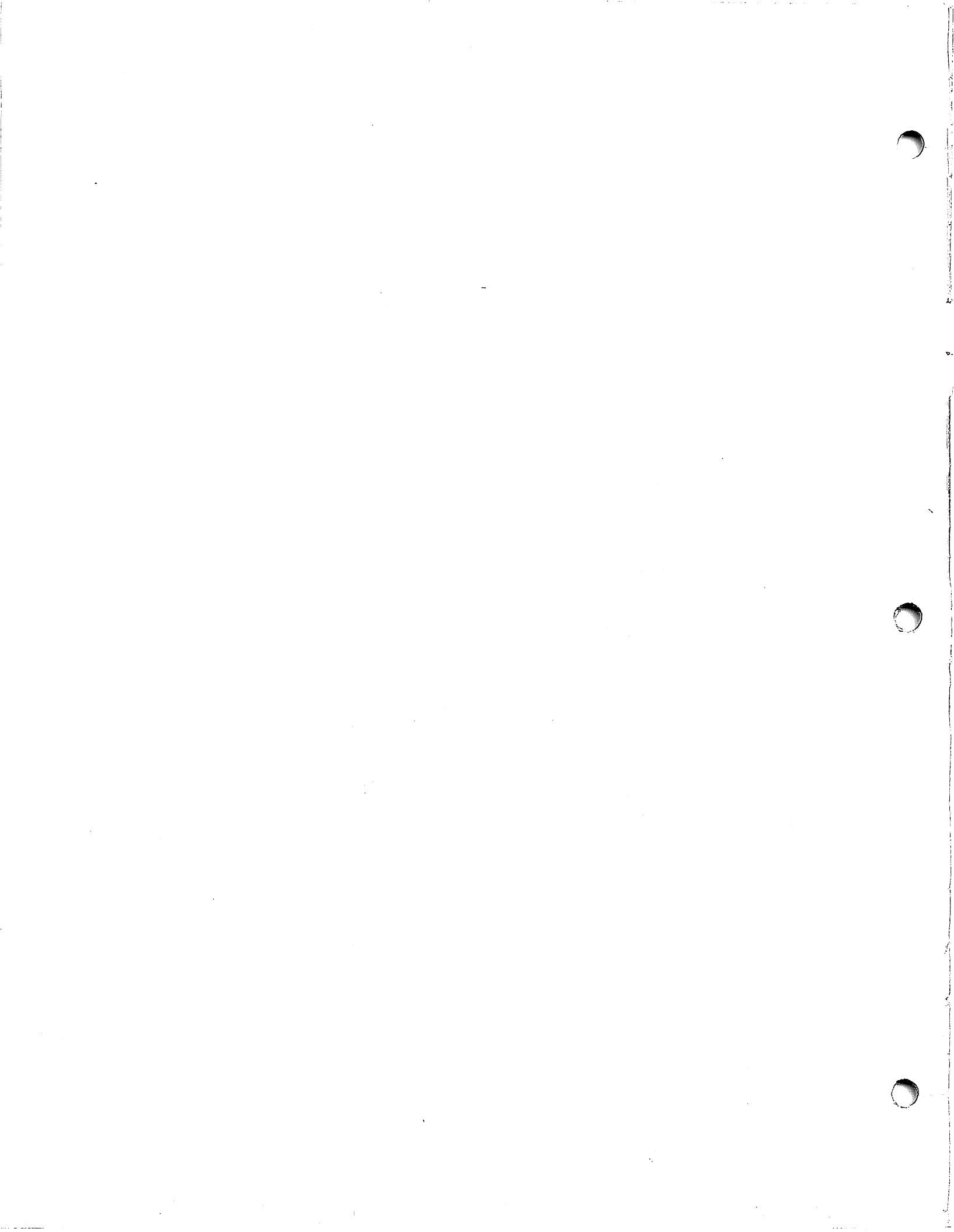


WANG

2290  
CPU STAND  
ASSEMBLY INSTRUCTIONS

# SYSTEM 2200





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## 2290 CPU STAND ASSEMBLY INSTRUCTION SHEET

### PART I – PARTS INCLUDED

The following items are needed to assemble the 2290 CPU Stand:

1. Bottom shelf and switch assembly
2. Two side panels
3. Two leg assemblies
4. Front cover panel
5. Table top
6. Eight pan-head screws
7. Eight whiz-lock bolts
8. Eight #8 LOCK washers



2290 CPU Stand

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## PART II – ASSEMBLY INSTRUCTIONS

To assemble the 2290 CPU Stand, use the following set of instructions and figures.

**NOTE:**

*All references to locations (i.e., right side, left side, front, back) are made calling the FRONT of the 2290 the side where the user sits when the stand is completed.*

### STEP A. SETTING UP LEFT SIDE

1. Assembling the left side of the 2290 should be done first, due to the locations of the ON/OFF switch assembly, which is on this side.

Support the left leg assembly unit against a table or other support. The top of the leg assembly contains 3 holes, the bottom has 2 floor guards (see Fig. 1).

2. Lay the bottom shelf on the floor; drape the switch assembly and cord up and over the left leg assembly, as shown in Fig. 1. The back of the bottom shelf is easily recognized, as it has 4 outlets, 1 fuse, and a power cord.

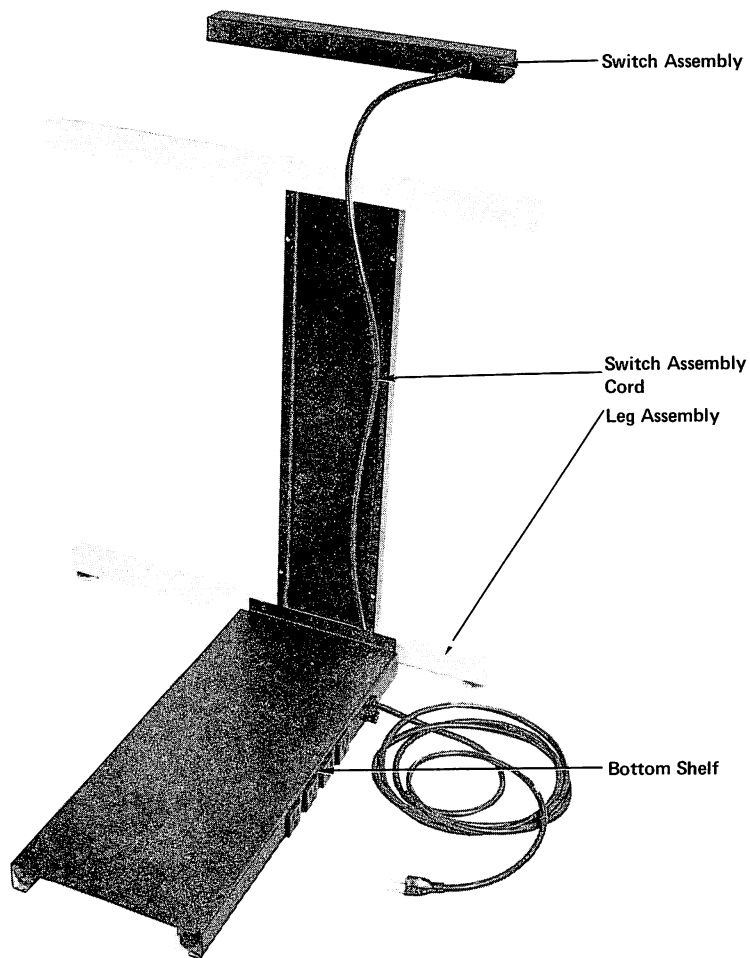


Fig. 1

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## STEP B. LINING UP FRONT COVER PANEL AND LEFT SIDE PANEL

1. Each side panel has a double edge on one side. Face this double edge toward the leg assembly unit when assembling. Using the sets of double holes (on both the left side panel and the front cover panel) as guidelines, set the left side panel on the inside of the front cover panel (see Fig. 2).
2. Note that the inside of the front cover panel contains a support strut. This strut is rectangular except for one end, where the strut is cut off in a line parallel to the bottom of the cover panel (see Fig. 2).

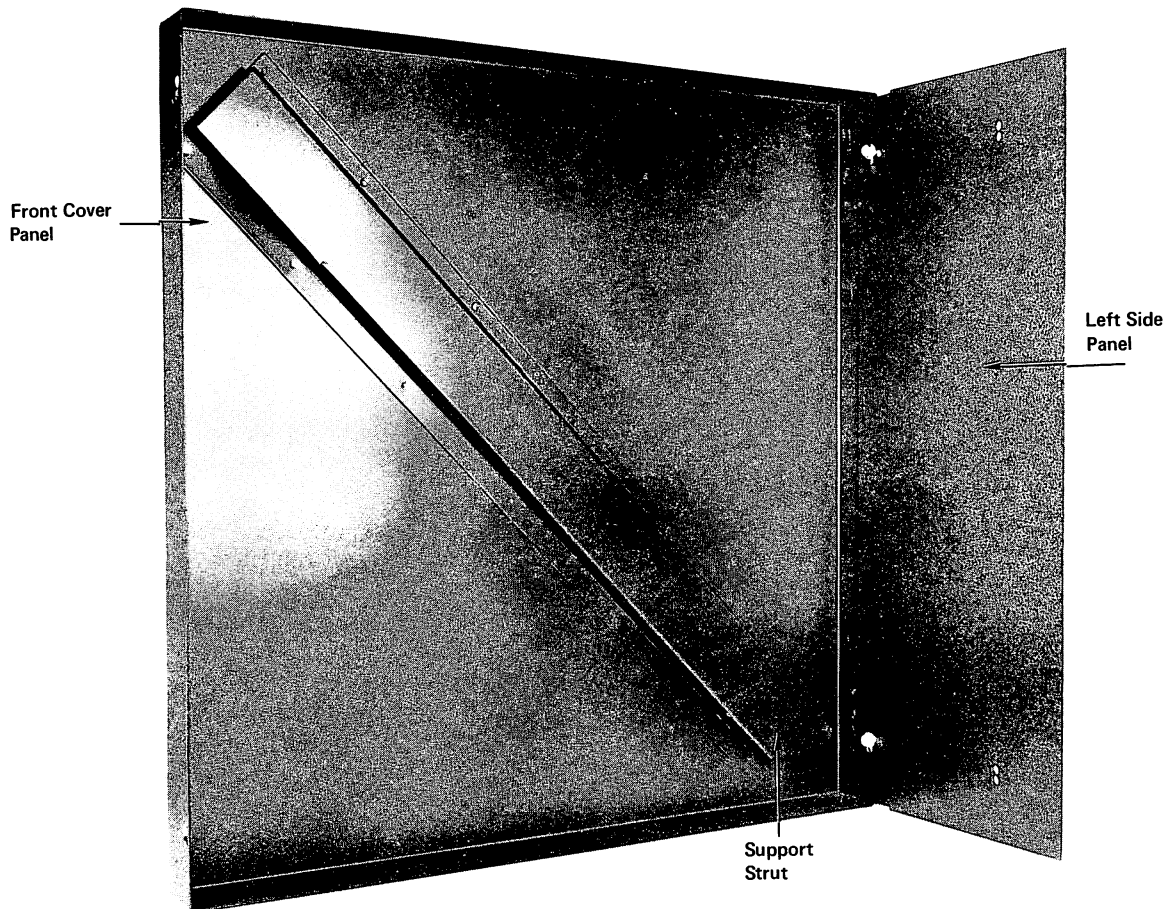


Fig. 2

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### STEP C. CONSTRUCTING LEFT SIDE

1. Very carefully, place the front cover panel and the left side panel inside the left leg assembly; the cord to the switch assembly is now between the panel and the leg assembly (see Fig. 3).
2. Line up the **top** holes of the left side panel and front cover panel with the 2 holes in the left leg assembly, as shown in Fig. 3.

**NOTE:**

*Each side panel contains 4 sets of double holes. When attaching a side panel to a leg assembly, line up the **top** hole of each **top** set of holes.*

3. Fasten the side panel and front cover panel to the left leg assembly with 2 whiz-lock bolts. *Do not fasten tightly!*

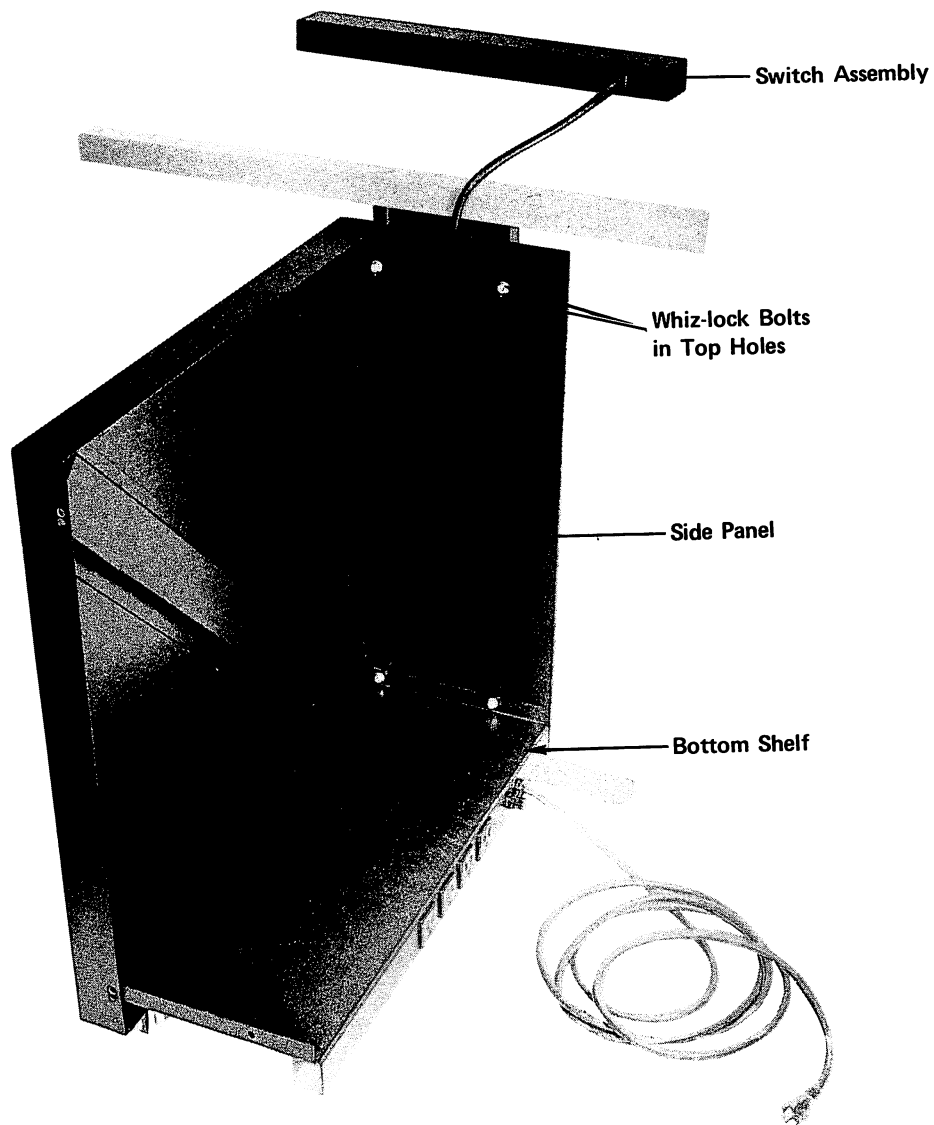


Fig. 3

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## STEP D. ATTACHING BOTTOM SHELF

1. Now, set the bottom shelf inside the back of the front cover panel and inside of left side panel. The shelf should fit very snug and you may have to tape the shelf in place (see Fig. 4).
2. Fasten the bottom shelf, side panel, and the front cover panel to the leg assembly using 2 more whiz-lock bolts. The holes may not line up immediately, so move the shelf around until they do; this is why the top 2 whiz-lock bolts should not have been fastened tightly.

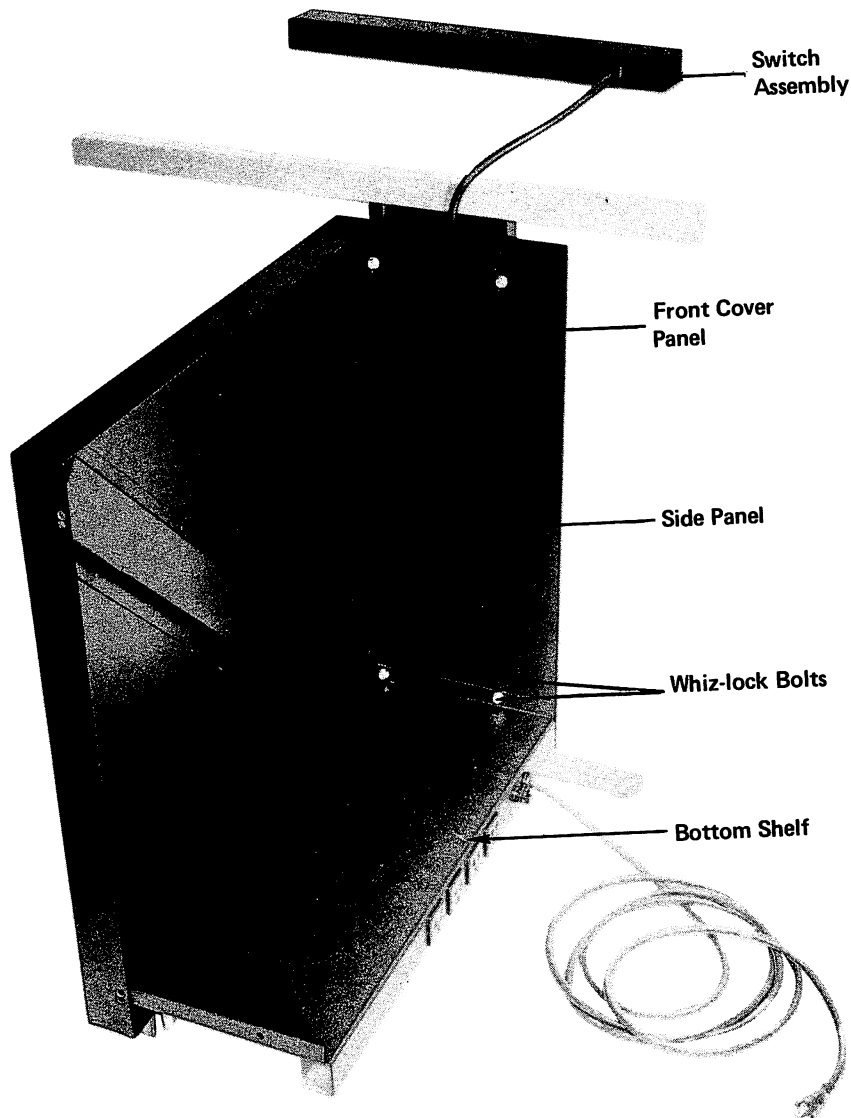


Fig. 4

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## STEP E. CONSTRUCTING RIGHT SIDE

1. Attaching the right side panel and right leg assembly is a little easier and the procedure is much the same as for the left side.

Slip the right side panel between the front cover panel and the bottom shelf.

2. After lining up the right leg assembly unit with the front cover panel, right side panel, and bottom shelf, fasten 4 whiz-lock bolts as done on the left side (see Step C and Step D).
3. *Now tighten all bolts securely.*

## STEP F. TABLE TOP

Look at the bottom of the table top (see Fig. 5). Notice there are 3 holes running along each side and 2 holes to one side. The 2 sets of holes along the sides are used to attach the table top to the leg assemblies. The remaining 2 holes are used to attach the switch assembly to the table top.

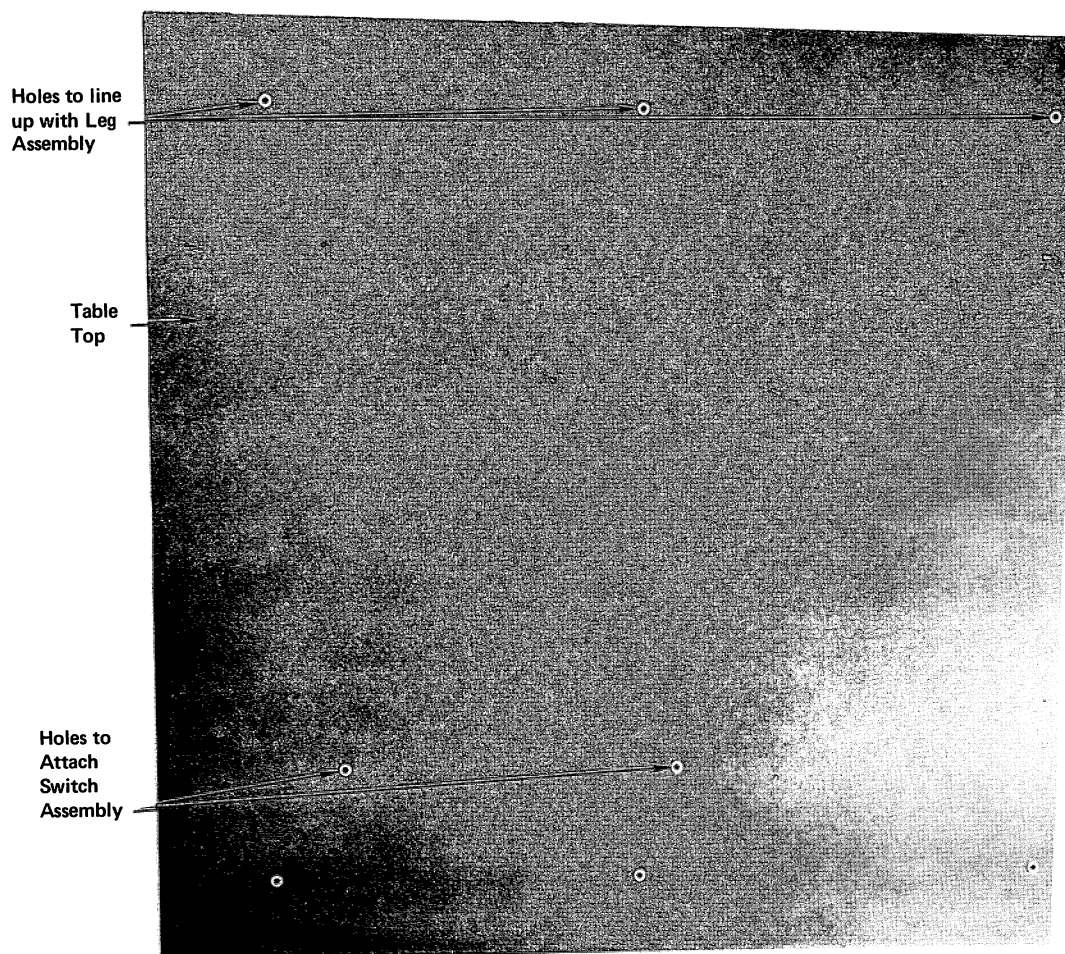


Fig. 5



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**STEP G. ATTACHING SWITCH ASSEMBLY TO TABLE TOP;  
ATTACHING TABLE TOP TO LEG ASSEMBLIES**

1. You may attach the switch assembly to the table top before or after attaching the table top to the leg assemblies. To simplify these instructions, we have attached the switch assembly before attaching the table top.

**NOTE:**

*If you attach the table top before attaching the switch assembly, make sure the holes for the switch assembly are on the left under side of the table top.*

2. Line up the switch assembly as shown in Fig. 6, with the ON/OFF switch toward the front of the 2290 unit. (It is very difficult to line up the switch assembly any other way.)
3. Using 2 pan-head screws with lock washers, attach the switch assembly to the table top.
4. Now, attach the table top to the leg assembly units, with 6 more pan-head screws and lock washers. The pan-head screws are screwed through the leg assembly units into the table top.

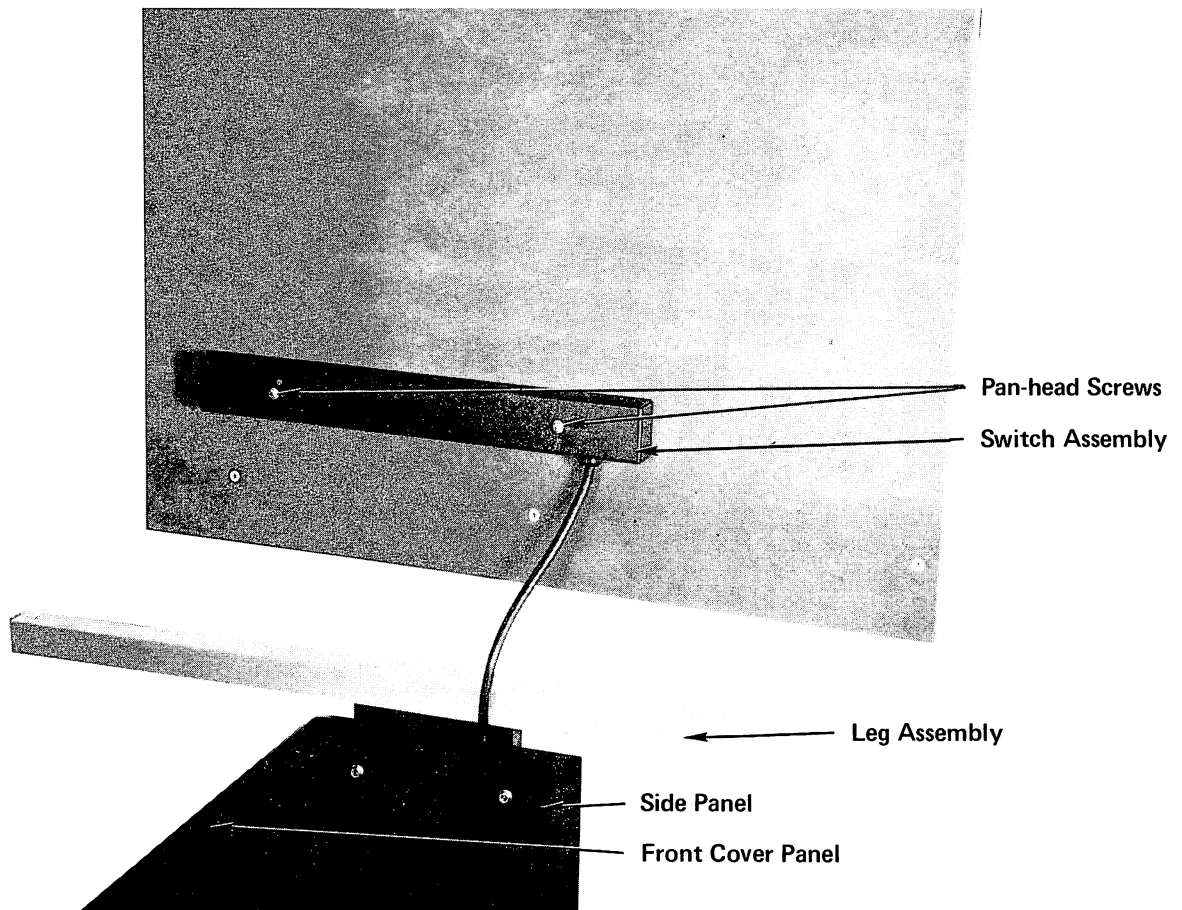
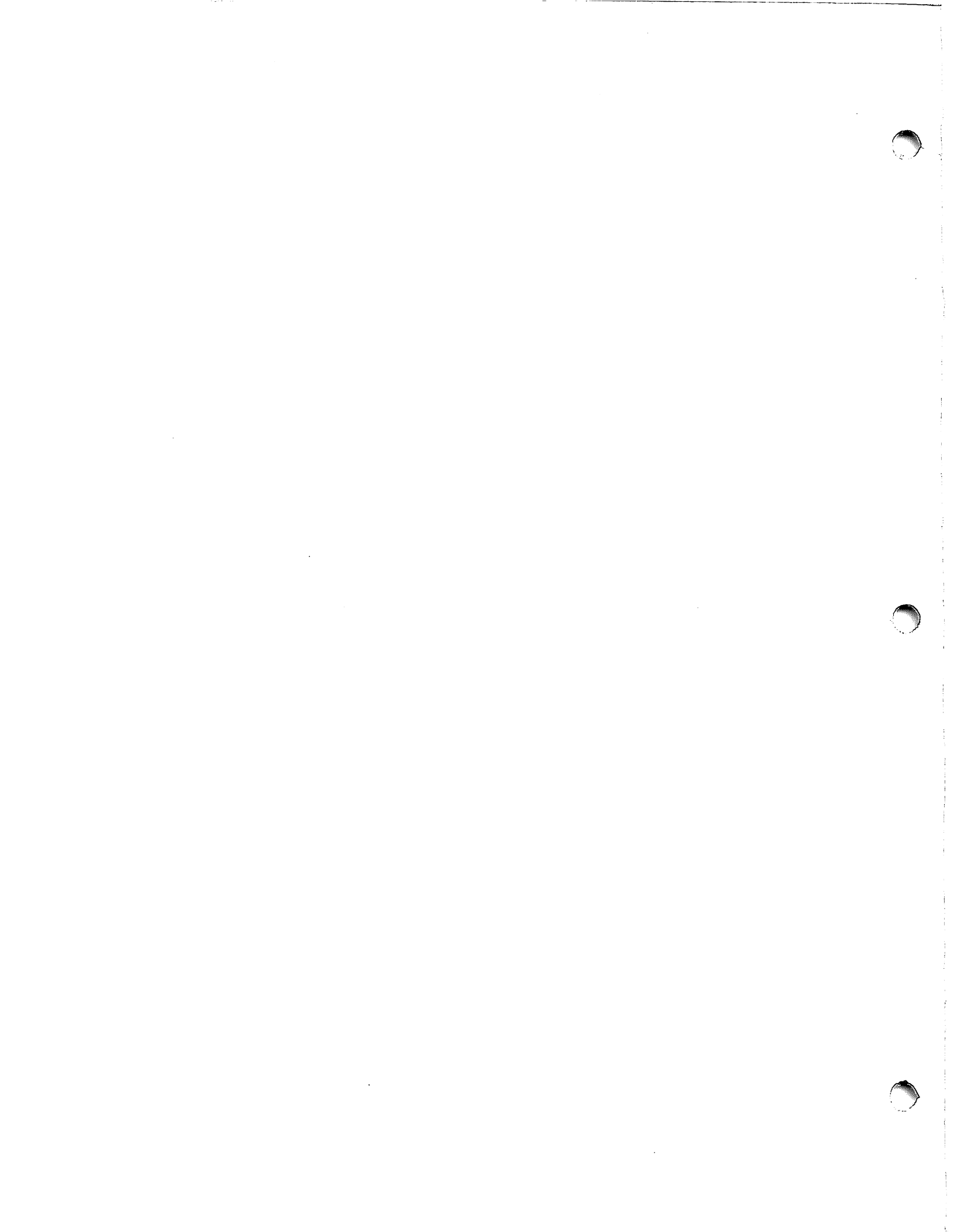


Fig. 6

The 2290 CPU Stand is now fully assembled and ready for use.





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