disk errors or 'hang-ups' caused by cable noise and/or interference.

The 210-7287, however, is NOT directly compatible with the existing 2230 MXB (210-6786 board) and 2200F (210-7054 or 210-7059 boards).

To use the 7287 board as a replacement for the 6785, the following slave multiplexers must be used:

- 210-6786-1 for 2230 MXB
- 210-7054-2 for 2200F, 64 x 16 CRT, 60 Hz
- 210-7054-3 for 2200F, 64 x 16 CRT, 50 Hz
- 210-7059-2 for 2200F, 80 x 24 CRT, 60 Hz
- 210-7059-3 for 2200F, 80 x 24 CRT, 50 Hz

These slave multiplexers will be phased-in to production at the same time the 210-7287 is phased-in. When replacing the 210-6785 in the field, however, the existing slave multiplexers will have to be modified to create the new version slave multiplexer board. This can be accomplished very easily by performing the following:

1. 210-6786 to 210-6786-1 conversion (ECN 6622):
 - a) Remove the fifteen 47 ohm resistors R12 through R26.
 - b) Replace with jumper wires.
 - c) Change the board designation to 6786-1.

WANG

LABORATORIES, INC.

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13-266

2. 210-7054 to 210-7054-2 (or 210-7054-3) conversion (ECN 6624):
 - a) Remove the fourteen 47 ohm resistors R5, R6, R34, ~~R38~~ R38 through R45, R62, R63. R7
 - b) Replace with jumper wires.
 - c) Change the board designation to 7054-2 (or 7054-3 for 50 Hz).

210-7054-2 is E-REV of AT THIS POINT.

3. 210-7059 to 210-7059-2 (or 210-7059-3) conversion (ECN 6625):
 - a) Remove the fourteen 47 ohm resistors R6, R7, R10 through R17, R43, R47, R48, R50.
 - b) Replace with jumper wires.
 - c) Change the board designation to 7059-2 (or 7059-3 for 50 Hz).

Once the new versions of the multiplexer slave boards have been created, they can be used with either the new or old version of the 2230 MXA, but the new multiplexer slaves must ALWAYS be used with the 210-7287.

Service Newsletter

No. 110A

2200/2600 #22A

May 1, 1978

Service Newsletter 110 described the new 2230 MXA multiplexer now being phased-in to production. The newsletter stated the only change required to existing 2230 MXB's and 2200F workstations was the removal of the 47 ohm series resistors. HOWEVER, ONE ADDITIONAL CHANGE IS ALSO REQUIRED.

- MUX
B
1. For 6786
 - a) Insert a 7403 IC between L9 and L10 (L9A).
 - b) Connect +OV and +5 to pins 7 and 14 of the IC.
 - c) Cut etch at L13 pin 10.
 - d) Add a wire from L9A pin 11 to L13 pin 10.
 - e) Add a wire from L9A pin 13 to connector 3 pin 43.
 - f) Add a wire from L9A pin 12 to L6 pin 12.
 - g) Add a 4.7K ohm resistor between L9A pin 11 and + 5V.
 - h) Increment E-Rev from 2 to 3.

This 210-6786 can now be used with the 210-7287. To use the 6786 with a 210-6785 (old style 2230 MXA), remove the wire from L9A pin 11 and connect it to L9A pin 13.

This change will be incorporated into future artwork revisions of the 6786 with a jumper provided for switching between 6785 and 7287.

2. 210-7054 and 7054-1
 - a) Cut etch near L95 pin 6.
 - b) Add a wire from L52 pin 6 to L95 pin 6.
 - c) Add a wire from L52 pin 5 to connector 3 pin F3.
 - d) Add a wire from L52 pin 4 to L52 pin 13.
 - e) Increment the E-Rev from 8 to 9.

This 210-7054 will now operate with the 210-7287. To use this board with a 210-6785 (old style 2230 MXA) remove the wire from L52 pin 6 and connect it to L52 pin 5.

This change will be incorporated into future artwork revisions of the 7054 with a jumper provided for switching between 6785 and 7287.

3. 210-7059 and 7059-1
 - a) Cut etch near L93 pin 6.
 - b) Add a wire from L100 pin 6 to L93 pin 6.
 - c) Add a wire from L100 pin 5 to L103 pin 12.
 - d) Add a wire from L100 pin 4 to connector 3 pin F3.
 - e) Increment the E-Rev from 6 to 7.

The 210-7059 can now be used with the 210-7287. To use this board with a 210-6785 (old style 2230 MXA) remove the wire from L100 pin 6 and connect it to L100 pin 4.

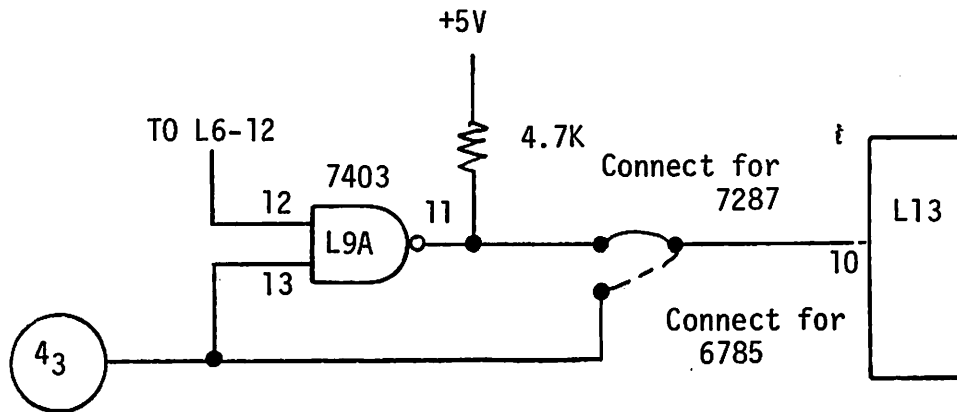
This change will be incorporated into future artwork revisions of the 7059 with a jumper provided for switching between 6785 and 7287.

WANG

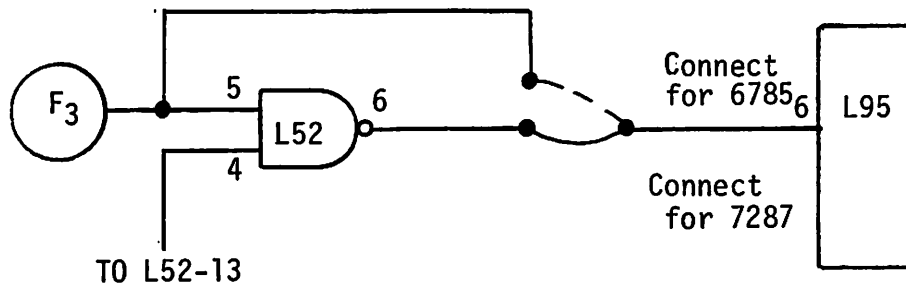
LABORATORIES, INC.

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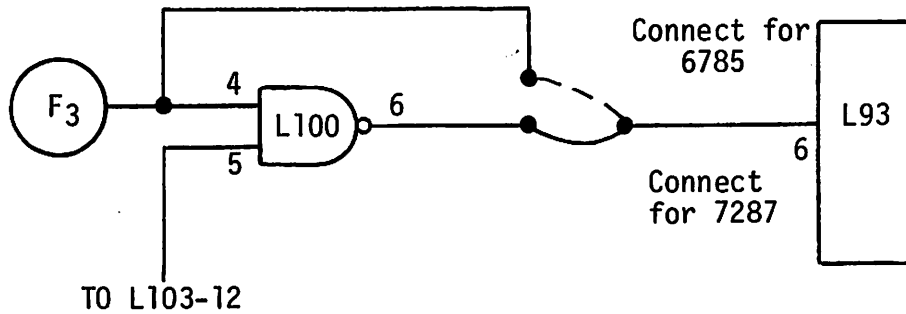
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1. See above for 6786



2. See above for 7054 and 7054-1



3. See above for 7059 and 7059-1

Service Newsletter

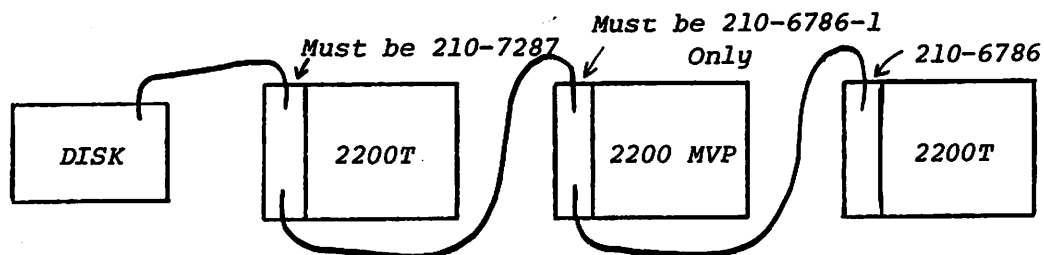
No. 110B

2200/2600 #22B

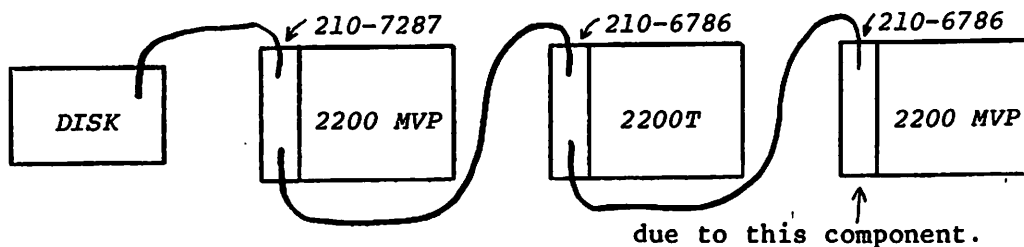
June 8, 1978

CORRECTION/AMPLIFICATION OF SN 110/110A

- A. SN 110 page 2, item 2 a) is incorrect. Change item 2 a) to read: Remove the fourteen 47 ohm resistor R5, R6, R7, R34, R38 - R45, R62, and R63.
- B. Questions have arisen concerning the compatability/non-compatability of the new 2230 MXA Multiplexer (210-7287 board). To eliminate confusion, keep the following notes handy:
1. The 210-7287 will operate in any 2200 CPU (2200B/C/S/T/VP/-MVP)
 2. A 2230 MXB modified as described in Service Newsletters 110 and 110A MUST be used with the 210-7287.
 3. A 210-6786-1 (2230 MXB) is the ONLY slave multiplexer that can be installed in a 2200 MVP, but it may also be installed in ANY 2200 CPU.
 4. A 210-7287 (2230 MXA) is the ONLY master multiplexer that can be used in a 2200 MVP System.
 5. The 210-6786-1 can ONLY be used with the 210-7287.
 6. Present 210-6786 (not 210-6786-1) can be used with either the 210-7287 or the 210-6785 if the jumper change described in S.N. #110A is implemented. However, even when the 210-6786 is modified to accomodate the 210-7287, it CANNOT be installed in a 2200 MVP CPU chassis. It CAN be a slave controller in any other 2200 CPU that is used with a 2200 MVP System.
 7. The following configuration is legal:



8. The following configuration is NOT legal



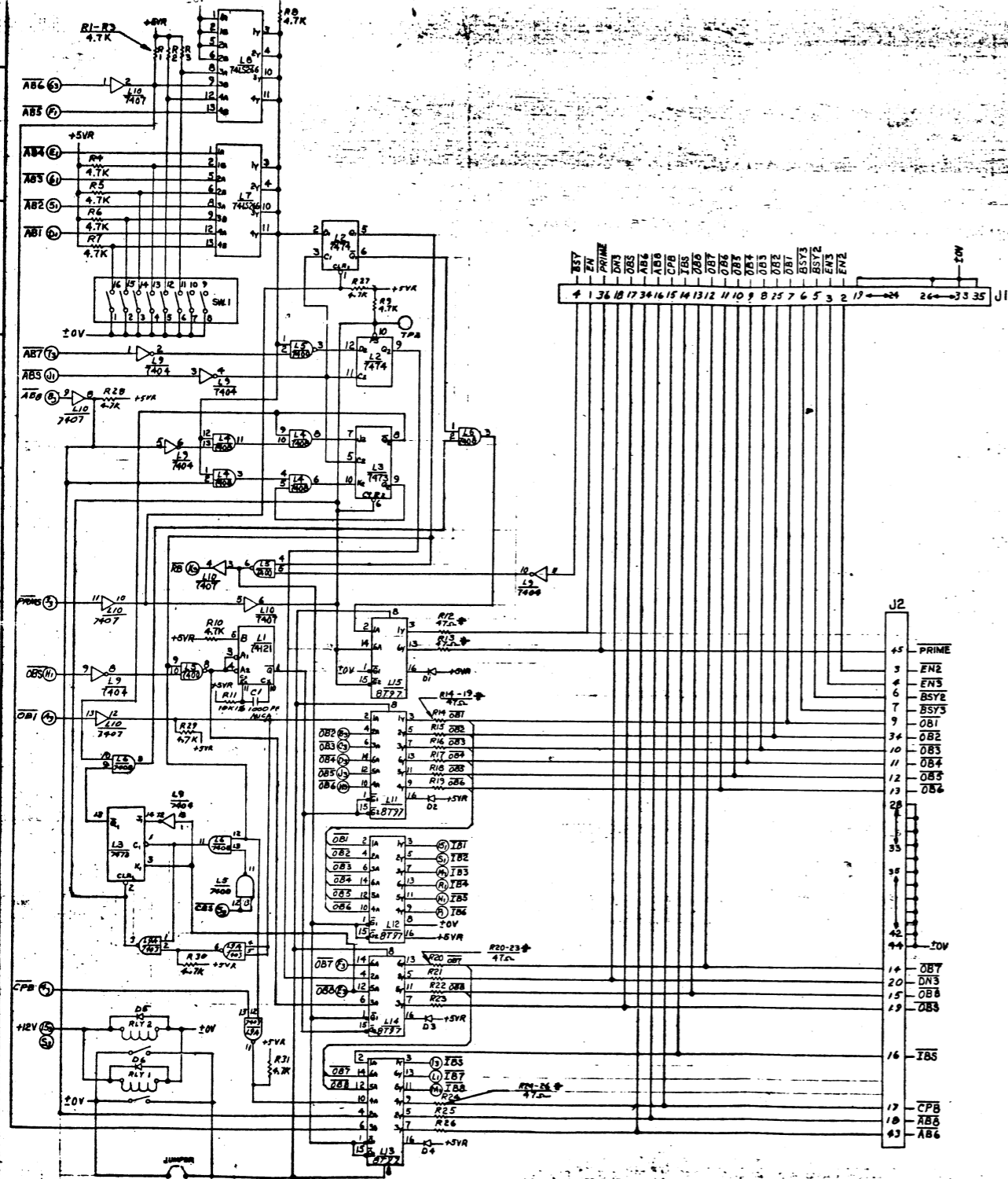
WANG

LABORATORIES, INC

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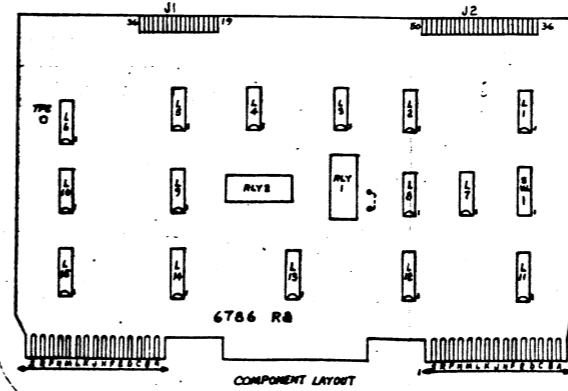
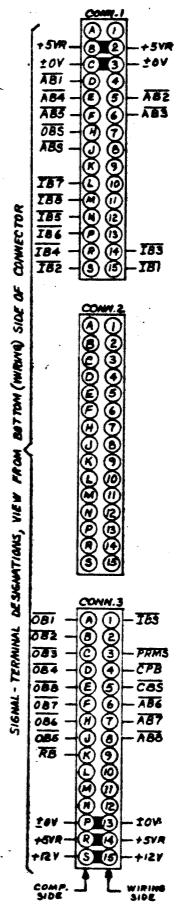
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1.3-266

9. The 210-7287 MUST be at E-Rev 3 to allow use of the 2260-2 Disk System with the 2200 MVP. All other CPUs will operate properly with the 7287 E-Rev at 2.
10. 210-6786 boards with ARTWORK revision R4 have all changes incorporated for use with the 2200 MVP, and in fact are 210-6786-1 boards. To make the 210-6786-1 ARTWORK revision R4 universal for use with the 210-6785 or 210-7287, perform the following:
 - a) On the etch side of the board, cut etch near L9A pin 11.
 - b) Insert one end of a six inch wire into the platethrough near L9 to which L9A pin 11 was connected to.
 - c) For use with 6785, connect loose end of wire to L9A pin 13.
 - d) For use with 7287, connect loose end of wire to L9A pin 11.



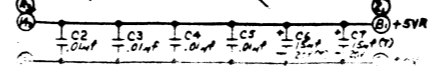
LOCATION	W.L. PART NO.	YEAR, NO. 50V	YEAR, NO. Vcc+5VR
L1	376-0051	7	14
L2	376-0006	7	14
L3	376-0005	11	4
L4,6	376-0081	7	14
L5	376-0002	7	14
L7,8	376-0148	7	14
L9	376-0010	7	14
L10	376-0056	7	14
LH-15	376-0189		

COMPONENT	W.L. PART NO.
SW 1	325-1503
SW 1 CAP	325-9047
J2	350-1027
J1	350-1038
R1-10,21-31	330-3047
R11	333-0017
R12-26	330-1047
C1	300-5006
C2-5	300-1903
C6,7	300-4022
D1-4	380-0000
D5,6	380-1001
RLY 1,2	320-0047



TYPE	LOC.	SP
7608	4,6	1
7607	L10	3

NOTE: FOR 6766-1 ONLY, DELETE R1,THRU R6 AND REPLACE THEM WITH JUMPERS.



7054

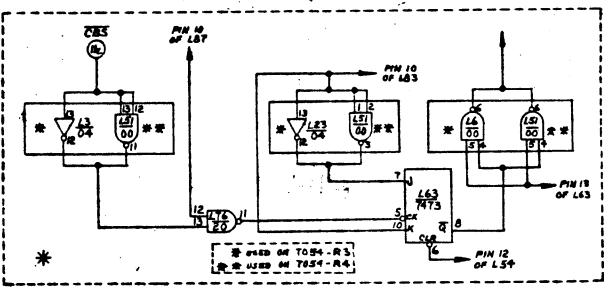
SPARES

I.C. TYPE	LOCATION	SPARES
7404	L3	1
7404	L85	1
7400	L6	1
7404	L11	4
7432	L13	2
7404	L36	2
7420	L37	1
7400	L52	2
7440	L51	1
7403	L65	1
7408	L85	1
7432	L87	1
7404	L40	3
7474	L50	1
7410	L62	1
7420	L94	1

COMPONENT	W.L. PART NO.
R24	330-3010
R29, 24	330-2047
R1-6, 10, 24-28, 32, 33, 35, 44, 47, 49, 50, 51, 58, 59, 61, 62, 67, 56	330-3022
R5-7, 30-32, 42, 43	330-1047
R25	335-0017
R17, 18	331-1047
R22, 33	331-2047
R20, 21, 45	330-2022
R23	330-2010
R36, 37, 57	330-2039
R53, 64	330-3047
R13	331-1015
R52	330-4018
R30, 49	330-4033
R55	330-3082
R31	330-4047
R66	330-2015
C1, 10, 98	300-1470
C2, 5, 25-47	300-1903
C4	300-1100
C9, 11, 49	300-1220
C3, 6, 12, 15	300-5006
C13	300-1906
C7, 14	300-5004
C16	300-4018
C17	300-4002
C18	300-4020
C19-22, 24	300-4022
C8	300-5007
C23	300-1390
SW. 1, 2	325-1503
SW. CAP 1, 2	325-9047
XTAL	321-0019
J1, 2	376-9002T
Q1	375-1021
L87-89	376-9003
S.M.C. CONN.	350-2064

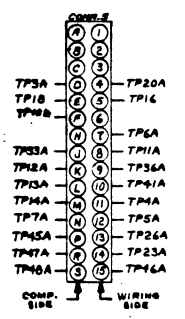
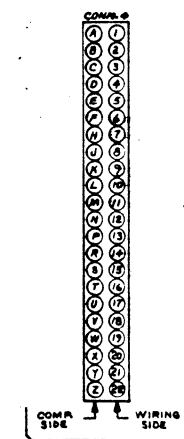
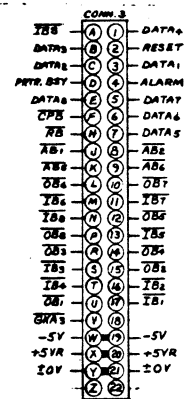
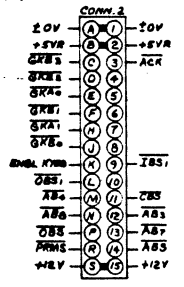
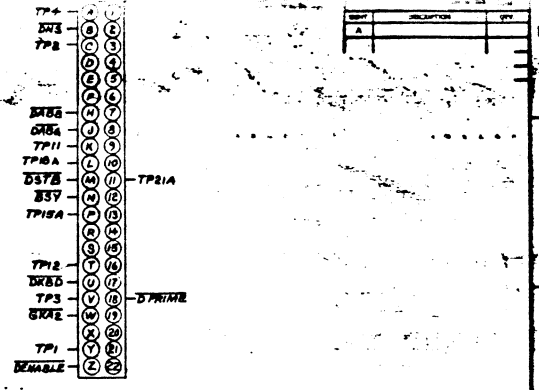
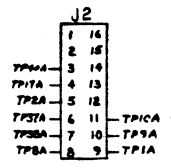
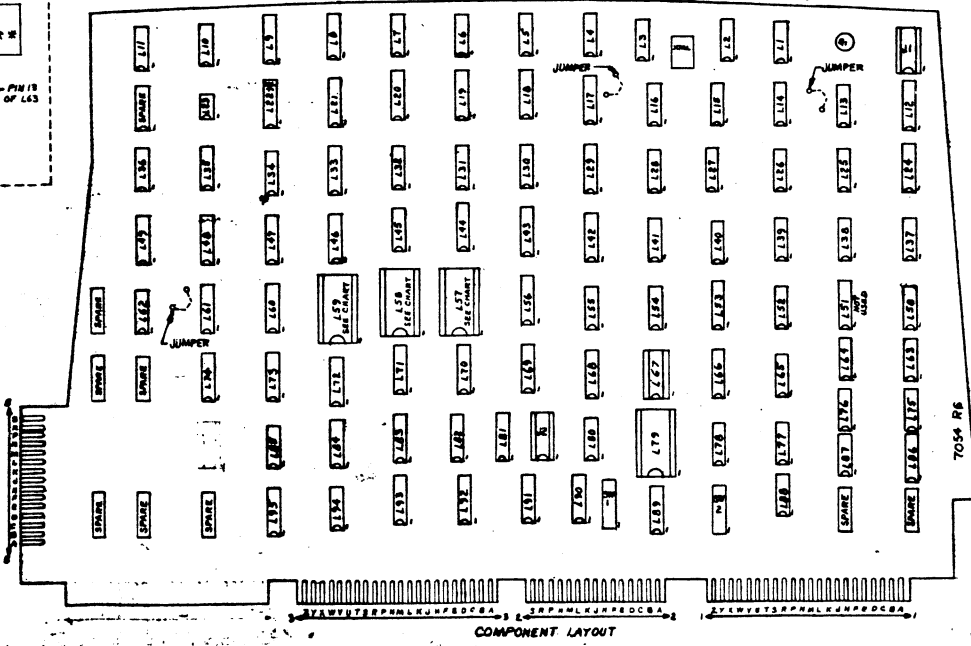
LOCATION	W.L. PART NO.	TEST NO.	TEST POINT
L1, 7, 18, 27, 28, 29	376-0004	7	14
L2, 9, 21, 52, 55	376-0002	7	14
L3, 11, 16, 25, 34, 41, 77	376-0010	7	14
L5, 22, 67, 74, 88, 89	376-0081	7	14
L83, 97	376-0120	8	16
L10	376-0031	7	14
L12	376-0108	8	16
L13, 26, 87	376-0093	7	14
L17-21, 49	376-0094	8	16
L23	376-0126	1	8
L24, 86	376-0104	8	16
L29, 38, 42	376-0053	8	16
L30, 31, 32	376-0148	7	14
L34, 43	376-0011	10	5
L38, 39, 88	376-0014	7	14
L37, 94	376-0004	7	14
L43, 44, 46	376-0082	8	16
L48	376-0008	8	16
L67	376-9002	7	14
L63	376-0051	7	14
L54	376-0056	7	14
L56, 61, 64, 98, 93	376-0119	8	16
L57, 58, 59	SEE CHART (SW-6)	12	24
L60	376-0105	8	16
L41, 62	376-0003	7	14
L63	376-0005	11	4
L65	376-0028	7	14
L66	376-0098	8	16
L67-74	377-0069	9	10
L79	376-0090	12	24
L62, 85, 91, 95	376-0176	8	16
L78	376-0125	7	14
L83, 90	376-0069	8	16
L22 (SW. 1, 2)	376-0094	8	16

NOTE 1: L22 LOADED ON 7054 ONLY



LOADING CHART

MODEL	PC BOARD	L57	L
210-7054-1B DATA KAMM	203-7054-1	378-2044	
210-7054-1C CYRILLIC	209-7054-1	378-2024	



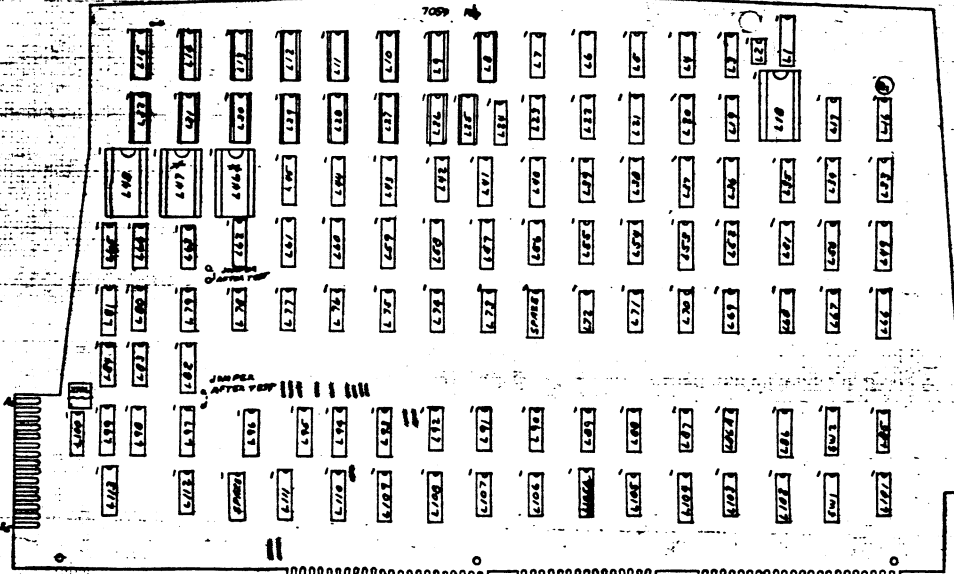
SPRING-TERMINAL DESIGNATIONS, VIEW FROM BOTTOM (WIRING) SIDE OF CONNECTOR

LOCATOR	TYPE	VAL	TOL
L1, M8	376-0109	14	8
L2	376-0126	8	1
L3, 33, 43, 63, 83, 103	376-0008	14	7
L4	376-0186	14	7
L5	376-0199	14	7
L6, 13, 23, 33, 43, 53, 63, 73, 83, 93	376-0001	14	7
L7, 17, 27, 37	376-0009	10	9
L8, 18, 28, 38, 48, 58, 68, 78, 88, 98	376-0006	14	7
L9	376-0090	24	12
L10, 20	376-0004	14	7
L11, 21, 31, 41, 51, 61, 71, 81, 91	376-0119	14	8
L12, 22	376-0003	14	7
L13, 23, 33, 43, 53, 63, 73, 83, 93	376-0010	14	7
L14	376-0102	14	7
L15	376-0190	14	8
L16, 26, 36	376-0198	14	7
L17	376-0008	14	8
L18, 28, 38, 48	376-0016	14	8
L19	376-0105	14	8
L20	377-0323	14	12
L21, 31, 41	376-0053	14	8
L22, 32, 42	376-0110	14	8
L23, 33, 43	376-0016	14	7
L24, 34, 44	376-0093	14	7
L25, 35, 45	376-0071	5	10
L26, 36, 46	376-0082	14	8
L27, 37, 47	376-0191	14	8
L28	376-0162	14	8
L29, 39	376-0025	14	7
L30, 40	376-0070	14	7
L31	376-0197	14	7
L32	376-0005	4	11
L33, 43	376-0069	14	8
L34	376-0115	14	7
L35	376-0081	14	7
L36, 46, 56	376-0189	14	8
L37	376-0098	14	8
L38	376-0076	14	7
L39	376-0031	14	7

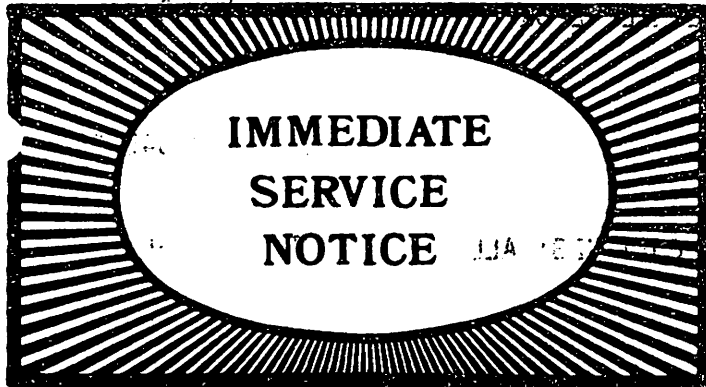
LOCATOR	TYPE	VAL	TOL
L1	7400	1	
L2	7400	1	
L3	7400	1	
L4	7400	1	
L5	7400	1	
L6	7400	1	
L7	7400	1	
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L10	7400	1	
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7059

VARIATION CHART			
MODEL	P.C. BOARD	L 48	L
7059-7B	209-7453-1	376-2044	
7059-7C	209-7453-1	376-2024	



RESISTORS



NO. 141B	DATE: 1/25/78
CATEGORY 2200/2600 #7B	
SUBJECT NEW REGULATOR - 7156 WITH CURRENT FOLDBACK	

This information is in addition to that contained in ISN #141A.

Changes have recently been made to the PCS-II, 928WS, 2200F, 2210 and 2236 power supplies.

The 7067, 7067-1 or 7067-2 regulators used in these products have all been (or will soon be) replaced by the 7156, 7156-1 or 7056-2 regulator. The 7156 has current foldback, which prevents component "burn-up" associated with the 7067 when a short circuit exists. If an overload or short circuit on one of the regulated supplies is present, such as can happen when a RAM IC has a +5VR to 0V short, the 7156 output will drop to 0V. This prevents the power supply components from overheating and eventually destroying the regulator board.

To accomplish the current foldback, sensing resistors are placed on the heat sink assembly. Without the sensing resistors, current foldback cannot occur when an overcurrent condition exists. Therefore, if the 7156 is used in one of the above products without the heat sink changes, it will have the same limitations the 7067 does.

In all cases, the 7067 series and the 7156 series are interchangeable. For example, a 7156-2 in a PCS-II can be replaced with a 7067-2, but no current foldback protection is provided. Also, if the PCS-II has a 7067-2 it can be replaced with a 7156-2, but no current foldback protection is provided in this case either because the chassis was not modified to accept current foldback. Always try to replace 7067 with 7067, and 7156 with 7156, but it is not absolutely necessary.

CAUTION:

If a product was initially designed to use the 7156 regulator and a 7067 regulator is to be substituted, BE SURE no short exists on the regulated voltage suspected to be bad. A short can exist on a board in the product which will cause the 7156 to APPEAR to be bad, but if a 7067 is installed in place of the 7156 before the short is removed, the 7067 will be destroyed.

729-0571



LABORATORIES, INC.

1 INDUSTRIAL AVENUE, LOWELL, MASSACHUSETTS 01851. TEL. (617) 851-4111. TWX 710 343-6769. TELEX 94-7421

Printed in U.S.A.
13 75
10 76-30

III.D.1 & IV.A.2

The following is a list of Serial Numbers of the units which were shipped with the 7156 Regulator Card:

928 Workstations

1. FA5067
2. FA5068
3. FA5069
4. FA5070
5. FA5071
6. FA5072
7. FA4960
8. FA4961
9. FA4962
10. FA4963
11. FA4964
12. FA4965
13. FA4966
14. FA4941
15. FA4942
16. FA4943
17. FA4944
18. FA4945

PCS II Systems

1. GM2285
2. GM2287
3. GM2330
4. GM2331
5. GM2530
6. GM2539
7. GM2547
8. GM2544
9. GM2563
10. GM2562

2236 B Terminals

1. GJ1255
2. GJ1256
3. GJ1257
4. GJ1258
5. GJ1259
6. GJ1260
7. GJ1264
8. GJ1265
9. GJ1266
10. GJ1272
11. GJ1273
12. GJ1274

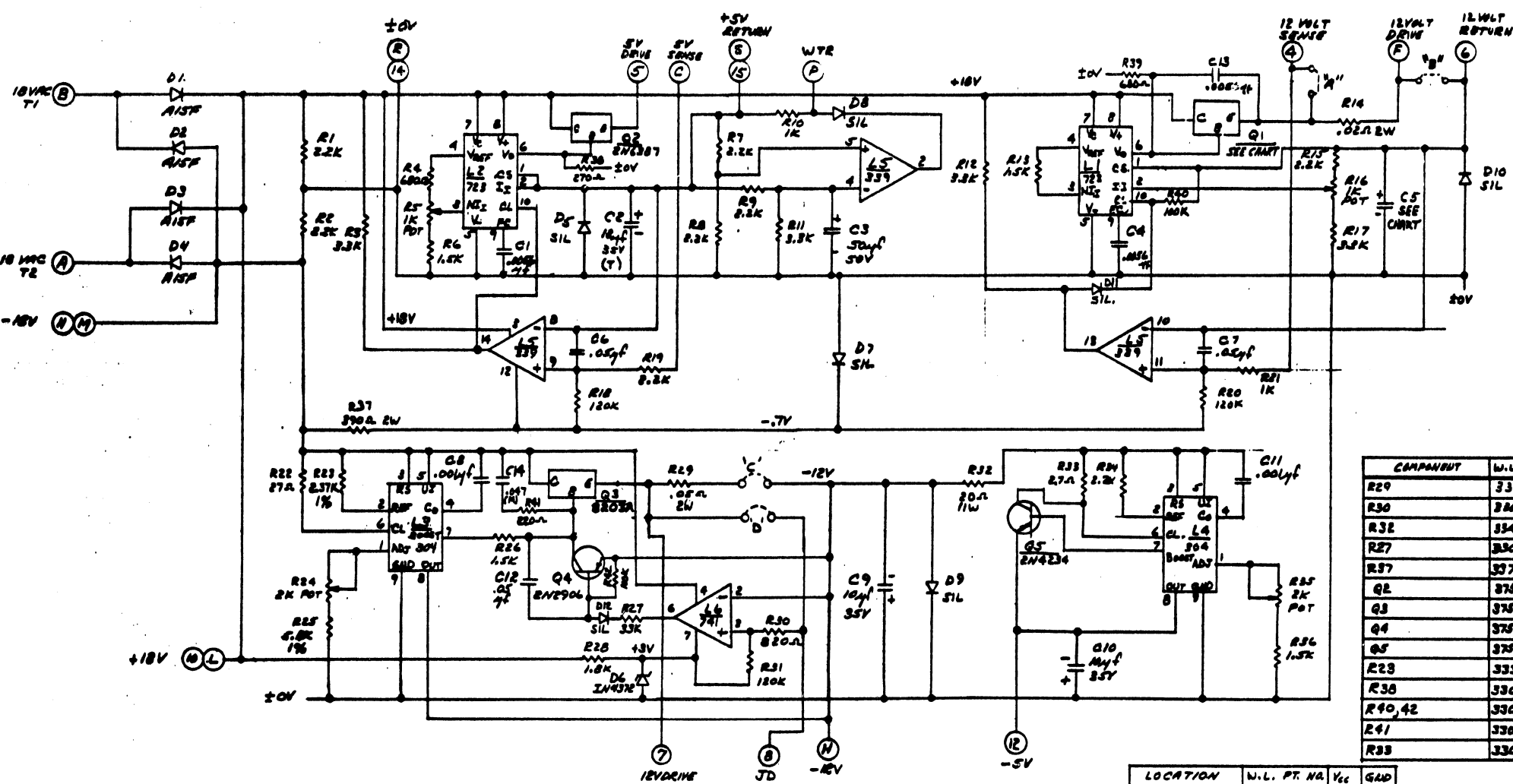
2200F Workstations

1. EF2570
2. EF2569
3. EF2575
4. EF2574
5. EF2571
6. EF2611
7. EF2610
8. EF2608
9. EF2606
10. EF2602
11. EF2601
12. EF2600
13. EF2592
14. EF2586
15. EF2585
16. EF2580

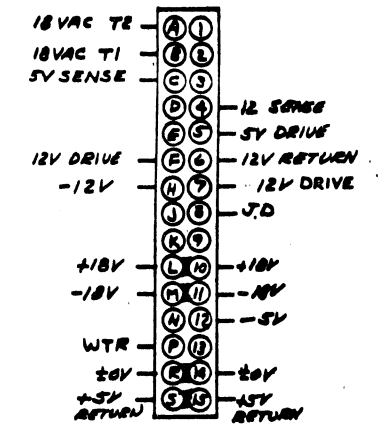
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MILLIMETERS IN PARENTHESES. TOLERANCES TO BE EQUIVALENT TO INCH DIMENSIONS.

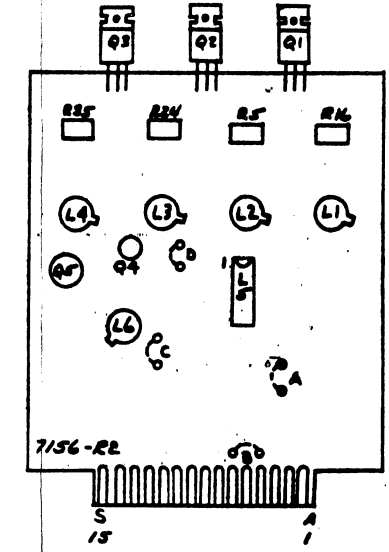
HOLE LEGEND & TOLERANCES		
HOLE DIA	TOLERANCE	
.115 - .118	.002 - .001	
.170 - .175	.004 - .001	
.211 - .212	.001 - .001	
SYM	DESCRIPTION	QTY
A		



COMPONENTS	W.L. PT. NO.
C6,7,12	300-1900
C2	300-4818
C8	300-3010
C9,10	300-4632
C8,11	300-1904
C1,4,13	300-1918
C14	300-2147
D1,2,3,4	300-3000
D5,7,8,9,10,11,12	300-3001
D6	300-2129
R1,2,7,8,9,15,19,24	300-3000
R3,11,12,17	300-3033
R4,39	300-2060
R5,16	306-1014
R6,13,14,36	300-3015
R10,21	300-3010
R14	334-0032
R18,20,31	300-6912
R22	300-1027
R24,35	306-1022
R25	300-3042
R28	300-3018



COMPONENT	W.L. PT. NO.
R29	334-0033
R30	300-2062
R32	304-0000
R27	300-4633
R37	307-2039
Q2	375-1052
Q3	375-1053
Q4	375-1017
Q5	375-1054
R23	300-6933
R38	300-2047
R40,42	300-6910
R41	300-2022
R33	300-0027



VARIATION CHART					
	Q1	D1,D3	C,D	C5	A,B
7156	375-1052	IN	IN	10-4F	IN
7156-1	375-1035	OUT	IN	200-4F	OUT
7156-2	375-1035	OUT	OUT	200-4F	OUT

LOCATION	W.L. PT. NO.	VCC	GND
L1,2	376-0066	-	5
L3,4	376-0134	-	9
L5	376-0240	-	-
L6	376-0074	-	-

NOTE: FOR USE WITH WANG MONITOR, REMOVE JUMPERS 'A', 'B' AND DIODE D9.

E-REV
0

REV	DATE	BY	DESCRIPTION
1	11-17-71	WJ	ORIGINAL PER DWG 7156
2	11-17-71	WJ	REVISED PER DWG 7156
3	11-17-71	WJ	REVISED PER DWG 7156
4	11-17-71	WJ	REVISED PER DWG 7156

QTY.	ITEM	WANG PART NO.	DRAWING NO.	DESCRIPTION
	NEXT ASSY.			
WANG LABORATORIES, INC. PROVIDENCE, MASS. U.S.A.				
MATERIAL		MODEL NO.	BY DATE APPROVED BY DATE	
FINISH		928, 220F, 2210, 2236	DWG EBA 5-9-71 EDR 3/11/71	
		SEE ENGINE SPECIFICATIONS	CHK IN ENGR	
			MFG ENGR	
			TITLE	
			PS. REGULATOR WITH FOLD BACK	
			VOL. EX. AS NOTED	
			XX ± 10% ±	
			XXX ± 10% ±	
			FINISH ±	
			SCALE 1/8" = 1"	
			WANG PART NUMBER SEE DRAWING NUMBER	



LABORATORIES, INC.

✓ [unclear] [unclear] Tina

MEMO TO: SAM GAGLIANO, PAUL RICKER

FROM: JOHN THIBAUT

SUBJECT: PCS III

John

DATE: JULY 14, 1980

The following outlines the recent specification change made to the PCS III.

1. There are now two separate model numbers.

- . 2200 PCS III-8.
- . 2200 PCS IIIA-8.

This reflects the addition of the PCS IIIA which includes the disk multiplexor option.

2. Both PCS III and PCS IIIA will now be standard with the 80 x 24 U/L CRT and Audio Alarm. In making this feature standard, Op-60 and Op-60A will not be available for either unit. They will continue to remain available as options for PCS II and PCS IIA. This change will be implemented without any change in list price.
3. The additional 140K single sided double minidiskette for the PCS III and PCS IIIA will be changed to Op-101. This deletes Op-103.
4. Op-105, the disk multiplexor option, is no longer available. This is due to the availability of the PCS IIIA.

The documentation is already in the process of being updated to reflect these changes. If there are any questions please contact me.

JT:pn:0511E

- cc: Bob Saulnier
 Jon Newman
 Kip Eaton
 Rick Jones
 Jerry Sevigny
 Dick Butler

JUL 14 1980