

NEW PRODUCT STATUS

2275MUX & 2275MUXE

Current Status: 2275MUX PEP # H0146A
2275MUXE PEP # H0146B

First Customer Ship: Q3 FY87

Logistics:

There will be three FRU's associated with this product:

210-8824 Multiplexer (MUX)	MTBF:104,436 hrs
210-8825 Multiplexer Extender (MUXE)	MTBF:163,577 hrs
220-3588 Interconnection Cable	MTBF:TBD

Technical Documentation:

Documentation class code is TBD.
This product will be used in the MicroVP, LVP and MVP systems.
First draft of the PUB is being reviewed.

TEE/FSC:

Repair Plan will be required for the MUX and MUXE. Hardware Specifications and Schematics have been provided.

Diagnostic Support:

Existing 2200 Disk Diagnostics will support this product. The 2275MUX/MUXE has been tested using the 2200 Multiple Disk Exerciser (Rev. 6547). The diagnostic was obtained from Wang Direct by ordering diagnostic package number 195-2956-0.

Technical Training Center:

This product should to be included in the 2200 System Class. The Product Maintenance Manual and TSB will provide necessary information for Customer Engineers previously trained on the 2200 system.

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C U S T O M E R E N G I N E E R I N G

(Preliminary)

M A I N T E N A N C E P L A N

2275MUX/MUXE DISK MULTIPLEXER

4/3/86

Periph # 023

Product line Engineer

New Products Manager

Product Line Manager

Maintenance Planning
Manager

Product Line Director

COMPANY PROPRIETARY

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I. PRODUCT DESCRIPTION

A. OVERVIEW OF THE PRODUCT

The 2275MUX is a board that resides in a 2200 CPU. It provides a link to any Wang disk product with a 22C03 interface and up to four 2200 CPU's. The 2275MUX provides the disk interface to for the CPU it resides in and replaces the 22C80 board. Three additional 2200CPU's can be connected to the 2275MUX via the existing 22C80 Disk Controller and cable. The 2275MUXE will allow an additional four 2200 CPU's to access the disk drive. Up to three 2275MUXE multiplexer expanders can be connected to one 2275MUX multiplexer.

B. SIMILARITIES/DIFFERENCES with other WANG products.

1) Software

Standard Wang BASIC II for the 2200 systems will be the software for the 2275MUX/MUXE.

2) Hardware, including PCBs

The multiplexer will no longer have to be housed in it's own chassis as in the 2280MUX. The 22C80 Disk Controller will be used for the 2275MUX/MUXE.

C. ANNOUNCE/FIRST CUSTOMER SHIPMENT DATE

1) Domestic - July 1986.

2) International - August 1986.

D. SERVICE OFFERINGS/WARRANTY

On-site maintenance will be the only service offering. Unit will have normal Wang warranty.

E. MAJOR COMPONENTS

The 2275MUX will be a single board unit and have an internal 22C03 disk controller and interface with up to 3 more 2200 CPU's. The 2275MUXE will also be a single board unit cabled to the 2275MUX via ribbon cable.

F. CONFIGURATION REQUIREMENTS

The 2275MUX will interface with the 2270A, 2275, 2275F/R/S and 2280 disk drives. The single unit will include the 2275MUX card, the disk drive and the drive interface cable. Up to three more CPU's can be connected to the multiplexer and each additional CPU will need a 22C80 Disk Controller and interface cable.

II. MAINTENANCE PHILOSOPHY

- A. Maintenance Objectives
 - 1) C.E. Level
 - 2) Maintenance Procedures
C.E. will replace Field Replaceable Unit found to be defective.
- B. Types of contract to be offered
Only on-site maintenance contracts will be offered.
- C. P.M. requirements
No preventive maintenance will need to be performed on this product.
- D. Diagnostics required
 - 1) diagnostic name(s)

III. TRAINING

A. CUSTOMER ENGINEER COURSE

- 1) COURSE OBJECTIVE
Will be included with 2200 course.
- 2) TIMETABLE and FORMAT
TBD
- 3) PREREQUISITES

IV. SPECIAL TOOLS/TEST EQUIPMENT

No special tools will be needed with this product.

V. OPERATING ENVIRONMENT

A. TEMPERATURE RANGE

operating 60°-80°F 15°-28°C

B. VOLTAGE RANGE for each model

DC voltage only.
+12volts DC +- 1%
-12volts DC +- 1%
+5volts DC +- 1%
-5volts DC +- 1%

C. HUMIDITY RANGE

operating 35% - 65% (non-condensing)

D. PHYSICAL SPECIFICATIONS

2275MUX

Height 8 inches (centimeters)
Width 16 inches (centimeters)

2275MUXE

Height 8 inches (centimeters)
Width 16 inches (centimeters)

E. SERVICE SPACE REQUIREMENTS

Not applicable.

F. INPUT CURRENT

Running (DC only)
amps

G. INPUT POWER

Watts

H. HEAT LOSS

BTU/hr (KgCal/hr.)

VI. DOCUMENTATION LIST

Reference appropriate documents for assemblies which are covered by existing Maintenance Plan.

- A. PRINTS
- B. MAINTENANCE MANUAL
- C. VENDOR MANUALS
- D. DIAGNOSTIC ERROR LISTINGS
- E. P.M. PROCEDURES
- F. REPAIR PLAN
- G. BUSINESS PLAN
- H. SALES LITERATURE
- I. OPERATORS' GUIDE/USER INFORMATION
- J. TRAINING WORKBOOK
- K. RELATED MAINTENANCE/SUPPORT PLANS

APPENDICES

A1

MARKETING

FORECAST

Breakdown by quarter for first year of shipment.

Breakdown by Domestic/International

A2

PRODUCT MATURE PERFORMANCE

<u>Model Number</u>	<u>Product Description</u>	<u>Service Parameter</u>	<u>Rate per Year</u>	<u>Time (hours)</u>
Modelxxx	Product description	Replacements	x.xx	
		Calls	x.xx	
		MTTR		x.xx
		Call Duration		x.xx
		Installation Time		xx.xx
		PM Calls	x.xx	
		PM MTTR		x.xx
		FCO Calls	x.xx	
		FCO MTTR		x.xx
		Upgrades/Model	x.xx	
		Upgrade Install Time		x.xx

PRODUCT ANALYSIS WITH GROWTH

Product Replacements/Year and Calls/Year
by Month after Installation

<u>Model Number</u>	<u>Product Description</u>	<u>Month after Installation</u>			
		<u>1</u>	<u>2</u>	<u>3</u>	<u>8+</u>
<u>4</u>	<u>5</u>	<u>6</u>	<u>7</u>	<u>8+</u>	
Modelxxx	Product description				
	Replacements/Year	x.xx	x.xx	x.xx	x.xx
x.xx	x.xx	x.xx	x.xx	x.xx	x.xx
	Calls/Year	x.xx	x.xx	x.xx	x.xx
x.xx	x.xx	x.xx	x.xx	x.xx	x.xx

A3

NOTE:

Every effort has been made to include the most current information available but, these part numbers are subject to change.

C.E. Logistics will provide updated, released part numbers through the normal RSL process.

FRUs, CRUs,

:part ## :	DESCRIPTION :	FRU :	CRU :	Unique :	: stocking :		
					B :	A :	H :
:	:	:	:	:	:	:	:
:	:	:	:	:	:	:	:
:	:	:	:	:	:	:	:
:	:	:	:	:	:	:	:
:	:	:	:	:	:	:	:
:	:	:	:	:	:	:	:

PARTS LIST

Diagnostic Part Number
Parts required for P.M.

WANG

ECO

ECO NO. 47057

SHEET 1 OF 10

ORIGINATOR Gilles Carrier Dept 120 M/S 014-390 EXT. 74478 DATE 11/20/87

WRITTEN BY Carol Sullivan M/S 012-108 EXT. 74312 DATE 11/20/87

PART NO.	210-8824	DESCRIPTION	2275 MUX MASTER
DWG NO.	8824	PEP #	PEP# HU
MODEL NO.	2275 MUX	PEP #	
CLASS	I (11) III		PRIMARY

DESCRIPTION OF CHANGE

Change artwork, assembly drawing, fabrication drawing, schematic, parts list and sample board per attached prints and as follows:

- Delete R1, R4, R7 and R32 res 1K 1/4W 5% 200PPM (330-3011)
- Add R35 and R36 res network type (333-U811).

REASON/SYMPOM FOR CHANGE

To eliminate I90 errors while writing to disk.

Hold Mike
Puhia -

DOCUMENTS

	FROM	TO
HISTORY SHT. 510	0	3
HISTORY SHT. 210	1	3
ARTWORK		
E-REV.	1	2
ASSY. DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH. DWG.		
CBL DWG.		
S.P.I.		
SPECIFICATION		

CONFORMING AREA	CF	REMG	DIST	FINAL ASSY AREA	SUB ASSY AREA	NEXT ORDER	INFO ONLY
	XX	XX	XX	XX	XX	XX	

CONFORMANCE DATE

APPROVALS

ECO CHAIRPERSON	DATE
DES. ENGRG.	<i>Richard</i> 11/30/87 <i>RC</i>
CUST. ENGRG.	
MFG.	
MTO	
PP&M	
FCC	<i>Michael Bunker</i> 12/9/87
PROD. SAFETY	<i>Dick Beaman</i> 12/9/87
SECURE SYS	
ORIGINATOR	
OTHER	

COMPANY CONFIDENTIAL

ECO TO EE

DEC 30 1987

CONTINUED REVIEWED

SYNTHETICS NOT ALS ICS
L46/L58/L55/L59/L13 SH
MUST BE LS CHIPS, NOT ALS

WANG

ECO

ECO NO. 40499

SHEET 1 OF 6

ORIGINATOR Gilles Carrier
WRITTEN BY Ariene Elliott
PART NO. 510/210-8824
DWG NO. 8824
MODEL NO. 2275 MUX
CLASS I II III

Dept # M/S 014-390
M/S 012-188

EXT/4478
EXT/4313

DATE 03/17/88
DATE 03/17/88

DOCUMENTS

DOCUMENTS	FROM	TO
HISTORY SHI. 510	3	2
HISTORY SHI. 210	3	4
ARTWORK		
E-REV.		
ASSY. DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH. DWG.		
CBL DWG.		
SPI		
SPECIFICATION		

DESCRIPTION
2275 MUX MASTER

PEP # HU

HP

DESCRIPTION OF CHANGE

Change artwork, assembly drawing, schematic, parts list and sample board per attached prints and as follows:

- Change R34 from 12K RES (330-4013), to 7.5K RES (330-3076).
- Lift L31 pin 10.
- Lift L33 pin 1.
- Lift L33 pin 2.
- Tie L33 pin 1 to L33 pin 4.
- Tie L33 pin 2 to L30 pin 13.
- Tie L33 pin 5 to L31 pin 10.

PRELIMINARY

Change BOM 210-8824 as follows;

W.I.#	DESCRIPTION	UM	COMP	QTY	TYPE
Delete: 330-4013	12K RES	EA	I	1	I
ADD: 330-3076	7.5K RES	EA	I	1	I

ECO TO BE

REASON/SYMPATOM FOR CHANGE

To eliminate the high rate of errors with the DS disk cabinet.

APR 06 1988

RECEIVED
COMMUNICATIONS SECTION

CONFORMING AREA	CR	REMG	DIST	FINL ASY AREA	SUB ASY AREA	NEK ORDER	INFO

CONFORMANCE DATE

APPROVALS

ECO CHAIRPERSON	DATE
DES. ENGRG. <i>Michael Banta</i>	
CUST. ENGRG.	
MFG.	
MTO	
PP&M	
PROD. SAFETY <i>A D Taylor</i>	
SECURE SYS.	
ORIGINATOR	
OTHER	



ECO

ECO NO. 48499

SHEET 1 OF 3

ORIGINATOR Gilles Carrier
 WRITTEN BY Ariene Elliott
 Dept # M/S 014-390 EXT/4478
 M/S 012-188 EXT/4313

PART NO.	DESCRIPTION	REVISIONS	
		FROM	TO
510/210-8824	2275 MUX MASTER		
DWG NO. 8824		5	2
MODEL NO. 2275 MUX		3	4
CLASS I	HF		

DESCRIPTION OF CHANGE

Change artwork, assembly drawing, schematic, parts list and sample board per attached prints and as follows:

- Change R34 from 12K RES (330-4013), to 7.5K RES (330-3076).
- Lift L31 pin 10.
- Lift L33 pin 1.
- Lift L33 pin 2.
- Tie L33 pin 1 ro L33 pin 4.
- Tie L33 pin 2 to L30 pin 13.
- Tie L33 pin 5 to L31 pin 10.

Change BOM 210-8824 as follows:

WLI#	DESCRIPTION	UM	COMP TYPE	QTY	QTY TYPE
Delete: 330-4013	12K RES	EA	1	1	1
ADD: 330-3076	7.5K RES	EA	1	1	1

Note to EDD: Incorporate changes with ECO 44026D, 3/24/88

REASON/SYMPOTM FOR CHANGE

To eliminate the high rate of errors with the DS disk cabinet.

DOCUMENTS


DOCUMENTS	FROM	TO
HISTORY SHT. 510		
HISTORY SHT. 210	5	2
ARTWORK		
E-REV.	3	4
ASSY. DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH. DWG.		
CBL DWG.		
SPI.		
SPECIFICATION		

CONFORMING AREA	CF	REMG	DIST	FINAL ASSY AREA	SUB ASSY AREA	NEXT ORDER	INFO ONLY

CONFORMANCE DATE 4-28-88

APPROVALS

ECO CHAIRPERSON	DATE
Paul H. Daniel	4/13
DES. ENGRG.	
CUST. ENGRG.	
MFG.	
MTO	
PP&M	
F.C.C. Michael Burt	3/22/88
PROD. SAFETY	
SECURE SYS.	
ORIGINATOR	
OTHER	

1. ETCH FROM L31 PIN 10 TO L33 PIN 5 IS CONNECTED TO L30 PIN 13
 L30 PIN 13 MUST BE ISOLATED.
2. TIE FEEDTHRU FOR TOP OF R1 OR L2 PIN 6,7,9, OR 10 TO (L30 PIN 2
 L18 PIN 5)
3. TIE FEEDTHRU FOR (TOP OF R4 OR L6 PIN 10,9,7,6) TO (L23 PIN 4 OR L22 PIN 5)
4. TIE FEEDTHRU FOR TOP OF R7 OR L10 PIN 6,7,9,10 TO (L23 PIN 2 OR L26 PINS)
5. Fix SCHEMATIC SHEET 3 OF 3 (3 C12), ~~L30 PIN 2~~
 L18 PIN 7,9,10,11 + L22 PIN 7,9,10,11 SHOWN CONNECTED TO L2 PIN 6,7,9,10 &
 L1 PIN 6,7,9,10
 SHOULD MAKE TIE PT TO L30 PIN 2 + L18 PIN 5
5. ERASE ECU 48499 SCHEMATIC. CUT #2 IN WRONG PLACE.



ECO

ECO NO.

SHEET OF

ORIGINATOR Mike Bahia EXT. 60256 DATE _____

WRITTEN BY _____ EXT. _____ DATE _____

DOCUMENTS		REVISIONS
		FROM TO
HISTORY SHT. 510		
HISTORY SHT 210		
ARTWORK		
E-REV.		
ASSY. DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH DWG.		
CBL DWG		
SP1		
SPECIFICATION		

CONFORMING AREA	CE	REMG	DIST	FINAL ASSY AREA	SUB ASSY AREA	NEXT ORDER	INFO ONLY

APPROVALS		DATE
ECO CHAIRPERSON		
DES. ENGRG.		
CUST. ENGRG.		
MFG.		
MTO		
PP&M		
F.C.C.		
PROD. SAFETY		
SECURE SYS.		
ORIGINATOR		
OTHER		

DESCRIPTION	PEP #
2275 MUX MASTER	

MODEL NO.	CLASS	III
2275 MUX	I	III

DESCRIPTION OF CHANGE

- Rework Artwork 2 Board as follows:
 On circuit side cut etch to L30 Pin 13 on both sides of Pin 13.
 Add wire from L31 Pin 10 to L33 Pin 5.
 On circuit side add wire from L2 Pin 9 to L18 Pin 5.
 On component side add wire from L6 Pin 7 to L22 Pin 5.
 On component side add wire from L10 Pin 7 to L26 Pin 5.
- Make following correction to schematic, sheet 3 of 3, loc C12:
 Line from L2 Pin 10 (3I2) should tie to line between L30 Pin 2 and L18 Pin 5 (3C12). It should not connect to L18 Pin 7 (3C12).

NOTE: Do not create R3 Artwork, not cost justifiable at this time.

REASON/SYMPOTM FOR CHANGE

- To correct Artwork error on Artwork 2 Board.
- To correct SCHEMATIC

52512

1. L31 PIN 10 TIED TO L33 PIN 5, L30 PIN 13, L14 PIN 23, L11 PIN 3, L7 PIN 3, L3 PIN 3, L46 PIN 9, 12, & R32 BOT, L33 PIN 2

2. TOP OF R1 TIED TO L2 PIN 9, 10, 7, 6 & L1 PIN 7, 10, 6, 9
 +
 L18 PIN 5 TIED TO L30 PIN 2

3. TOP OF R4 TIED TO L6 PIN 10, 9, 7, 6 & L5 PIN 6, 7, 9, 10
 +
 L23 PIN 4 TO L22 PIN 5

4. TOP OF R7 TIED TO L9 PIN 6, 7, 9, 10 & L10 PIN 6, 7, 9, 10
 +
 L23 PIN 2 TO L26 PIN 5

48499

5. L33 PIN 1 TIED TO L33 PIN 4, 10 & BOTTOM OF R19

6. L33 PIN 2 TO L3 PIN 3, L1 PIN 3, L11 PIN 3

47059

7. R36 PIN 10 TO J5 PIN 9 TO L58 PIN 18

8. R36 PIN 9 TO J5 PIN 11 TO L58 PIN 16 & L24 PIN 14

9. R36 PIN 8 TO J5 PIN 13 TO L58 PIN 14 & L24 PIN 2

10. R36 PIN 7 TO J5 PIN 15 TO L58 PIN 9

11. R36 PIN 6 TO J5 PIN 17 TO L58 PIN 12

12. R36 PIN 5 TO J5 PIN 19 TO L46 PIN 11

13. R36 PIN 4 TO J5 PIN 21 TO L46 PIN 13

14. R36 PIN 3 TO J5 PIN 23 TO L46 PIN 15

15. R36 PIN 2 TO J5 PIN 25 TO L46 PIN 17

16. R36 PIN 1 TO L58 PIN 20, TOP OF R29A, L29 PIN 16, C30 RT, L43 PIN 16, C13 RT, C46 RT 5V

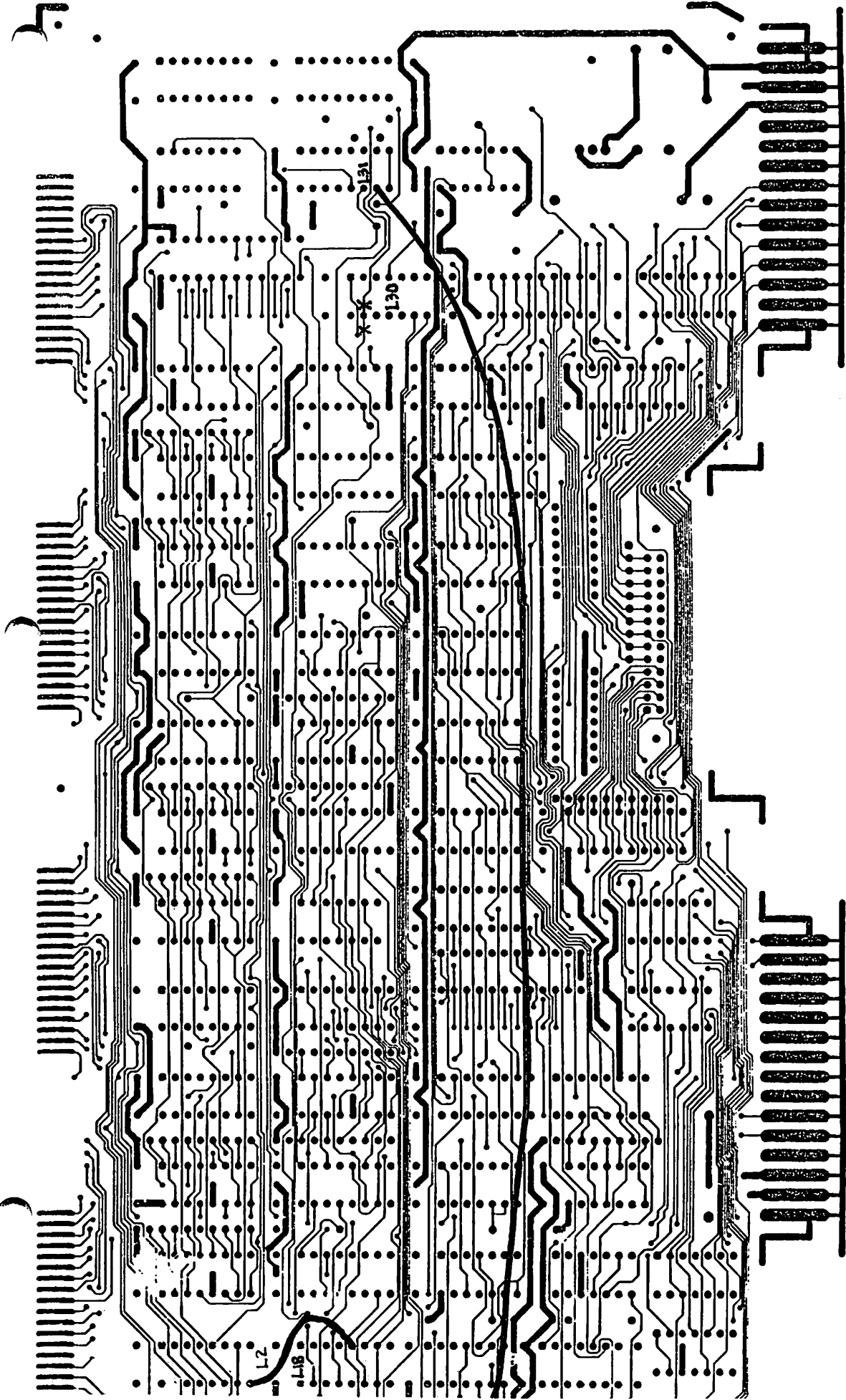
2. L13 PIN 15 TIED TO GROUND ON 8824-2 ?

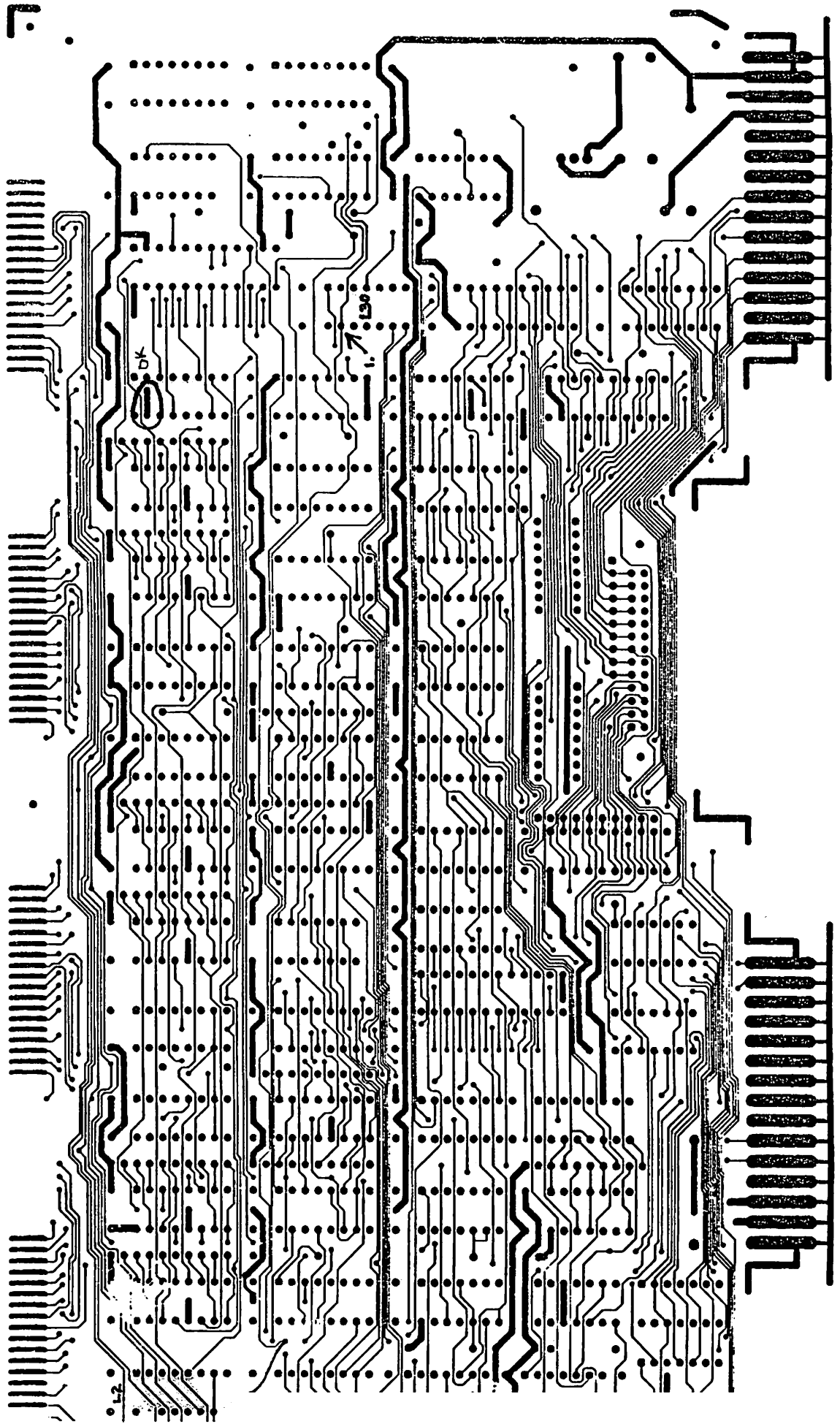
TIED TO L47 PIN 8

8.5"

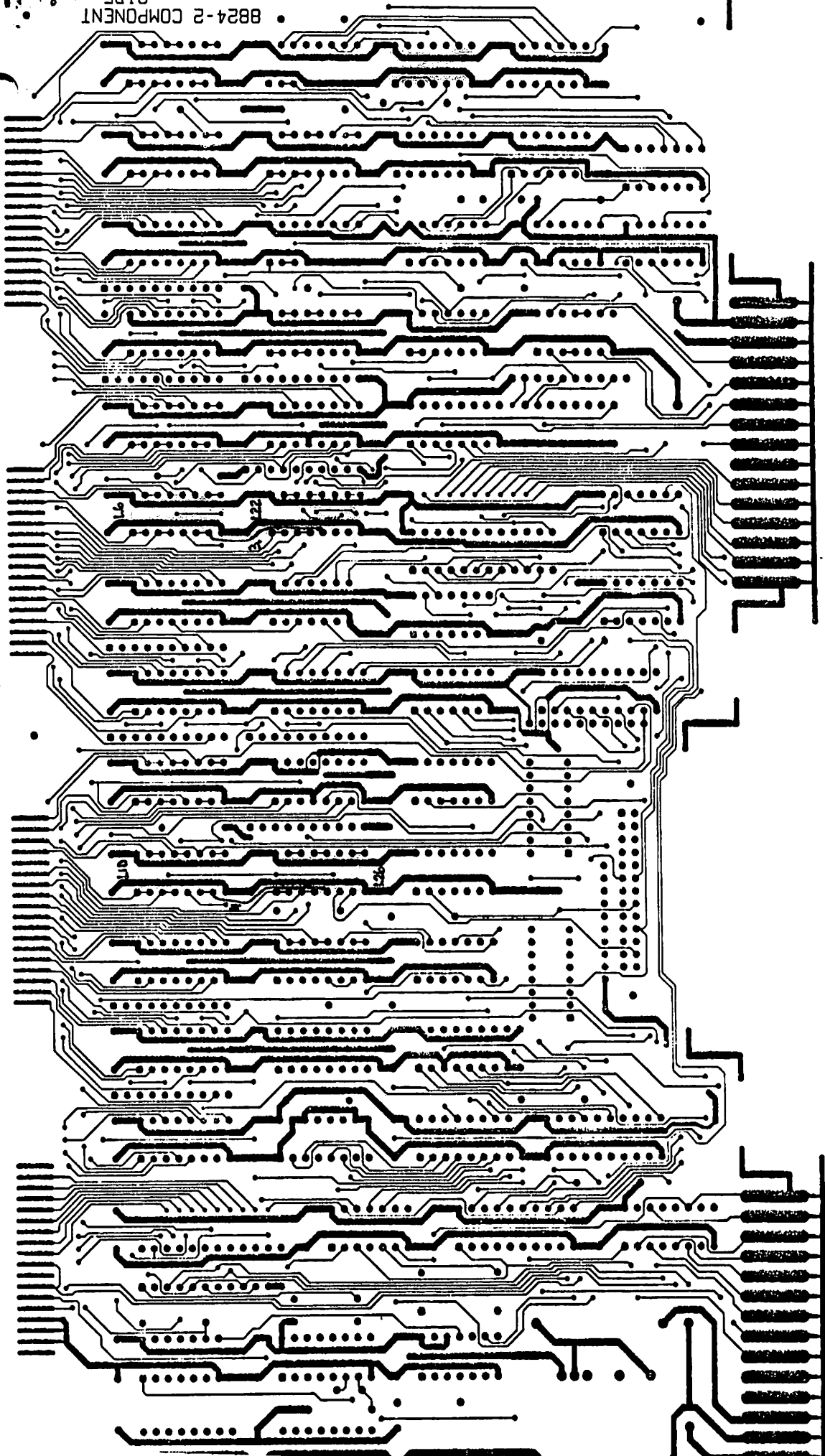
8.5"

11"





8824-2 COMPONENT SIDE



ECO

ECO NO. 525.2
SHEET 1 OF 6



ORIGINATOR Gilles Carrier Dept 167 M/S 014-390 EXT/4478 DATED 01/04/89
 WRITTEN BY Carol Sullivan M/S 012-188 EXT/4312 DATED 01/20/89

PART NO.	DWG NO.	MODEL NO.	CLASS	DESCRIPTION	REVISIONS	
					FROM	TO
510/210-8824	8824	2275 MUX	I	2275 MUXMASTER	4	2
			II		4	5
			III		1	2

DESCRIPTION OF CHANGE

Change artwork, assembly drawing, fabrication drawing, schematic, parts list and sample board per attached prints and as follows:

1. Remove etch on circuit side between L30 pin 13 and L31 pin 10.
2. Remove etch on component side leading to L33 pin 5.
3. Add etch from L31 pin 10 to L33 pin 5.
4. Tie feedthru for top of R1 to L18 pin 5.
5. Tie feedthru for top of R4 to L23 pin 4.
6. Tie feedthru for top of R7 to L23 pin 2.

Change note 3 on Fab drawing per attached.

Note to EDD: Incorporate artwork changes with 48499 and 47059.

1400/64

REASON/SYMPOTM FOR CHANGE

Rev 1 artwork errors. All other documentation is correct.

40

DOCUMENTS

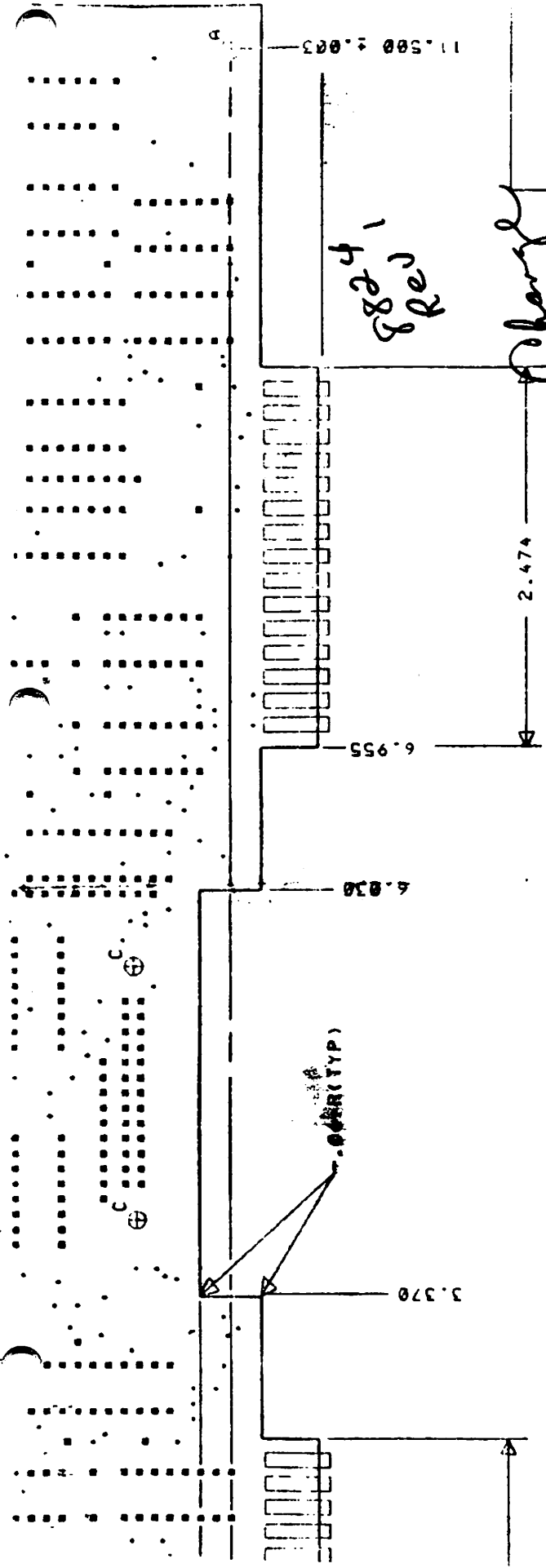
DOCUMENTS	FROM	TO
HISTORY SHT. 510	4	2
HISTORY SHT. 210	4	5
ARTWORK	1	2
E-REV.		
ASSY. DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH. DWG.		
CBL DWG.		
SPI.		
SPECIFICATION		

CONFORMING AREA	CF	REMG.	DIST.	FINAL ASSY AREA	SUB ASSY AREA	ORDER	INFO ONLY
	X	X	X	X	X		
CONFORMANCE DATE 4-24-89							

APPROVALS

ECO CHAIRPERSON	DATE
Paul H. Daniels 1/22/89	
DES. ENGRG. Felix Carrico 1/26/89	
CUST. ENGRG. J. Hardy 2/27/89	
MFG.	
MTO Alana C. Giffels 2/22/89	
PP&M	
F.C.C. Michael Buntch 1/31/89	
PROD. SAFETY J.D. 2/2/89	
SECURE SYS.	
ORIGINATOR	
OTHER	

FEB 23 1989



NOTES:

1. FABRICATE PER ENGINEERING SPECIFICATION 10-203.
2. DATUM (TOOLING) HOLES MARKED "A" TO BE PREPARED, DRILLED.
3. MATERIAL FL-UPN EPOXY GLASS LAMINATE .059 ± 1/10028. COLOR NATURAL.
4. COPPER PLATE .001" MIN. HOLE WALL THICKNESS AND SOLDER PLATE TO .0001" MIN. (ABSOLUTE) AFTER REFLOW UNLESS OTHERWISE SPECIFIED.
5. FINISHED BOARD THICKNESS (ACROSS CONDUCTORS AFTER PLATING) .062 ± .007 EXCEPT .065 AT CONNECTOR FINGER AREA.
6. PLATING ON CONNECTOR FINGER AREA TO BE A MINIMUM OF .0001 NICKEL WITH .00003 GOLD UNLESS OTHERWISE SPECIFIED.
7. SOLDER MASK PER WANG SPT 10-210 (BOTH SIDES)
8. LETTER SCREEN BLACK WITH PERMANENT INKS PER SCREEN ARTWORK LATEST REVISION.
9. UNLESS OTHERWISE SPECIFIED, THE DIMENSIONAL TOLERANCES ARE .XX ± .01 .XXX ± .005
10. THIS IS A FINE LINE BOARD, ON FINAL PRODUCT, MINIMUM LINE WIDTH AND SPACING TO BE .006".

51:

REVISION

WANG LABOUR
LOWELL

DES. JAP

CHK.

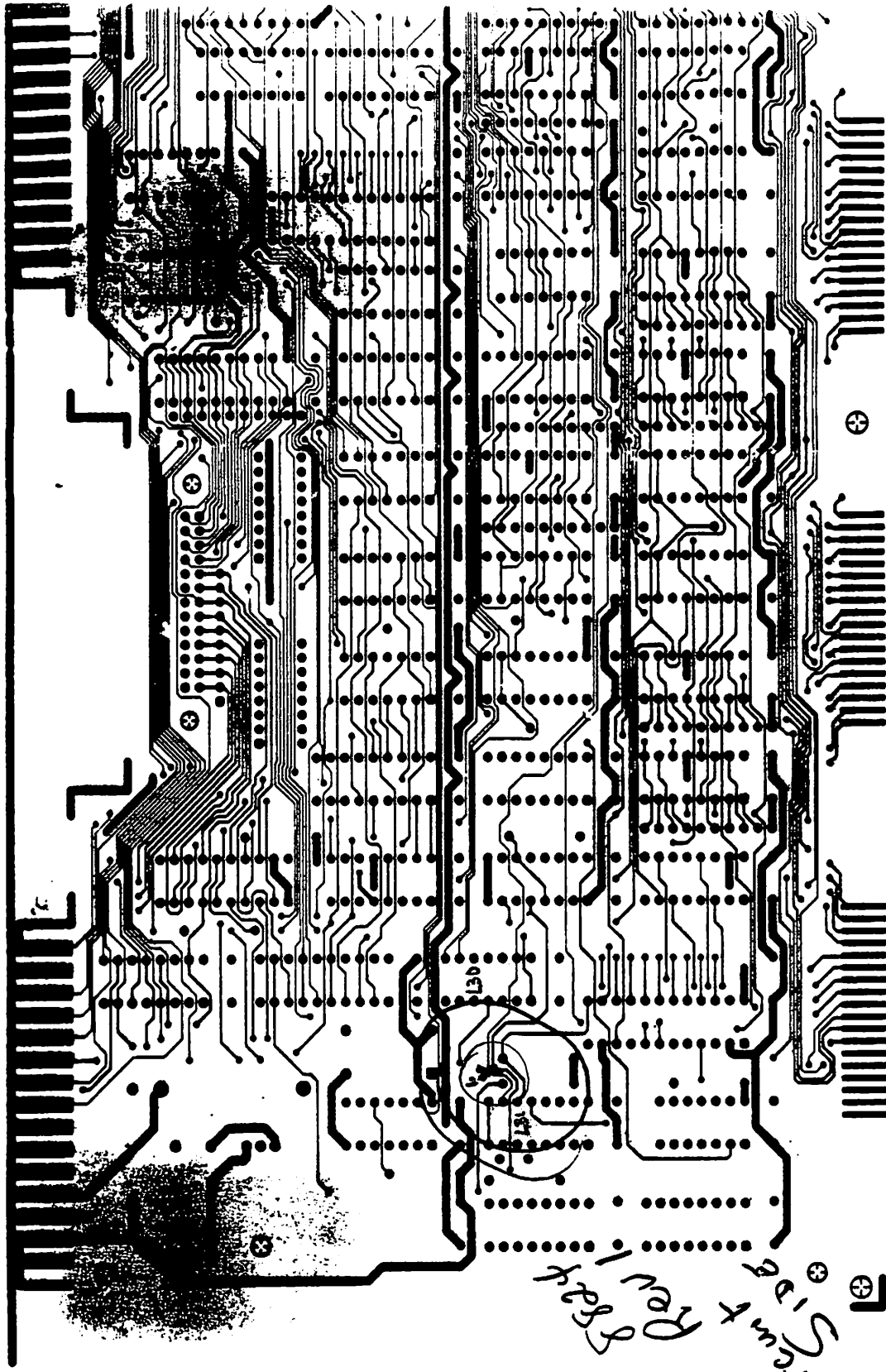
ENG. G. CHARRIER

TITLE MUX N.

NUMBER 882

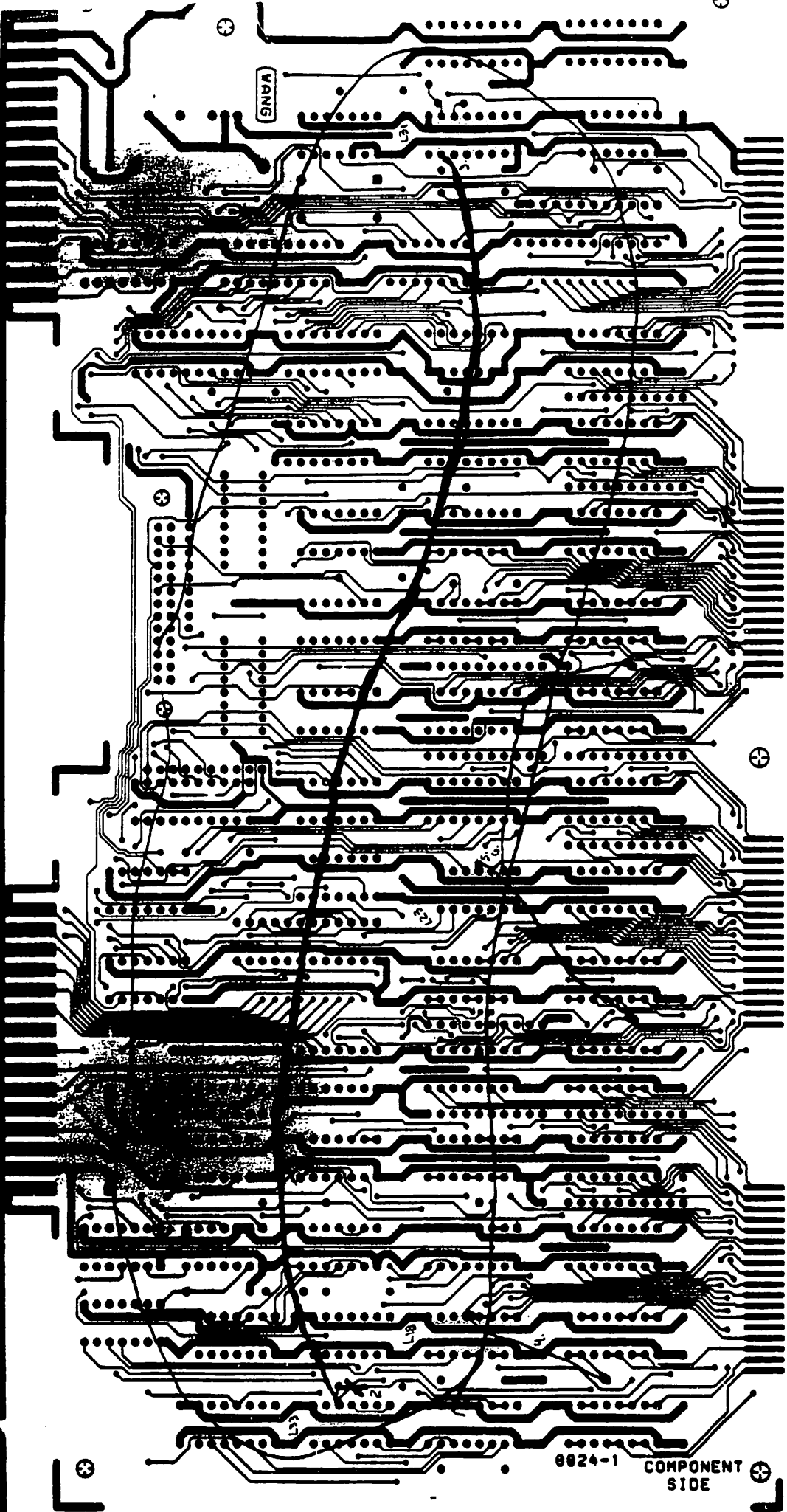
ECONO 52512

SHT 2 of 6



9 50 003
21929 0003

Direct New Back



800 NO 52512
ON 000
4 OF 6

Component
+ needs
8801

8024-1 COMPONENT SIDE

ENGINEERING CHANGE ORDER MANUFACTURING IMPACT SHEET

WANG

ECONO 52512
SHEET 3 OF 6

REMARKS

PKW 2/17 NA
WPR 2/21 Conf 2/27
MEX 2/17 NA
AUST 2/21 NA
METH 2/21 ENG. Cost 8515.10
CONF 4/24/89
RB 2/21 NA
Lat 2/22 NA
Wki 2/22 NA
Dre 2/22 NA

AFFECTED SITES

TEWKS <input type="checkbox"/>	BOS <input type="checkbox"/>	HONG <input type="checkbox"/>
PKWD <input type="checkbox"/>	FR <input type="checkbox"/>	MEX <input type="checkbox"/>
METH <input type="checkbox"/>	PR <input type="checkbox"/>	SEC S.Y.S. <input type="checkbox"/>
LOW <input type="checkbox"/>	SCOT <input type="checkbox"/>	INTE.COMI <input type="checkbox"/>
MLOK <input type="checkbox"/>	AUST <input type="checkbox"/>	<input type="checkbox"/>
PT BLVD <input type="checkbox"/>	TW <input type="checkbox"/>	<input type="checkbox"/>

APPROVALS

ECO ADMIN *D. Gappella*

MFG ENG

QUALITY

MATERIALS

PROD. CONTROL

FINANCE

RE-MFG

OTHER

SMS EFFECTIVITY DATE

4/17/89



ENGINEERING CHANGE ORDER CUSTOMER ENGINEERING IMPACT SHEET

ECONO. NO. 52512
SHEET 6 OF 6

ALL UNITS	<input type="checkbox"/>
PROB ONLY	<input type="checkbox"/>
INFO	<input checked="" type="checkbox"/>
FCO REQUIRED	<input type="checkbox"/>
IMMED	<input type="checkbox"/>
NEXT CALL	<input type="checkbox"/>
IS A MUB REQUIRED FOR FSC REWORK	<input type="checkbox"/>

IMPACT COMMENTS

No impact

	DOMESTIC	INTER-NATIONAL
EST. UNIT POP		
EST. SPARE POP		
TOTAL		

EST. COST IMPACT	APPROVALS	DATE
MATERIAL		
LABOR		
TOTAL		
IMPLEMENTATION PERIOD		
ANNUAL COST		

GENERAL COMMENTS

Field units + spares OK

	TECH OPS	LOGISTICS	FSC SUPPORT	FINAL	OTHER



ECO

ECO NO. 58244

SHEET 1 OF 7

ORIGINATOR Mike Bahia EXT. 014-ABA MS 60256 DATE _____

WRITTEN BY _____ EXT. _____ DATE _____

PART NO. 210-8824	DESCRIPTION 2275 MUX MASTER
DWG NO. 8824	PEP #
MODEL NO. 2275 MUX	
CLASS I	III

DESCRIPTION OF CHANGE

- Rework Artwork 2 Board as follows:
On circuit side cut etch to L30 Pin 13 on both sides of Pin 13.
Add wire from L31 Pin 10 to L33 Pin 5.
add wire from L2 Pin 9 to L18 Pin 5.
add wire from L6 Pin 7 to L22 Pin 5.
add wire from L10 Pin 7 to L26 Pin 5.
- Make following correction to schematic, sheet 3 of 3, loc C12:
Line from L2 Pin 10 (3I2) should tie to line between L30 Pin 2 and L18 Pin 5 (3C12). It should not connect to L18 Pin 7 (3C12).

NOTE: Do not create R3 Artwork, not cost justifiable at this time.

Note: Remove history information from L10/210 assembly drawing and EREV from schematics to support PCA configuration document.

REASON/SYMPOM FOR CHANGE

- To correct Artwork error on Artwork 2 Board.
- To correct SCHEMATIC.

FEB 29 1991

DOCUMENTS

HISTORY SHT. 510	FROM	TO
HISTORY SHT 210		
ARTWORK		
E-REV.		
ASSY DWG.		
DRILL DWG.		
SCHEM DWG.		
MECH. DWG.		
CBL DWG.		
SPI.		
SPECIFICATION		

CONFORMING AREA	CF	REMG	DIST	FINAL ASSY AREA	SUB ASSY AREA	NEXT ORDER	INFO ONLY
CONFORMANCE DATE 3/29/91							

APPROVALS

ECO CHAIRPERSON	DATE
DES. ENGRG.	
CUST. ENGRG.	
MFG.	
MITO	
PP&M	
F.C.C.	
PROD. SAFETY	
SECURE SYS.	
ORIGINATOR	
OTHER	

ECO NO 58244

SHT 2 OF 7

CHANGE DOCUMENT

ITEM STATUS

ITEMS

CONFIGURATION REVISION

E-REV

SCHEMATIC

210 ASSEMBLY DRAWING

110 ASSEMBLY DRAWING

510 FAB DRAWING

ARTWORK LAYERS

DRILL/ROUTING DATA

MECHANICAL OUTLINE

REWORK INSTRUCTION

CORP. BOM EFFECT. DATE

ECO 57196

ECO 58244

2

2

0

4

5

6

NA

2

2

2

0

NO

1

4

6

7

NA

2

2

2

0

YES

WANG

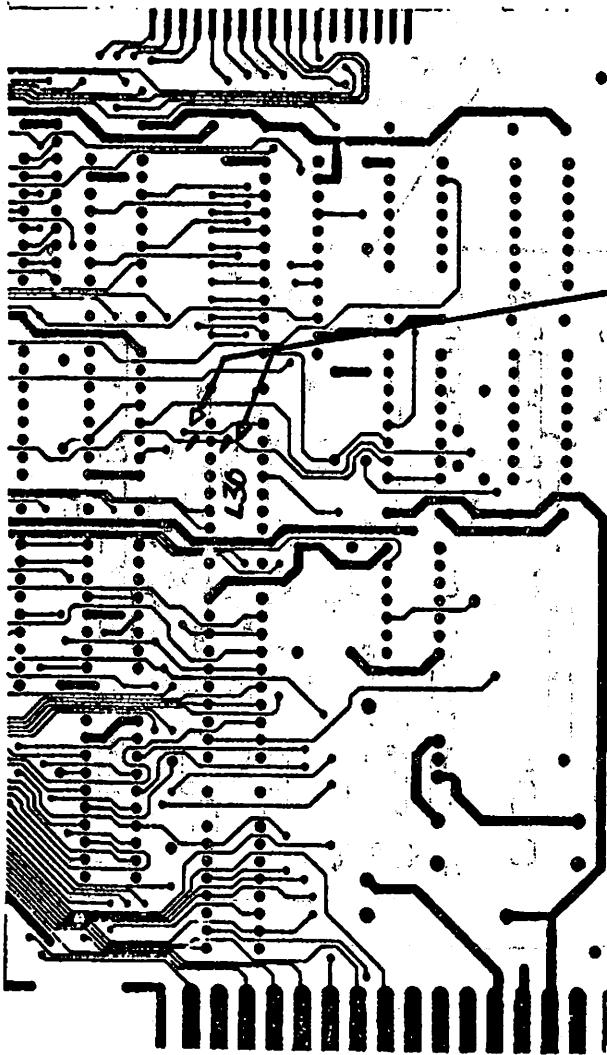
LABORATORIES, INC.

PCA
CONFIGURATION
DOCUMENT

PCA PART NUMBER

210-8824

ITEM MASTER DESCRIPTION PCA 2225 M MASTER PAGE 1 OF 7



1.) CUT ETCH ON BOTH SIDES
OF L30-13.

PAGE 2
CIRCUIT SIDE
ECO 58244
210-8824 R2

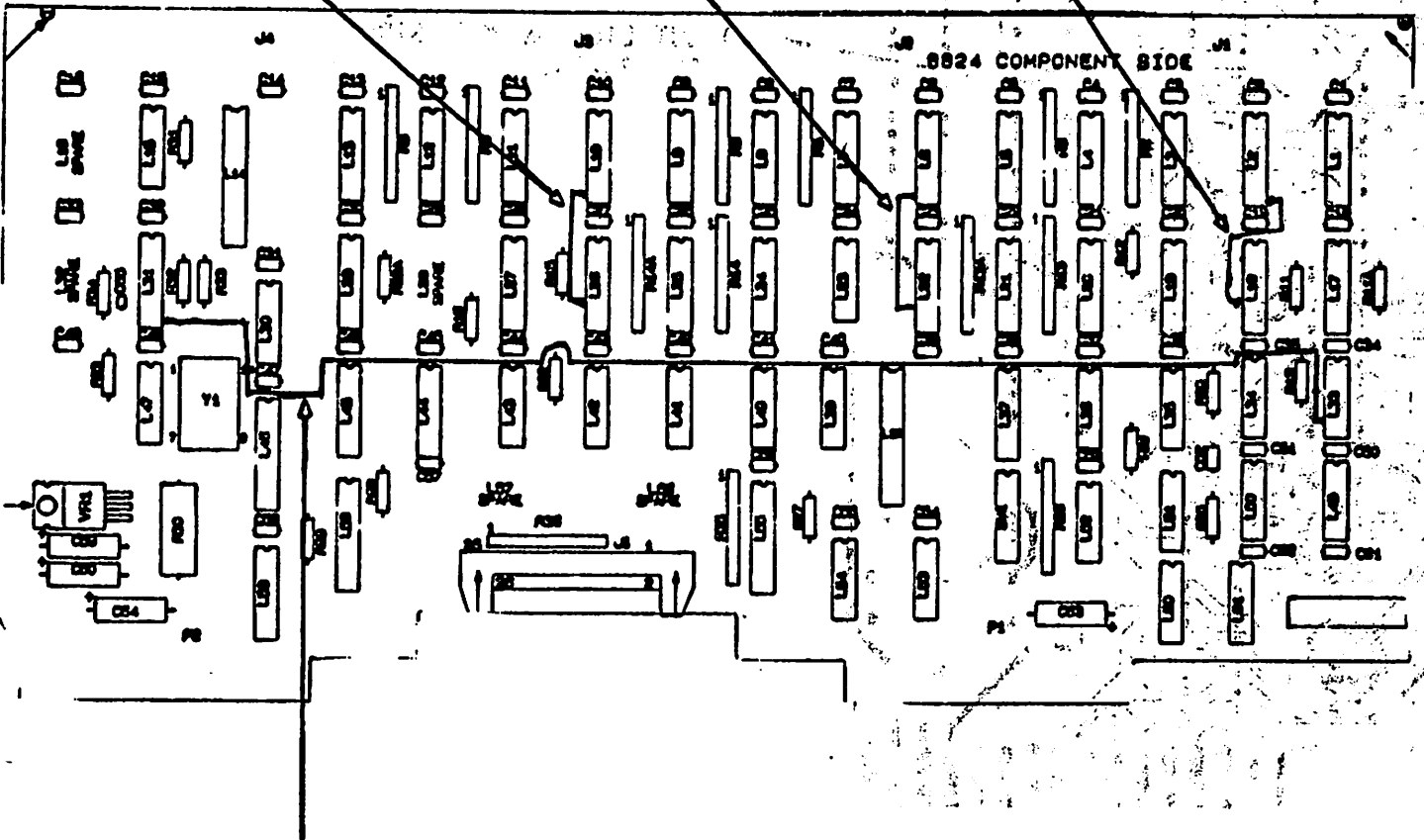
ECO NO 58244

SHT 4 OF 7

2.) ADD WIRE FROM
L10-7 TO L26-5.

3.) ADD WIRE FROM
L6-7 TO L22-5.

4.) ADD WIRE FROM
L2-9 TO L18-5.



1.) ADD WIRE FROM L31-10 TO L33-5.

PAGE 3
ECO 58244
210-8824 R2

ECO NO 58244

SHT 5 OF 7

MANUFACTURING ECO IMPACT
TOTAL MANUFACTURING SUMMARY

LDU No 58244

CLASS 1 II

SHEET 6 of 7

PART No. 210-8824 DESCRIPTION 2275 Nut MATEL
 REQUISID EFFECTIVITY DATE _____ REQUISID COM URMANT DATE _____

APPROVED EFFECTIVITY DATE: _____ APPROVED CONFORMANCE DATE: 3-29-91

DOLLAR SUMMARY: _____ SHEET: _____ SITE: _____ SITE: _____ SITE: _____ TOTAL

SAVINGS:
 B O M CHANGE SAVINGS (EXPENSE) _____
 INC IMPLEMENT SAVINGS (EXPENSE) _____

TOTAL SAVINGS (EXPENSE) _____

EXPENSE:

REWORK/SALVAGE - IN HOUSE _____
 REWORK AT OUTSIDE VENDORS _____
 SCRAP/OBSO COSTS _____
 CANCELLATION CHARGES - VENDORS _____

TOTAL (EXPENSE) _____

NET SAVINGS (EXPENSE) _____

MATERIAL CONFORMANCE:

RAW MATERIAL	DIST	FORMAL ASSY	SUB ASSY	SIR	WMS
WIP					
FINISHED GOODS					
IN-TRANSIT					
OUTSIDE VENDOR					

ACTION CODES:

- 1 - USE AS IS
- 2 - REWORK/SALVAGE
- 3 - SCRAP
- 4 - MAKE ORDER
- 5 - ORDNAL
- 6 - REQUISITION (See Remarks)
- 7 - OTHER (See Remarks)

REMARKS:

PREPARED BY _____

CORPORATE LDU CONTROL:

Name (Print) _____ Date _____

Name (Print) _____ Date _____

WANG

ENGINEERING CHANGE ORDER CUSTOMER ENGINEERING IMPACT SHEET

ECONO. SHEET

58244
7 OF 9

ALL UNITS	<input type="checkbox"/>
PROB ONLY	<input type="checkbox"/>
INFO	<input checked="" type="checkbox"/>
FCO REQUIRED	<input type="checkbox"/>
IMMED	<input type="checkbox"/>
NEXT CALL	<input type="checkbox"/>
IS A MUB REQUIRED FOR FSC REWORK	<input checked="" type="checkbox"/>

IMPACT COMMENTS

No field impact - Mtg. has been reworking R2 PCB's

	DOMESTIC	INTER-NATIONAL
EST. UNIT POP		
EST. SPARE POP		
TOTAL		

EST. COST IMPACT	APPROVALS	DATE
MATERIAL		
LABOR	<i>Bill Morrison</i>	<i>3/12</i>
TOTAL		
IMPLEMENTATION PERIOD		
ANNUAL COST	<i>Pharis</i>	<i>3/21</i>
	TECH OPS	
	LOGISTICS	
	FSC SUPPORT	
	FINAL	
	OTHER	

GENERAL COMMENTS

Document in MUB



TECHNICAL SERVICE BULLETIN
SECTION: HardWare Technical

NUMBER: HWT 7093 REPLACES: _____ DATE: 05/05/87 PAGE 1 OF 2

MATRIX ID. 4202 PRODUCT/RELEASE# 2275MUX AND 2275MUXE

TELE: 2275MUX/MUXE NEW PRODUCT INFORMATION

PURPOSE:

To inform the field of the 2275MUX and 2275MUXE.

EXPLANATION:

The 2275 Multiplexer (2275MUX) is a 2200 option board that will allow up to four 2200 MVP-type, MicroVP, or CS CPUs to share a single disk system. The 2275MUX provides the disk interface for the CPU in which it resides. Three additional CPUs may be connected to ports on the 2275MUX through a 22C80 board in each satellite CPU.

The 2275 Multiplexer Extender (2275MUXE) may be used with the 2275MUX to allow four more CPU's to share a disk system. Up to three 2275MUXEs may be used with a 2275MUX creating a maximum configuration of sixteen CPUs sharing a disk system. The 2275MUXE is placed in the CPU with the 2275MUX and is connected to the 2275MUX by a ribbon cable.

SOFTWARE:

The 2275MUX/MUXE is supported by the current release of the Operating System (Rev. 2.7).

DIAGNOSTICS:

The 2275MUX/MUXE is supported by Revision 64A5 of the Mult Disk Exerciser. This diagnostic is part of Diagnostics Package 195-2956-0

PART NUMBER INFORMATION:

2275MUX	210-8824
2275MUXE	210-8825
Interconnect Cable (MUX to MUXE(s))	220-3588

GROUP: VS New Products Hardware

MAIL STOP: 001-220

COMPANY CONFIDENTIAL
WANG Laboratories, Inc.



TECHNICAL SERVICE BULLETIN
SECTION: Hardware Technical

NUMBER: HWT 7093 REPLACES: _____ DATE: 05/05/87 PAGE 2 OF 2

MATRIX ID: 4202 PRODUCT/RELEASE# 2275MUX AND 2275MUXE

TITLE: 2275MUX/MUXE NEW PRODUCT INFORMATION

EXPLANATION (cont.):
SWITCH SETTINGS:

2275MUX SW1:

ADDRESS 310
SW. #1 = OFF
#2 = OFF
#3 = OFF
#4 = OFF
#5 = ON
#6 = OFF
#7 = OFF
#8 = OFF

ADDRESS 320
SW. #1 = OFF
#2 = OFF
#3 = OFF
#4 = OFF
#5 = OFF
#6 = ON
#7 = OFF
#8 = OFF

ADDRESS 330
SW. #1 = OFF
#2 = OFF
#3 = OFF
#4 = OFF
#5 = ON
#6 = ON
#7 = OFF
#8 = OFF

2275MUXE SW1:

EXTENDER #1
SW #1 = ON
#2 = OFF
#3 = OFF
#4 = OFF

EXTENDER #2
SW #1 = OFF
#2 = OFF
#3 = OFF
#4 = ON

EXTENDER #3
SW #1 = OFF
#2 = OFF
#3 = OFF
#4 = OFF

DOCUMENTATION:
PUB

741-1668-1

MAIL STOP: 001-220

COMPANY CONFIDENTIAL

WANG Laboratories, Inc.



TECHNICAL SERVICE BULLETIN
SECTION: Hardware Technical

NUMBER: HWT 7179 REPLACES: _____ DATE: 09/08/87 PAGE 1 OF 1
MATRIX ID. 4202 PRODUCT/RELEASE# 2275MUX and 2275MUXE
TITLE: CABLING RESTRICTIONS

PURPOSE:

To inform the field of the maximum supported distances between the disk unit and CPUs multiplexed to it, and to alert the field of previously released documentation incorrectly listing cable lengths that exceed supportable distances.

EXPLANATION:

The sales brochure titled 'Model 2275MUX Multiplexer and Model 2275MUXE Extender', part number 715-0910, dated 11/86 is in error. It incorrectly lists under 'SPECIFICATIONS' extension cables of 200, 500, 750, and 1000 feet (76, 153, 228, and 305 meters). The maximum supported distance between the master CPU (directly connects to the disk) and up to 15 other CPUs multiplexing to the disk via the 2275MUX or the 2275MUXE is 100 feet (30.5 meters). Maximum supported distance between the 2275MUX (in master CPU) and the disk unit is 12 feet.

ADDITIONAL INFORMATION:

	Part Number
2275MUX Board (in master CPU supporting master & 3 additional CPU's)	210-8824
2275MUXE Board (in master CPU, up to 3 brds /2275MUX, 4 CPUs /brd which combined with the 2275MUX allows for a maximum of 16 CPUs to multiplex with 1 disk unit)	210-8825
22C80 Board (in each CPU but the master, to connect the CPU to the 2275MUX or 2275MUXE)	210-7715
Ribbon Cable to connect from 1-3 2275MUXE/s to the 2275MUX	220-3588
8 Foot cable from 2275MUX to disk unit	220-0365
8 Foot cable from 2275MUX or 2275MUXE to 22C80	220-0365
12 Foot cable from 2275MUX to disk unit	220-0364
12 Foot cable from 2275MUX or 2275MUXE to 22C80	220-0364
*25 Foot Extension cable from 2275MUX or 2275MUXE to 22C80	120-2281-01
*50 Foot Extension cable from 2275MUX or 2275MUXE to 22C80	120-2281-02
*100 Foot Extension cable from 2275MUX or 2275MUXE to 22C80	120-2281-03

* These parts can only be ordered through supplies.

GROUP: VS/2200 On-Line Support MAIL STOP: 001-260

COMPANY CONFIDENTIAL

WANG Laboratories, Inc.

WANG

TECHNICAL SERVICE BULLETIN
SECTION: HardWare Technical

NUMBER: HWT 7262 REPLACES: _____ DATE: 12/08/87 PAGE 1 OF 1

MATRIX ID. 4202 PRODUCT/RELEASE# 2200/CS

TITLE: Problem with the 2275MUX Board

PURPOSE:

To make the field aware of a problem with the 2275MUX Board (210-8824).

EXPLANATION:

There is a hardware design problem with the 2275MUX. Under heavy usage such as a large Sort program, intermittent I90 errors can occur. The problem seems most prevalent with the DS Cabinet. Those sites experiencing problems have reported from 1 error a week to 2 or 3 a day.

R&D has a fix that is currently being beta tested and an ECO is in the process of being documented. ECO 47059 is expected to be released sometime in December.

CORRECTIVE ACTION:

Should a site exhibit these symptoms with a 2275MUX, please call the TAC Center at 1-800-822-1122 and open a call. A program will be given to test the 2275MUX for the problem. Once the 2275MUX is verified as the problem, you will be asked to send it in, and a beta board will be made available.

Should the problem occur with a Phoenix drive with a 2280MDPU, it is suggested the 2275MUX be replaced with the 210-7717 and a 210-7715 as a temporary solution. The 7717 is installed in the MDPU in the first slot to the left of the 210-7422 board, and the 7715 is installed in the master CPU. There should already be a 210-7715 in the secondary CPU. Both 7715's would be cabled to the top 2 ports of the 7717 in the MDPU using the existing cables. A small cable, 220-0257, is then used to connect the bottom port of the 7717 to the 7421 board in the DPU completing the configuration. The 7717 is a known good mux set-up and can get the customer running error-free until the ECO is released and an updated 2275MUX can be installed.

GROUP: VS On-Line Support

MAIL STOP: 001-260

COMPANY CONFIDENTIAL

WANG Laboratories, Inc.

SPECIAL 2275MUX MASTER WITH LED's

Page 1

How to Read L.E.D.'s - E.A.S.I

LED's 1-4 - CPU Identification

The DS 320 Attached

1	LED			CPU #	Port #	BOARD
	2	3	4			
off	off	off	off	CPU 3	The 75 MUX is installed in	
on	off	off	off	CPU 6	The 1st port on the 25 mux board.	
off	on	off	off	CPU 4	The 2nd port on the 25 mux board.	
on	on	off	off	CPU 5	The 3rd port on the 25 mux board.	
off	off	on	off	CPU 2	The @ 1st port on the slave board.	
on	off	on	off	CPU	The @ 2nd port on the slave board.	
off	on	on	off	CPU 1	The @ 3rd port on the slave board.	
on	on	on	on	CPU	The @ 4th port on the slave board.	

LED's 1-4 - CPU Identification

The DS 310 Attached

1	LED			CPU #	Port #	BOARD
	2	3	4			
off	off	off	off	CPU 2	The 75 MUX is installed in	
on	off	off	off	CPU 1	The 1st port on the 25 mux board.	
off	on	off	off	CPU 5	The 2nd port on the 25 mux board.	
on	on	off	off	CPU 6	The 3rd port on the 25 mux board.	
off	off	on	off	CPU	The @ 1st port on the slave board.	
on	off	on	off	CPU 4	The @ 2nd port on the slave board.	
off	on	on	off	CPU	The @ 3rd port on the slave board.	
on	on	on	on	CPU 3	The @ 4th port on the slave board.	

LED # 5 () ON disk is waiting for activity.

 OEE drive is working.

LED # 6 () ON Instructions complete on (75 mux bd.)

 OFF instructions never completed on (75 mux bd.)

LED # 7 () ON Instructions complete on (slave mux bd.)

 OFF instructions never completed on (slave mux)

TAC

Escalation Call

Control Number 28267902

Contact Name RAJ MAHARAJ Position
Rdb # 3224 Tdx # TDX Phone # 201 225 8698 Ext #

System Type 2200 Device Type LVP
Utility Name DIAUTO Software Level

Method of Call X, T = Telex, P = Phone, M = Memo, E = Ems
Has the Area or District been contacted
Y A = Area, D = District, B = Both, N = None
Is this inquiry pertaining to a National Account ?
U Y = Yes, N = No, U = Unknown

Use the following area to describe the site that created this request
Cust/Office Name FRASER BROS Phone # 201 738 7402
Address 1400 940 AMBOY AVE City EDISON State NJ
On Site Contact Name D FITZGERALD

Problem (*) Solution (+)

*09/23/88: CALL CREATED AT REGION FROM REMOTE CALL -S8267004>
09/20/88 CE TRIED TO INSTALL 2 LVP TO BE MUXED TOGETHER AND
IS HAVING PROBLEMS WITH THE INSTALL. CE IS AT THIS
TIME REQUESTING DTS HELP. FRED DIAUTO IS PRESENTLY
WORKING PROBLEM WITH TAC. (RM)

09/20/88 HAVE TRIED ANOTHER SET OF MUX'S BDS. AND CP/DISK
CONTROLLERS WITH SAME RESULTS. CHECKED OVER CON-
FIGURATION WITH TAC IT SHOULD WORK. PROB. IS
EITHER CPU WILL IPL AND RUN WITH 2275MUX INSTALLED
BUT WILL HANG WHEN ANOTHER CPU IS CONNECTED TO THE
2275MUX. TAC HAS NO NEW SUGGESTIONS AND RECOMMEND
PRODUCT SUPPORT. TAC CALL #0864045. (FRD)

&09/23/88: SENDING TO H.O. FOR ADVISEMENT. <BOB B>

\$09/27/88: PLEASE RESPOND TO ESCALATION. <BOB B>

&9/28/88: BOB, HAVE BEEN IN PROCESS OF MOVING IN OUR BLDG
&
& OVER THE LAST FEW DAYS. SORRY FOR DELAY. THERE IS
& NO REASON WHY THIS SHOULDN'T WORK AS WE HAVE MANY
& LVP'S MUX'G ERROR FREE. I BELIEVE THESE 2 LVP'S
& ARE BEING MUX'D TO A DS CABINET. SEEMS THERE MUST
& BE EITHER A BRD PROBLEM, GROUNDING IN 1 OF THE 3
& UNITS, OR CABLING. WOULD LIKE THE FOLLOWING PLAN
& USED TO TROUBLESHOOT.

& 1. REMOVE ALL I/O CONTROLLERS FROM BOTH LVPS EX-
& CEPT FOR 1 MXE OR MXD TERM CONTROLLER IN EA & THE
& 2275MUX (8824) IN 1 & THE 7715 MUX INTERFACE IN
& THE OTHER. INSURE I/O BRDS W/IN 1ST 3 SLOTS ON RT.
& 2. REMOVE ANY NON-WANG W/S'S, CABLES, CPU BRDS
& REMAINING IF ANY.

& 3. REMOVE ALL DRIVES FROM THE DS CABINET EXCEPT
& THE FLOPPY & INSURE SW SETTINGS REFLECT NO TAPE OR

& WING'S. VERIFY FLOPPY JUMPERS IF IT IS A 1.2 MEG
& (YELLOW ACTIVITY LITE). USE TSB HWT 8006; MATRIX
& 3110, FROM 1/26/88 IF FLOPPY IS A JU475-2. USE
& VS5/6 MNL IF DRIVE IS JU475-1.

